The Heavy Ion Path to Fusion Energy

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Schedule of HIF steps to Demo
Cost of projects and operating program
Critical decision points
Decision criteria

Chamber/materials

- Reliability/Availability
- Target physics/diagnostics
- Fusion technology/tritium use

Reference material used in preparing this talk

• Long Range HIF Plan (Snowmass White Paper, describes R&D needs for heavy-ion accelerator, target and chamber R&D. 44 pages. Defines goals and criteria of HIF steps consistent with 1999 FESAC report on Criteria, Goals and Metrics) Authors: Grant Logan, John Lindl, Jill Dahlburg, Ron Davidson, Ed Lee, (Editors), with contributions by Debra Callahan, Max Tabak, Wayne Meier, Per Peterson, Jeff Latkowski, Dan Goodin, Peter Seidl, Alex Friedman, Simon Yu, Joe Kwan, John Barnard, Christine Celata, Matthaeus Leitner, Gian-Lucca Sabbi, Will Waldron, George Caporaso, Glen Westenskow, and Patrick O'Shea

•<u>An Updated Point Design For Heavy Ion Fusion</u> (Self-consistent power plant design for a multibeam induction linac, final focus and chamber propagation, and distributed radiator target. Submitted for publication Fusion Science and Technology, 8 pages. **Meets Table 2 of FESAC Goals/Metrics report criteria for commercial plants.** Used as scaling basis for HIF ETF/DEMO) *Authors: S.S. Yu, W.R. Meier, R.P. Abbott, J.J. Barnard, T. Brown, D.A. Callahan, P. Heitzenroeder, J.F. Latkowski, B.G. Logan, S.J. Pemberton, P.F. Peterson, D.V. Rose, G-L. Sabbi, W.M. Sharp, D.R. Welch.*

•**IBEAM heavy-ion systems code** (MathCAD model used for sizing and costing HIF IRE, ETF/Demo steps. 100 pages) *Author: Wayne Meier*

•<u>HIF component cost and reliability reports</u> (1) "Fusion Energy Research Program Industrial Team Support Final Report", an HIF-sponsored technology study1995-1999 on capacitors, cores, solenoids, switches, insulators, quads, pulsers, chamber issues, system design, scaling laws, and costing. *Participants were Westinghouse, Maxwell, Northrop Grumman, SAIC, TRW, and University of Wisconsin (Will Waldron has a copy)* (2) "Reliability/Availability considerations for a VLHC", Laboratory of Nuclear Studies Cornell University report 2/12/1999, *G. Dugan.* (3) "Reliability Analysis for the Quench Detection in the LHC Machine" Proceedings of EPAC 2002, Paris, France, *A. Vergara Fernandez., CERN and Universitat Politechnica de Catalunya, Barcelona, Spain, R. Denz, F. Rodriguez Mateos, CERN, Geneva.* [(2) and (3) used for HIF SC magnet reliability estimates here]. "Illustrative Demo Availability Analysis and Data Base" 9-30-02 document from *John Sheffield*.





Strategy elements for the HIF path to fusion energy

- 1. <u>Integrated Beam Experiment (IBX)</u> Test integrated ion beam models for acceleration, longitudinal compression, and neutralized ballistic focusing with a source-to-target, a proof-of-principle level experiment. *In parallel, HIF target and chamber feasibility R&D for an HIF-IRE decision.*
- 2. <u>Leverage NIF for most HIF target physics</u> (5 of 6 IFE physics tasks listed in the 1999 FESAC Goals and Metrics report)
 - compressing the fuel with low entropy (in indirect drive)
 - demonstrating sufficient irradiation symmetry (in indirect drive)
 - demonstrating sufficient target stability (in indirect drive)
 - obtaining a sufficiently large hot spot to achieve ignition and burn
 - including adequate diagnostics to accomplish the above
- 3. <u>HIF-Integrated Research Experiment</u> (for the 6th FESAC physics task)
 - demonstrating sufficient coupling of driver energy into target

plus IRE- program technology R&D (for the FESAC technology tasks)

- ion accelerator technologies
- pulsed power technologies
- target fabrication and injection
- chamber and maintenance technologies
- tritium systems
- safety & environment







Strategy elements for HIF path to fusion energy (Cont.)

