



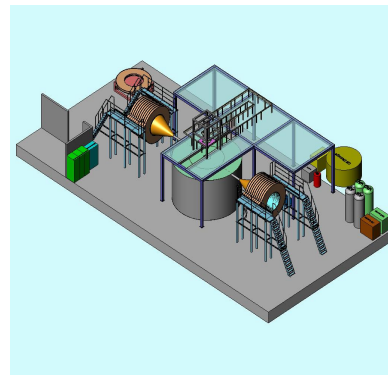
# Z-Pinch Inertial Fusion Energy



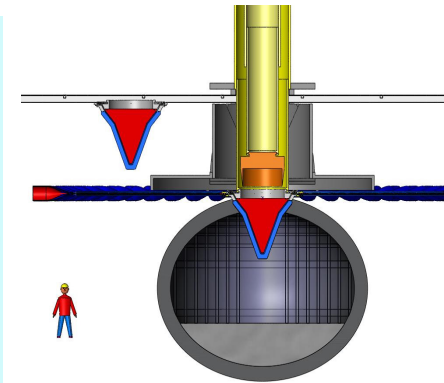
RTL



LTD driver



Z-PoP



Chamber

**Craig L. Olson + Z-IFE Team**  
**Sandia National Laboratories**  
**Albuquerque, NM 87185**

**Fusion Power Associates**  
**Annual Meeting and Symposium**  
**Washington, DC**  
**October 11-12, 2005**



Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company, for the United States Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.



# The Z-Pinch IFE Team

C. Olson, G. Rochau, S. Slutz, C. Morrow, R. Olson, A. Parker, M. Cuneo, Sanford, W. Stygar, R. Vesey, W. Varnum, T. Mehlhorn, K. Struve, M. Mazarakis, W. Fowler, R. Sharpe, S. Rogowski, M. Savage, A. Owen, T. Pointon, M. Kiefer, S. Rosenthal, L. Schneider, S. Glover, K. Reed, R. McKee, J. Jones, F. Long, L. Shippers, J. McDonald, P. Wakeland, C. Walker, G. Benevides, D. Schroen, E. Weinbrecht, W. Krych, C. Farnum, M. Modesto, D. Oscar, L. Chhabildas, W. Reinhart, J. Boyes, V. Vigil, R. Keith, M. Turgeon, B. Smith, B. Cipiti, S. Rodriguez, E. Lindgren, J. Cook, S. Durbin, A. Guild, J. Oakley, L. Perez, O. Rivera, D. Smith, K. Peterson, V. Dandini, D. McDaniel, J. Quintenz, M. Matzen, J. P. VanDevender, W. Gauster, L. Shephard, M. Walck, T. Renk, T. Tanaka, M. Ulrickson, P. Peterson, C. Debonnel, J. De Groot, N. Jensen, R. Peterson, G. Pollock, J. Grondalski, P. Ottinger, J. Schumer, D. Kammer, I. Golovkin, G. Kulcinski, L. El-Guebaly, G. Moses, E. Mogahed, I. Sviatoslavsky, M. Sawan, M. Anderson, R. Bonazza, R. Gallix, C. Charman, N. Alexander, W. Rickman, H. Tran, P. Panchuk, W. Meier, J. Latkowski, R. Moir, R. Schmitt, R. Abbot, S. Reyes, M. Abdou, A. Ying, P. Calderoni, L. Schmitz, N. Morley, S. Abdel-Khalik, M. Barkey, D. Welch, D. Rose, W. Szaroletta, R. Curry, K. McDonald, D. Louie, S. Dean, A. Kim, S. Nedoseev, E. Grabovsky, A. Kingsep, V. Smirnov

## Lead National Laboratory

**SNL**

## Collaborating National Laboratories:

**LLNL, LANL, NRL, LBNL**

## Collaborating Universities:

**UCB, U. Wisconsin, UCD, UCLA, Georgia-Tech,  
U. Missouri-Columbia, U. Alabama, UNM**

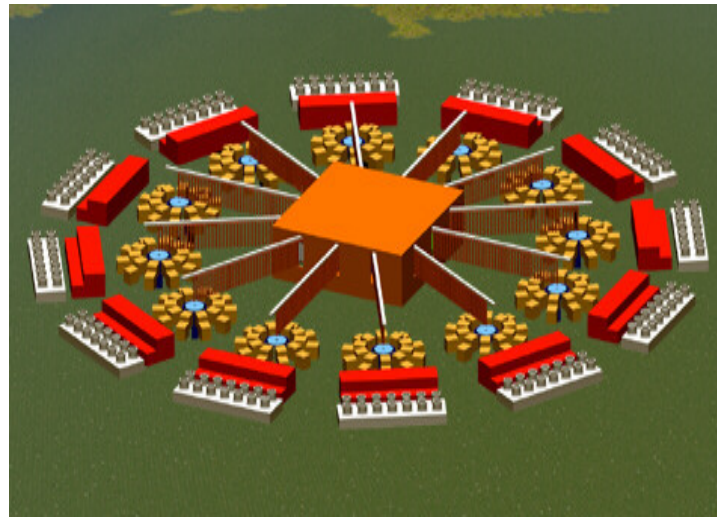
## Collaborating Industry:

**GA, ATK-MRC, SAIC, Omicron**

## Collaborating Institutions in Russia:

**Kurchatov Institute (Moscow)  
Institute for High Current Electronics (Tomsk)**

The long-term goal of Z-Pinch IFE is to produce an economically attractive power plant using high-yield z-pinch-driven targets ( $\sim 3$  GJ) at low rep-rate per chamber ( $\sim 0.1$  Hz).