- 4. Minimize Demo schedule with one accelerator, one site in two stages:

 (a) test HIF chamber, target and fusion technologies (ETF stage), and
 (b) demonstrate commercial potential for HIF (Demo stage).
 →Exploits driver-chamber separability: one accelerator drives sequential upgrades of chamber and target components. Driver cost and beam requirements for ETF targets similar for Demo targets.
- 5. Indirect-drive targets with thick-liquid-protected chambers: minimize fusion technology and materials development cost and schedule →Indirect drive target physics comes earliest in NIF →Liquid-chamber hydro-testing relatively inexpensive →Low tritium inventory in Flibe at recoverable concentrations (<1 g) →Fission-tested steels can be used for HYLIFE structures-(Zinkle)
- 6. Interweave periodic target optimization (single shots) and with chamber/fusion technology test runs (bursts/ low average power). Chambers inexpensive enough (\$50M) to build parallel/replace.







Development prior to ETF/DEMO decision

Target physics specific to accelerator-driven hohlraums:

- Z (2 MJ of x-ray driven hohlraums): test shims for P4 symmetry control.
- IFE Target Test Facility (\$40M/4): HIF-target materials, fab, injection R&D
- NIF (1 to 5 MJ laser driven hohlraums): test x-ray symmetry/shims in HIF model hohlraums. Test HIF-ETF capsule yield tailoring (see below).
- IRE (45 kJ of 450 MeV Xenon ions): foot-pulse x-ray symmetry with ion range-shortening in ¼ scale no-yield hohlraum) with 2-stage focusing (GSI-type plasma lens or high field cusp magnet). Test target tracking and 100 µr (10⁻⁴ dB/B) beam steering on injected diagnosable targets.

Liquid chamber test facilities (part of HIF-IRE program-see Baker's facility list)

- Hydraulics Integrated Test Facility (\$10M facility specific to HIF)
- Flibe Integrated Loop Test Facility (\$6M/2, shared with Z, MFE)
- Flibe Chamber Test Facility (\$6M/2, shared with Z, MFE alternates)
- X-ray ablation testing in Z (in program funding line)





ETF/DEMO target and chamber development

<u>Target physics</u> specific to *accelerator-driven* hohlraums: <u>ETF/DEMO</u> (5.5 MJ of 4 GeV Bismuth ions): test target fab/injection, 120-beam balance, pointing, pulseshaping with series of near-full size hohlraums with 2 mm focal spots and capsules tailored for different yields:

- 1. No-yield capsules for tuning ion beams for x-ray symmetry (use plastic capsules doped for x-ray imaging and for "cold" chamber tests in 1. below.
- 2. Low yield (~50 MJ) for low average fusion power chamber/tritium cycle tests (use thinner DT layers and thicker ablators),
- 3. Full yield capsules (280 MJ for DEMO) to produce 780 MWe net (75% of commercial plant power).

Integrated chamber testing (see Per Peterson's talk) in three test phases:

- 1. "Cold" (no-yield) hydro/loop/tritium testing with no-yield target injection (conducted during ETF driver construction and early target physics tests)*
- 2. "Hot" testing with low average fusion power (~450 MWf-ave) -integrated with ETF low (~50 MJ) target testing*
- 3. Demo operation with energy conversion @ 75% commercial power level (280 MJ x 6.4 Hz = 1.8 GWf → 88% scale-size HYLIFE-II chamber)

*Notes: (a) We are still considering the pros and cons of chamber test phases 1 and 2 being done with a reduced 40% scale chamber- if so constructing both 40% and 88% scale chambers in parallel would increase cost by ~\$50M (<1%).

(b) There are 10 or more empty beam tubes that can be used for target-viewing ports. NIF will develop and qualify radiation-hard target diagnostics that operate within 20cm rail-inserted cylinders @ 4 meters from maximum credible NIF yields.





Steps and schedule to a heavy ion fusion DEMO with critical decision points



HIF ETF/DEMO parameters and costs by system and development phase

(from Wayne Meier's system analysis, based on the recent RPD HIF power plant design)