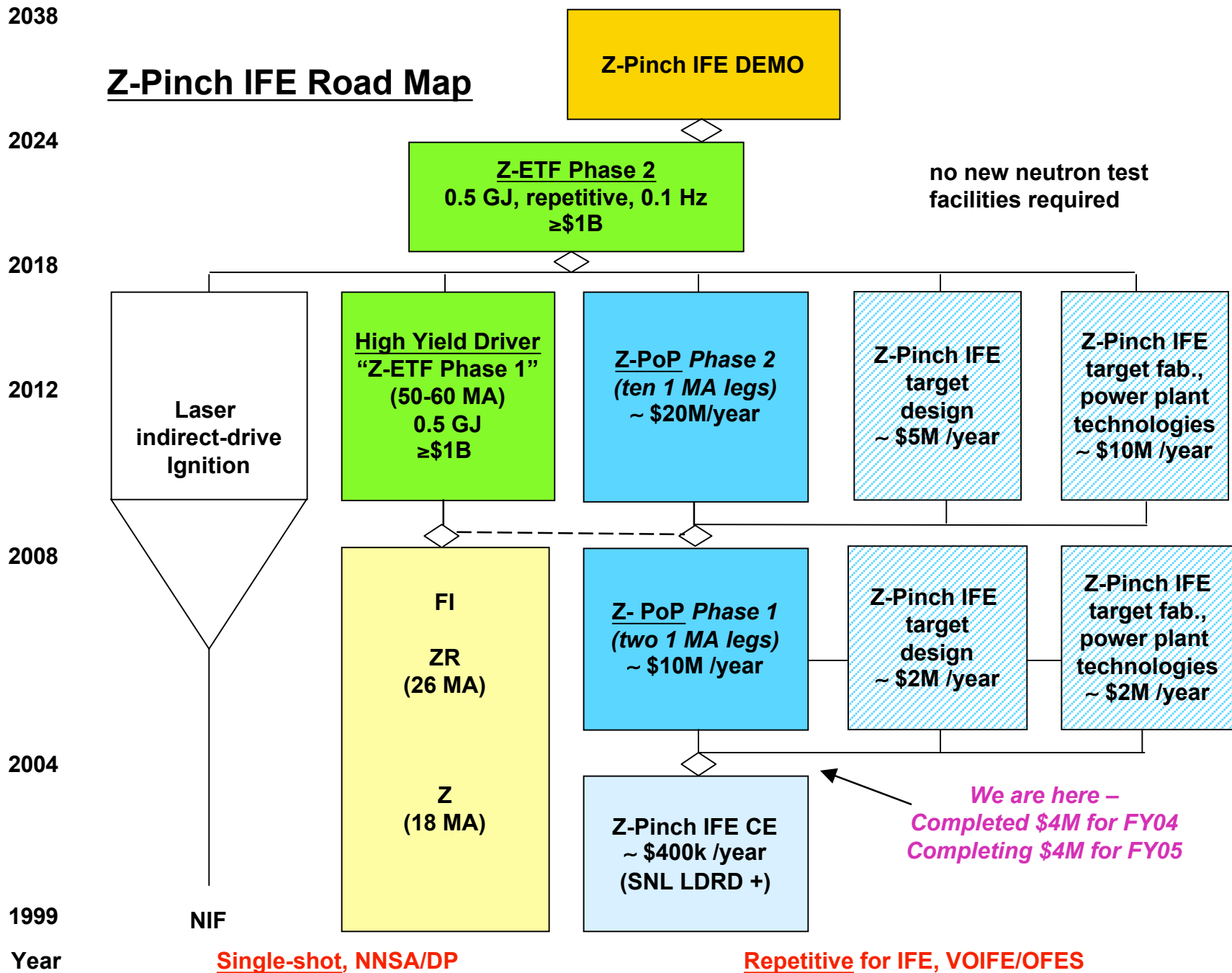


Z-Pinch IFE DEMO (ZP-3, the first study) used 12 chambers, each with 3 GJ at 0.1 Hz, to produce 1000 MWe

The near-term goal of Z-Pinch IFE is to address the science issues of repetitive pulsed power drivers, recyclable transmission lines, high-yield targets, and thick-liquid wall chamber power plants.