	Demo-Lite	Full Demo	Commercial		Demo-Lite	Full Demo	Commercial
Plant Parameters	1 HTS loop	4 HTS loops	4 HTS loops	Cost Summary	1 HTS loop	4 HTS loops	4 HTS loops
Driver energy, MJ	5.5	5.5	7.0	Land	14	14	14
Gain	9	51	57	Structures	86	153	178
Yield, MJ	51	281	400	Reactor Plant Equip	267	487	578
Rep-rate	8.8	6.4	6.0	Chamber	11	36	46
Pfusion, MWf	450	1800	2400	Bypass Flow Loops	43	78	89
Pth, MWt	531	2124	2832	Flibe	12	36	45
η-conv, %	44	44	44	Target Fabrication	75	67	66
Pgross, MWe	234	935	1246	Tritium Management	30	58	70
Paux, MWe	9	37	50	Heat Transport Sys.	47	163	212
Ppump, MWe	5	18	27	Remote Maintenance	50	50	50
η-driver, %	36	36	38	Turbine PE	67	203	255
Pdriver, MWe	134	98	111	Electric PE	42	73	82
Pnet, MWe	85	781	1059	Miscellaneous PE	19	29	32
				Heat Rejection Sys	13	40	50
				Plant Subtotal	509	1000	1189
				Driver	1245	1245	1434
"Full-Demo" total (capital costs	by developme	ent phase	Total Direct Cost	1754	2245	2623
(1 Driver/target testing 3254			Total Indirect Cost	1959	2508	2456	
(2 Integrated chamber exps 529			Const&Eng&Own Cost	731	936	1093	
(3 Fusion power technology 261			Contingency	702	898	643	
(4 Demo commercial potential 709			Interest During Const.	526	674	720	
		4752		Total Capital Cost, \$M	3713	4752	5079



The HIF-IRE will test linac availability thru modular construction, robotic replacement, with few-% off-line and on-line spares (Logan/Waldron)

Approach: ETF linac driver 5.5 MJ @ 4 GeV sufficient to drive 2GW fusion DEMO. Estimate unavailability (UA's) = # of components of type n x mean time to replace (MTTR -in hours) divided by mean time to failure (MTTF-in hours), for four basic linac components : superconducting guadrupole focusing magnet arrays (treated as factory module units), factorybuilt induction modules, and online replaceable clusters of redundant switches and capacitors. Assume failures are infrequent enough that one can neglect overlapping failures: then UA $\sim N_{n}$ x MTTR/MTTF. Assume only robotic replacement of factory-built modular components with spare units for any failure (no hands-on due to tritium contamination and ion loss induced activation). MTTF's bounded by closest related component databases: e.g., CERN and Tevatron magnet failure rate experiences, power industry databases for lifetime of transformers, IGBT power controllers, and capacitors.

	<u>Component 1</u> Superconducting quads	$UA_1 := \frac{24}{6}$
	UA per quad array	10°
	Tot. # of quad arrays	$N_1 := 10^3$
۱	per linac	$\mathrm{N_{1}}\cdot\mathrm{UA_{1}}=0.024$
	<u>Component 2</u> Induction Modules UA per module	$UA_2 := \frac{10^{-1}}{10^5}$
	Tot. # of modules	$N_2 = 2 \cdot 10^4$
		$\mathrm{N_2}{\cdot}\mathrm{UA_2}=0.02$
1	<u>Component 3</u> All solid state switches UA per 10 ⁹ W module	$UA_3 := \frac{10^{-2}}{10^5}$ N ₃ := 10 ⁵
	Tot. # of 10 ⁹ W modules	$\mathrm{N}_3{\cdot}\mathrm{UA}_3=0.01$
	Component 4 Energy storage caps	$UA_4 := \frac{10^{-2}}{10^4}$
	on per 10.0 cap module	$N_4 := 10^4$
	Tot. # of 10 ⁴ J modules	$\mathrm{N}_4{\cdot}\mathrm{UA}_4=0.01$
	Availability (with 15% scheduled maintenance)	$A := (1 - 0.15) \cdot \left($
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Replace whole array as a unit with factory-built spare arrays 100-guad sc magnet arrays

(wired as one factory module)

Whole accelerator module (core/ housing/ insulator) replaced with spare units, inc.100 built-in-linac spares.

Induction modules

Online replacement w/spare solid state modules inc. 10X magnetic compression Switching modules

Online "switch-out" replacement of redundant built-in spare cap modules **Cap modules**

$$\mathbf{A} := (\mathbf{1} - \mathbf{0.15}) \cdot \left(\mathbf{1} - \sum_{\mathbf{n}=\mathbf{1}}^{\mathbf{4}} \mathbf{N}_{\mathbf{n}} \cdot \mathbf{U} \mathbf{A}_{\mathbf{n}} \right) \qquad \mathbf{A} = \mathbf{0.8}$$

Tritium use during HIF-ETF-fusion chamber tests

ETF target optimization testing: About 10⁴ shots (no-yield to 280 MJ)→3x10⁵ MJ or 10⁻² MW-yr over 7 years of intermittent target tests.
 →~ 0.5 g T burned, ~ 50 g for unburned T recovered in inventory

- Low-power HIF fusion power technology test phase:
 - T burned in liquid Flibe chamber : 450 MWf at 1% to 30% (est. 5% average capacity over 6 yr of low-power testing) = 22 MW-yr = 7.2 kg T.
 - Neutron losses during low power test phase thru 160 beam ports
 @15 mr half-angle each < 1 % of 4π solid angle, equiv to potential loss of
 < 75 g T that would otherwise be bred, easily covered by any TBR >1*
 - T-inventory = 0.5 g in saturated Flibe, ~100 in structures, 200 g in target factory (assuming cold assembly) ~ 300 g total

→ Total T procurement for low-power ETF test phase = 50+300=350 g T.