Considerable progress has been made toward these goals, as will be reported in this talk

# Z-Pinch IFE Road Map

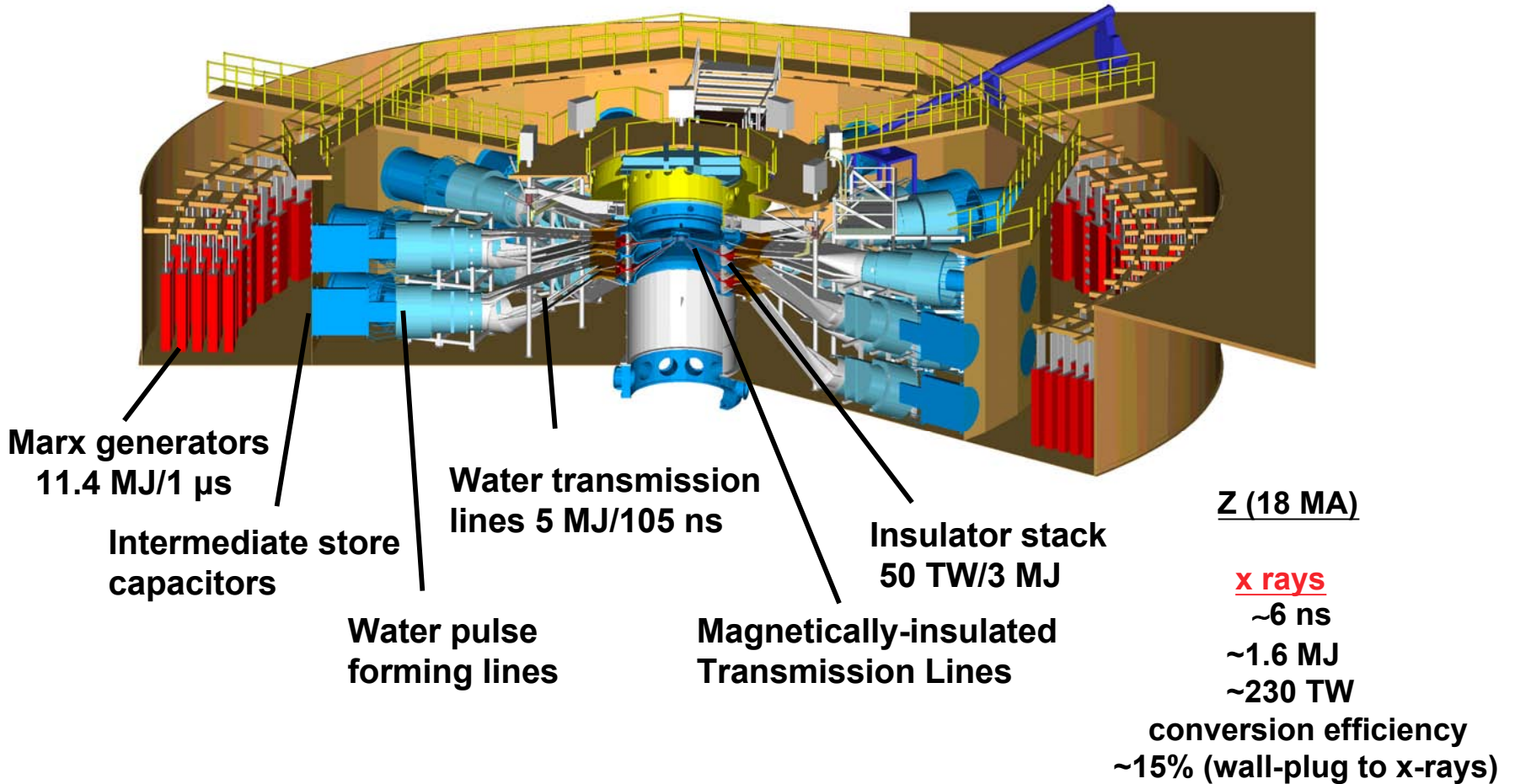


# **Z-Pinch ICF with Z/ZR**

**(single shot)**



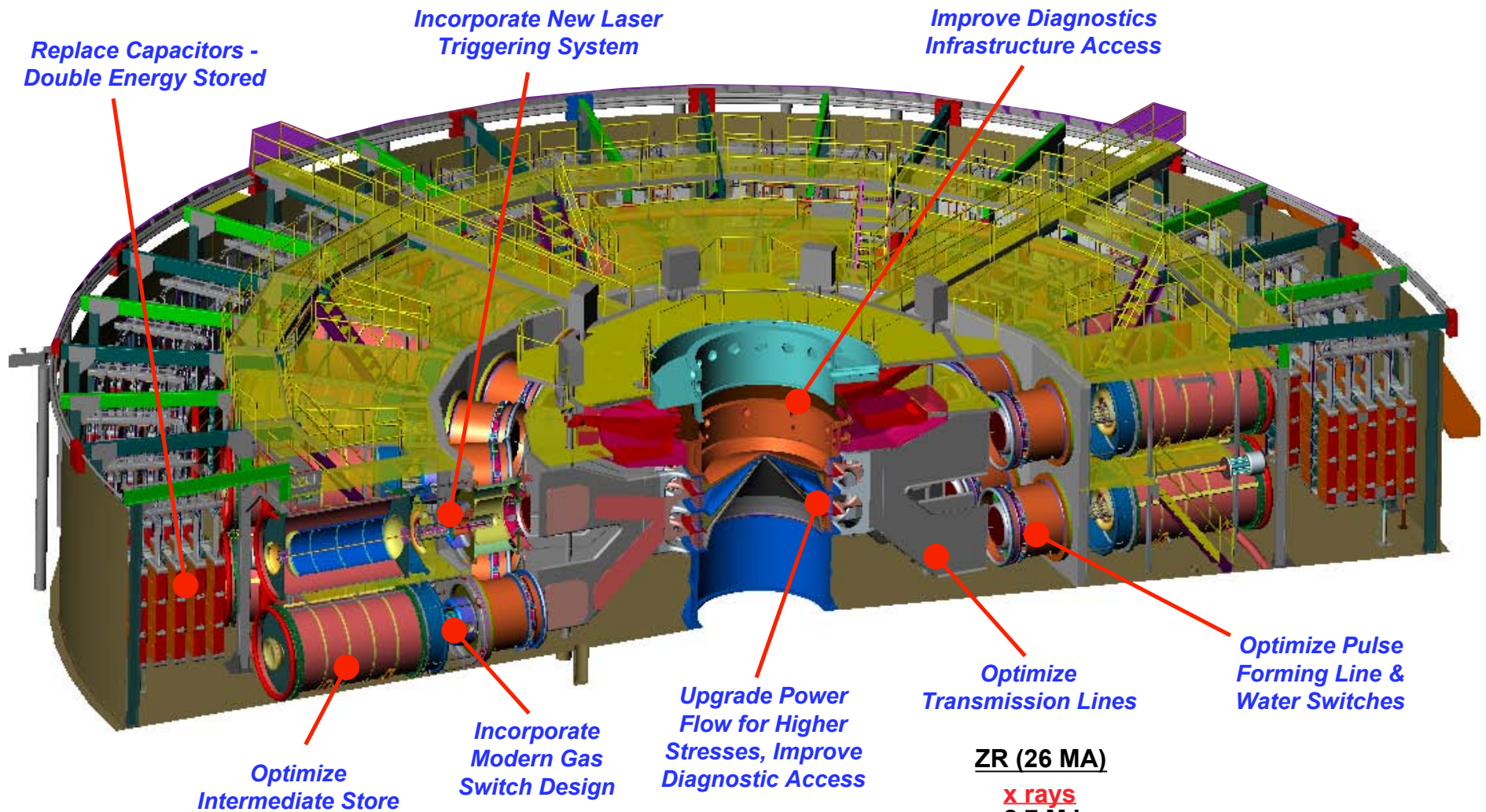
**Z uses Marx/water-line technology to produce a ~100 ns pulse to drive the world's most powerful z-pinch x-ray source**







# ZR - Refurbishing the Entire Accelerator

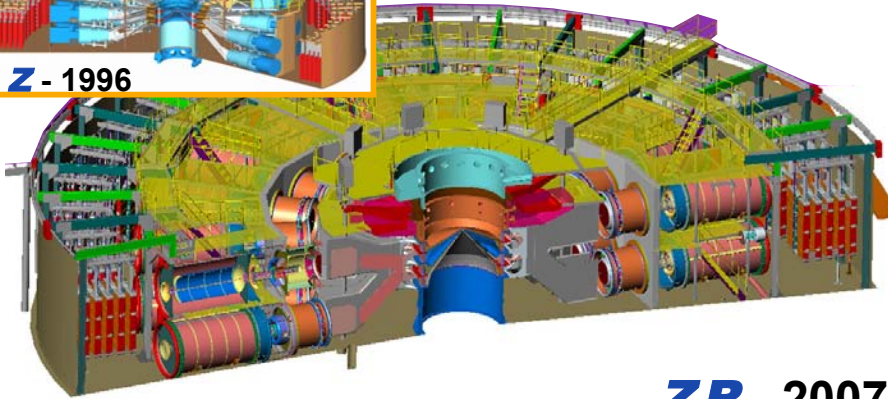
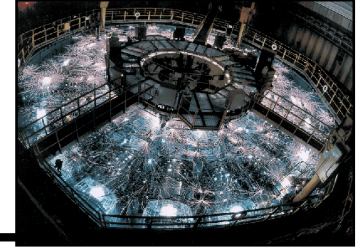


**ZR (26 MA)**

**x rays**  
~2.7 MJ  
~350 TW

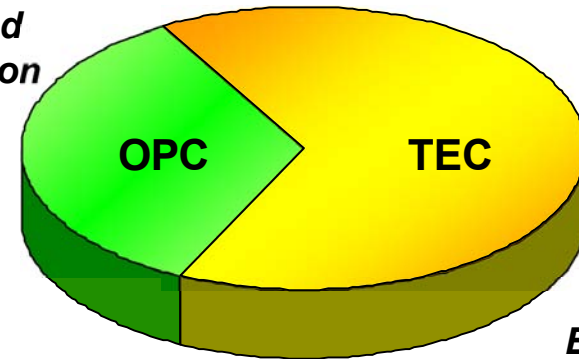


**ZR Project – Refurbishing Sandia’s Z machine -- the worlds most powerful and energetic x-ray source for SSP applications**