*W.R. Meier, et. al, Fus. Tech. **39**, p 671, 2002 reported TBR=1.23 (40%-scale ETF), 1.26 (power plant) for Flibe. Slightly lower for Flinabe, but still >1.





Decision criteria for HIF-IRE: current experiments and the IBX must provide the accelerator physics basis for proceeding to an IRE

Current research milestones through FY04:

- •HCX- quadrupole fill factors, halo loss, electron/gas effects
- •NTX-geometric FF aberrations and plasma neutralization
- STS 500-insulator tests, merging-beamlet experiment
- Integrated modeling methods.
- IBX-goals for an IRE decision:
- Transport with low emittance growth for aperture fill factors > 0.5 and for > 40 - 80 lattice periods
- Acceleration gradients useful to an IRE
- Final focus to near-emittance-size spots after > 5 x longitudinal bunch compression, consistent with integrated models.







Peer-reviewed/published HIF target designs with adequate gain.

•Compact multi-beam injectors with normalized emittance < 1 π mm-mr, and overall ave. current density > 30 A/m² adequate for IRE

•End to end simulation of a full scale driver.

•Affordable technology for ion induction linacs: low loss cores (<\$5/kg), high gradient insulators (<0.01\$/V), solid state pulsers (<\$10⁻⁵/W), SC quad arrays (<\$10/kA-m).

 Feasibility (plausible pathways) shown for low cost HIF target fabrication and injection

 Credible power plant concepts with feasibility data for long-lasting chambers and final focus interfaces compatible with driver and target requirements.







Decision criteria for HIF-ETF/DEMO

•Adequate target physics data from NIF and other ICF facilities on implosion symmetry and capsule/fuel layer smoothness for indirect-drive

•IRE accelerator component cost, reliability, cost and efficiency that project to meet corresponding HIF-ETF/DEMO requirements (Slides 8 and 9)

•IRE tests of ion beam steering, injected target tracking, and beam-target coupling under relevant chamber environment and time scales.

 IRE and other ion beam data that resolve beam chamber propagation and interaction with ETF targets (beam balance, symmetry, imprint, filamentation, chamber plasma/gas)

 Sufficient data-base for HIF hohlraum target materials and massmanufacturing methods to project meeting ETF target factory cost, precision, and tritium inventory requirements.

 Adequate projected life and quench-avoidance of superconducting final focus magnets based on pre-conceptual ETF/DEMO shielding designs, and available neutron/gamma damage data for superconducting magnets.

 Scaled liquid chamber experiments demonstrating hydrodynamicallyequivalent shock impulse mitigation and chamber clearing rates for ETF/Demo.

 Systems studies that show HIF power plants that can meet Table 2 of FESAC Goals/Metrics report criteria for commercial plants





Backup Slides







Reference HIF target design guides design optimization and fabrication R&D



•24 degree maximum half angle for main pulse beams (red)

•Main pulse ion range 0.035 g/cm2 (2.5 GeV Xenon or 4 GeV Bismuth)

•Foot pulse at ~75% range.

-->Fabrication issues: mass production methods/cost, activation of suitable high-opacity, high z hohlraum materials

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Thick liquid walls allow major chamber structures to last many years



- A thick liquid pocket protects chamber structures from direct exposure to x-rays, ions, debris and neutrons.
- Liquid is molten salt flinabe for point design
- Effective shielding thickness is 56 cm
- Oscillating jets dynamically clear droplets near target (clear path for next pulse).



With indirect drive targets, chamber walls can be protected from neutron damage by thick liquid jets

2.5 GeV Xenon beams (yellow) focus to 2 mm radius spots with 6 meter focal length

A 160-beam HYLIFE-II chamber cutaway view showing the focus magnets (in green) and molten-salt-Flibe jets (in light blue). This chamber is designed for 30 year lifetime. ^{In} UCB facility studies hydrodynamically- equivalent single jets and few jets (partial pockets) relevant to liquid chamber (HYLIFEtype) HIF chambers.