**Total Cost (TPC) \$90.4M**

**\$28.7M**  
R&D and  
Installation



**\$61.7M**  
Design,  
Engineering,  
Hardware

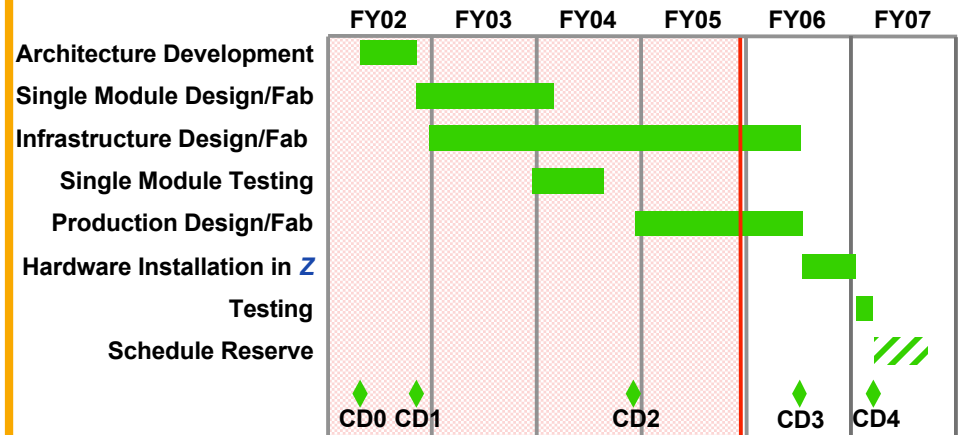
**Balanced Objectives**

Cost effective refurbishment / optimization, realizing



with minimum impact to ongoing programs.

**6 Year Project**



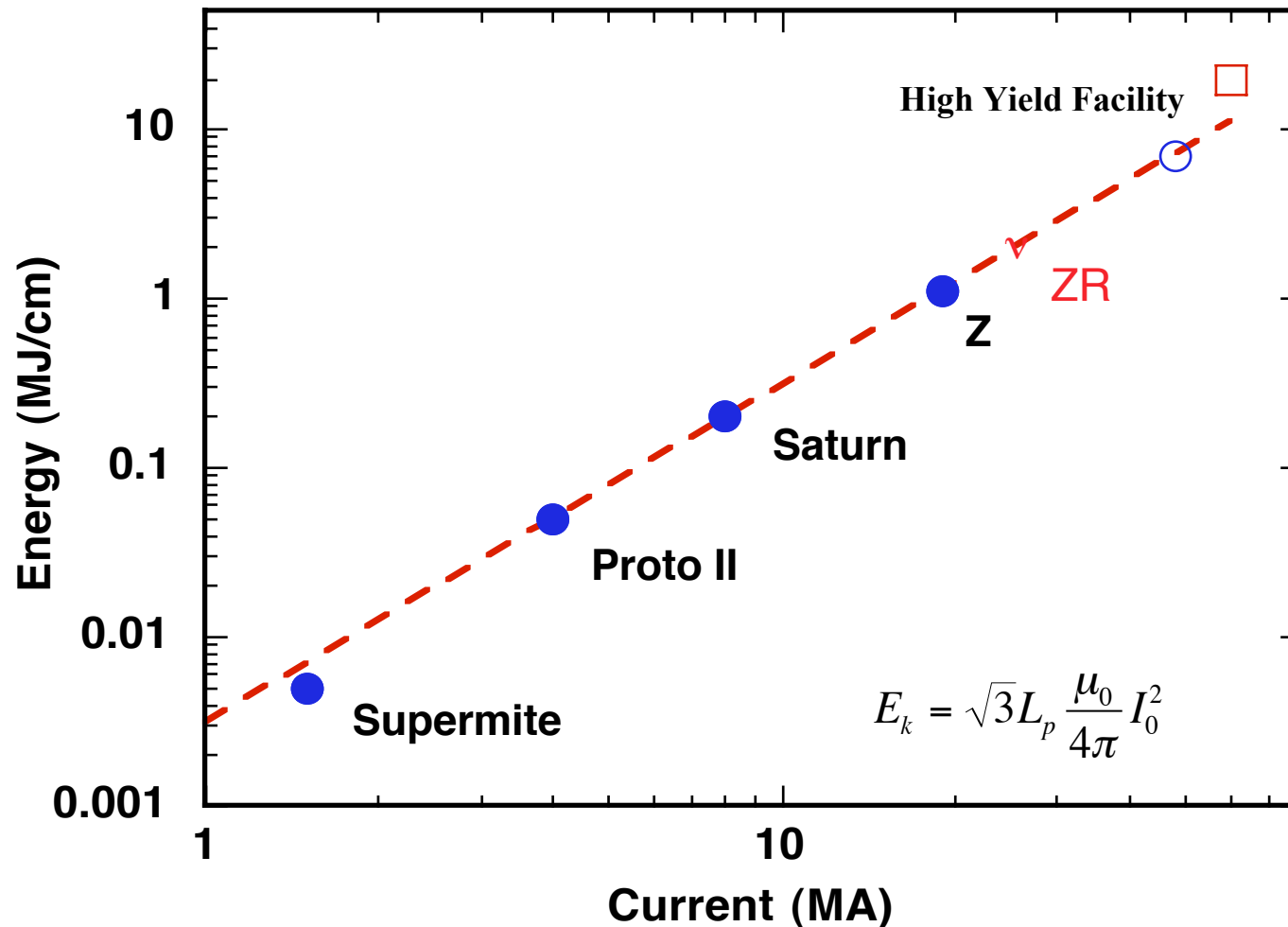
September '05







## Z-pinches offer the promise of a cost-effective energy-rich source of x-rays for IFE



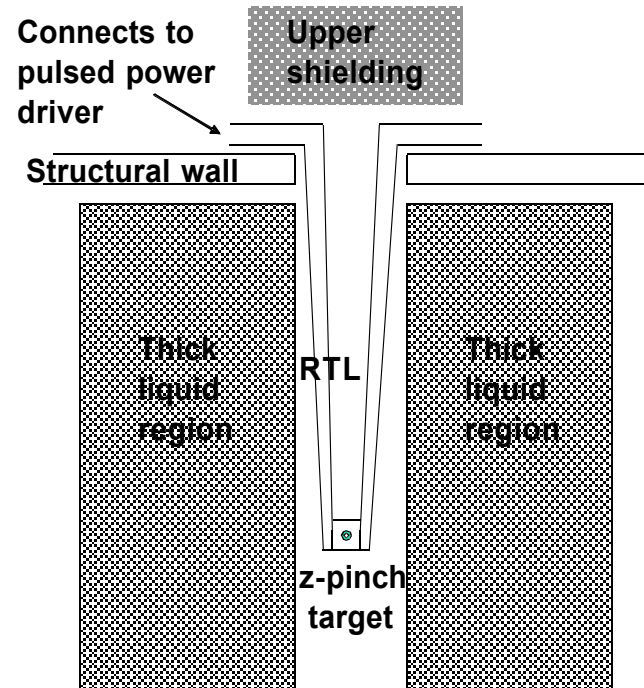
ZR will be within a factor of 2-3 in current (4-9 in energy) of a High Yield driver.

# **Z-Pinch IFE**

**(repetitive for energy)**



## Recyclable Transmission Line (RTL) Concept for Z-Pinch IFE



**Yield and Rep-Rate: few GJ every 3-10 seconds per chamber (0.1 Hz - 0.3 Hz)**  
**Thick liquid wall chamber: only one opening (at top) for driver; nominal pressure (10-20 Torr)**  
**RTL entrance hole is only 1% of the chamber surface area (for  $R = 5$  m,  $r = 1$  m)**  
**Flibe absorbs neutron energy, breeds tritium, shields structural wall from neutrons**  
**Neutronics studies indicate 40 year wall lifetimes**  
**Activation studies indicate 1-1.5 days cool-down time for RTLs**  
**Studies of waste steam analysis, RTL manufacturing, heat cycle, etc. in progress**

- Eliminates problems of final optic, pointing and tracking N beams, and high-speed target injection
- Requires development of RTL



# Z-Pinch IFE Power Plant has a Matrix of Possibilities

---

## Repetitive Z-Pinch Driver:

**Marx generator/  
water line technology**

**magnetic switching  
(RHEPP technology)**

**linear transformer driver  
(LTD technology)**

## RTL (Recyclable Transmission Line):

**frozen coolant  
(e.g., Flibe/ electrical coating)**

**immiscible material  
(e. g., carbon steel)**

## Target:

**double-pinch**

**dynamic hohlraum**

**fast ignition**

## Chamber:

**dry-wall**

**wetted-wall**

**thick-liquid wall**

**solid/voids  
(e. g., Flibe foam)**





# Recent Results in Z-IFE

## 1. RTLs

simulations (5 MA/cm works)  
experiments (5 MA/cm works)  
pressure testing (20 Torr works)



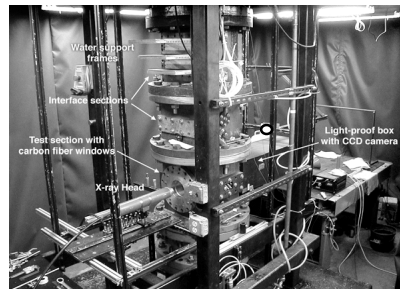
## 2. LTD repetitive driver

0.5 MA, 100 kV cavity fires every 30 seconds  
1.0 MA, 100 kV cavity tested  
full IFE driver architectures



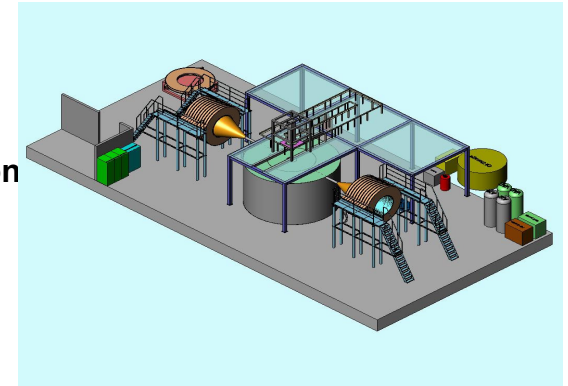
## 3. Shock mitigation

theory  
experiments  
simulations



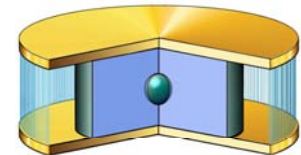
## 4. Z-PoP planning

vacuum/electrical connections  
overhead automation  
animations/costing



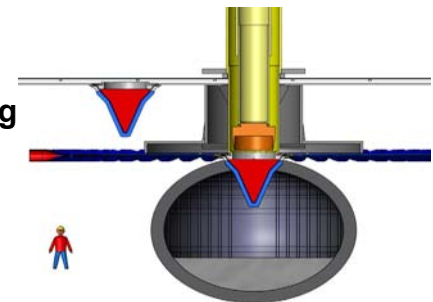
## 5. Z-IFE targets for 3 GJ yields

gains ~ 50-100  
double-pinch/dynamic hohlraum  
scaling studies



## 6. Z-IFE power Plant

RTL manufacturing/costing  
wall activation studies:  
40 year lifetime  
power plant design



Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company, for the United States Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.