The Robust Point Design (RPD) beam line





Recent magnet shielding & activation results are quite promising

- Magnet lifetimes, which are limited by dose to the insulators and neutron fluence to the superconductor, exceed the plant lifetime Insulator & superconductor lifetimes (in years) are:
 - Last magnet: 230/260
 - 2nd magnet: 410/1580
 - 3rd magnet: 100/610
- Waste disposal ratings are significantly reduced from previous work: 1.7, 0.5, 0.4 (⁹⁴Nb)

Increasing liquid stand-off distance in vortices (from $1 \rightarrow 5$ mm) will reduce lifetimes. y ~2x

Optimizing shielding to increase neutron effectiveness (at cost of gamma-ray shielding effectiveness) should enable all magnets to qualify for disposal as low-level waste; adequate margin exists for magnet lifetime to exceed plant life.



The 5.5 MJ ETF/Demo driver may drive a reduced (40%) scale chamber in addition to the 88% scale Demo chamber

•ETF/DEMO "multi-use" chamber =88% of RPD power plant size for 0 to 280 MJ yields

•Operation must alternate between target physics (Flibe drained out for some target shots) and low-power fusion testing

•Requires more -radiation-hardened diagnostics and other modifications for target physics tests in a "hot" chamber •Reduced-scale chamber =40% of RPD chamber size for 0 to 50 MJ yields (reduced DT-fill target capsules)

•Separate larger chambers single-shot target physics (less activated, more diagnostics) and for later Demo operation.

•Requires a 120-beam magnet "switchyard" for quick beam switching (not yet designed).



Fig. 3. An isometric view illustrating the coupling o Fig. 3. An isometric view illustrating the coupling of final focus magnet array with the chamber. final focus magnet array with the chamber.

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The Integrated Beam Experiment (IBX) will provide the first source-to-target fusion-relevant beam physics

 A proposed \$50 M Proof-of-Principle experiment ~5-10 MeV.

 Test acceleration, longitudinal compression, final focus and chamber transport.

Candidate PoP facility in the OFES program beginning FY04-05 as funding permits.



 \rightarrow The IBX, along with aggressive technology development,

will provide the basis for an optimized IRE





Goal: Integrated Research Experiment (IRE) for both ionspecific target physics and driver prototype technology



2nd IRE experiment tests multi-beam coordination for basic P2 hohlraum asymmetry due to range shortening







A "double focus" (quads+plasma lens may be used to reduce spot size to ~0.5 mm)



An IRE accelerator that matches the 1/4 scale target will have 1/4 range and 1/4 spot radius of a distributed radiator target foot beam

Xe⁺¹ (A=131) at 450 MeV Total pulse energy = 45 kJ Pulse duration = 6.25 ns

13 beams required to reduce final perveance to below 10⁻³

16 beams required for symmetry

64 beams increases cost modestly but reduces perveance to 2 x 10⁻⁴ if needed

Total HIF- IRE Project Costs	With today's technology/ costs (TPC)	Projected cost with ~\$30- 50 M R&D to improve technology/ component costs	Final beam perveance	
64 beams	\$820 M	\$280 M 2 x 10 ⁻⁴		test focusing over this
16 beams	\$675 M	\$230 M	8 x 10-4	range of final beam perveances





We are studying sources, sinks, and dynamics of electrons



Electrons can trap into beam space-charge and quadrupole magnetic fields



Electron lifetime ~ time to drift out the ends of a magnetic quadrupole

 $n_e = n_e$ (beam-gas) + ion flux to wall $\times e^{-1}$'s per incident ion $\times e^{-1}$ lifetime

 beam halo 	 secondaries 	 trapping
charge exchange	 ionization of 	detrapping
scattering	neutrals from wall	 pulse duration

Experiments on HCX exploring these issues are planned to begin this summer

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Warm dense matter experiments relevant to HIF can be produced with laser-generated heavy ion beams



Fast ignition *might* benefit heavy ion fusion in a variety of ways: higher gain or lower drive energy, lower peak ion power (for fuel compression), less required ion bunch longitudinal compression and bigger spots (allow higher longitudinal and transverse emittance), and more room for shielding final focus magnet arrays.











Four prototypes fabricated and tested

AML





The LLNL design was selected for further development (December 2001)

A cryostat housing two quads, and one optimized prototype magnet are being fabricated in FY02



ETA-II Cell Modification



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The RTA Injector (1 MeV, 1 KA, 375 ns) is a working example of a short-pulse induction-driven injector



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LLNL and Allied Signal Insulator Development







Induction is used to accelerate high peak currents (up to 1 kA) by inducing longitudinal electric fields in a sequence of gaps