## Recyclable Transmission Line (RTL) status/issues

---

RTL movement	small acceleration – not an issue
RTL electrical turn-on	RTL experiments at 10 MA on Saturn
RTL low-mass limit	RTL experiments at 10 MA on Saturn
RTL electrical conductivity	RTL experiments at 10 MA on Saturn
RTL mass handling	comparison with coal plant
RTL structural properties	ANSYS simulations, buckling tests
RTL shrapnel formation	under study
RTL vacuum connections	annular seal system
RTL electrical connections	under study
RTL activation	1-1.5 day cool down time
RTL shock disruption to fluid walls	experiments/simulations in progress
RTL manufacturing/ cost	~\$3 budget, current estimates: ~\$5 for steel, ~\$0.80 for Flibe
RTL inductance, configuration	circuit code modeling in progress
RTL power flow limits	ALEGRA, LSP simulations
Effects of post-shot EMP, plasma, droplets, debris up the RTL	– under study

...

On-going  
Research

# There are many tradeoffs in optimizing the RTL

**RTL material:** electrical conductivity, structural properties, low activation, interaction with coolant, recycling, etc. (carbon steel - back-up is Flibe)

**RTL mass:** movement, size/cost of recycle plant, total inventory mass, etc. (50 kg)

**RTL radius at top:** minimum inductance, vacuum and electrical connections, minimal hole into chamber, etc. (100 cm for power plant)

**RTL radius at bottom:** about target radius, ~ 2- 5 cm. (5 cm for power plant)

**RTL length:** long for blast, short for inductance, affects voltage requirement of driver, etc. (200 – 500 cm for power plant)

**RTL shape:**

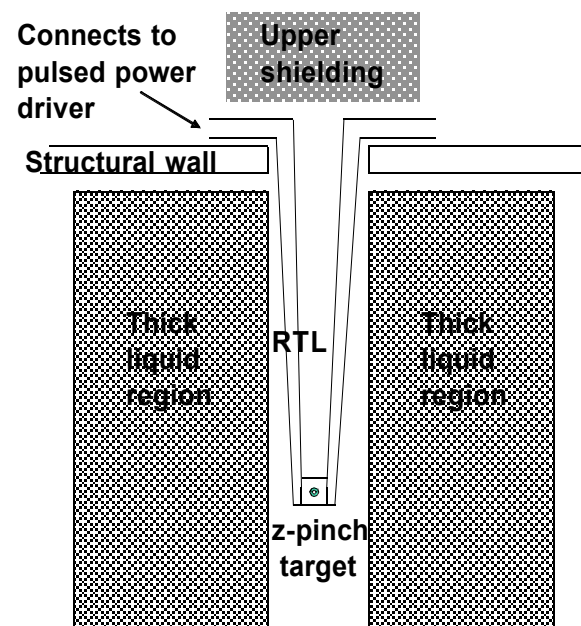


best for low inductance

best for structural strength

(using conical RTL for now)

**RTL interface with power flow:** many LTD modules (coax), to triplate, to biplate, to connection with RTL (using biplate to coax RTL for now)



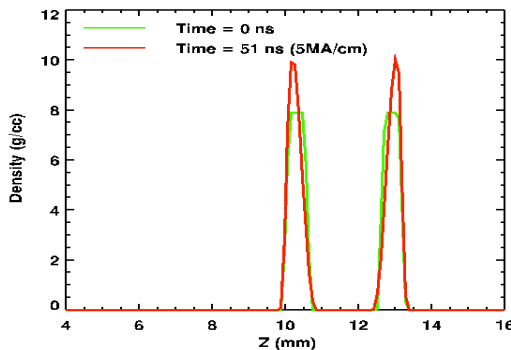


# MITL/RTL Issues for 20 MA $\Rightarrow$ 60 MA $\Rightarrow$ 90 MA (now on Z) (high yield) (IFE)

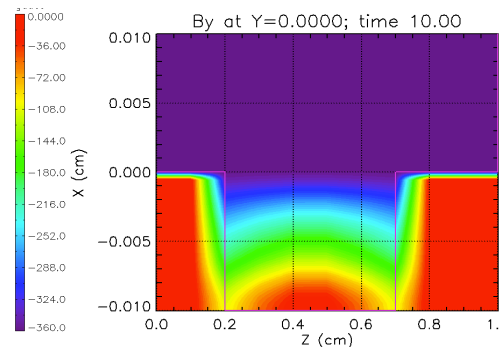
SNL, ATK-MRC, NRL, Kurchatov

- Issues that become most critical near the target:
- Surface heating, melting, ablation, plasma formation
- Electron flow, magnetic insulation
- Conductivity changes
- Magnetic field diffusion changes
- Low mass RTL material moves more easily
- Possible ion flow

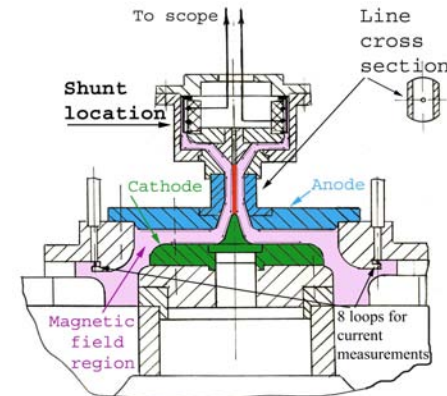
I	20 MA	60 MA	90 MA
$R_{array}$ (z-pinch)	? 2 cm	? 2 cm	? 5 cm
$I / (2 ? R_{array})$	? 1.6 MA/cm	? 4.8 MA/cm	? 2.9 MA/cm
MITL	Works on Z	?	?
RTL	?	?	?



ALEGRA MHD simulations of thin-walled (0.6 mm thick), small AK gap (2 mm) at 60 MA show no disruption at 5 MA/cm



Scaling of LSP simulations for 90 MA at 2.9 MA/cm show acceptable cathode B field penetration (1-1.6  $\mu$ m/ns for 100 ns rise)



Experiment on S-300 at Kurchatov at 6 MA/cm shows plasma did not reconnect the MITL gap

Present experiments and simulations indicate RTLs should work at 5 MA/cm or more



## RTLs made and pressure tested for structural strength: results compare favorably with code calculations

---

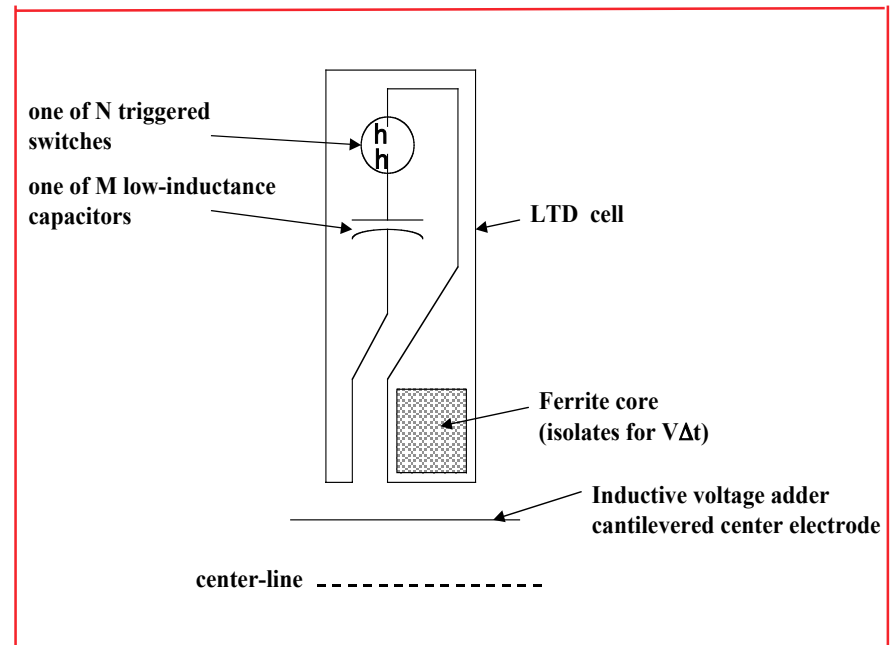
- RTLs manufactured for tests (radius 50 cm, length 200 cm, thickness 0.635 mm)
- Pressure tests to buckling (U. Alabama)
- Analysis  
ANSYS (U. Wisconsin)  
ABAQUS (SNL)  
Singer Closed Form Solution
- Experiment results and code results predict buckling at about 70 Torr (as anticipated)
- Chamber pressure of 10-20 Torr has large safety margin



**Studies to make stronger and lighter RTLs (stiffeners, various shapes, etc.) under study**

# Linear Transformer Driver (LTD) technology is compact and easily rep-rateable

- LTD uses parallel-charged capacitors in a cylindrical geometry, with close multiple triggered switches, to directly drive inductive gaps for an **inductive voltage adder** driver (Hermes III is a 20 MV inductive voltage adder accelerator at SNL)
- LTD requires **no oil tanks or water tanks**
- LTD accelerator volume **about 1/4 -1/3 the volume** of Marx/water line technology (as used in Saturn and Z)
- LTD pioneered at Institute of High Current Electronics in Tomsk, Russia



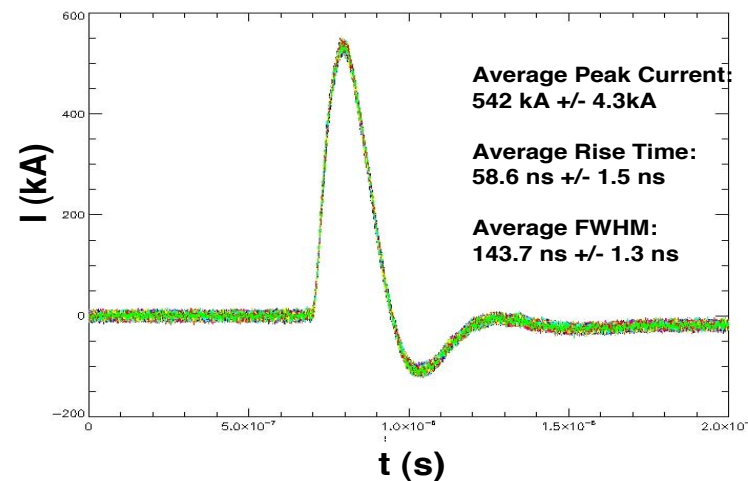
Modular

High Efficiency

Low Cost (estimates are  $\sim 1/2$  that for Marx/water line technology)

Easily made repetitive for 0.1 Hz

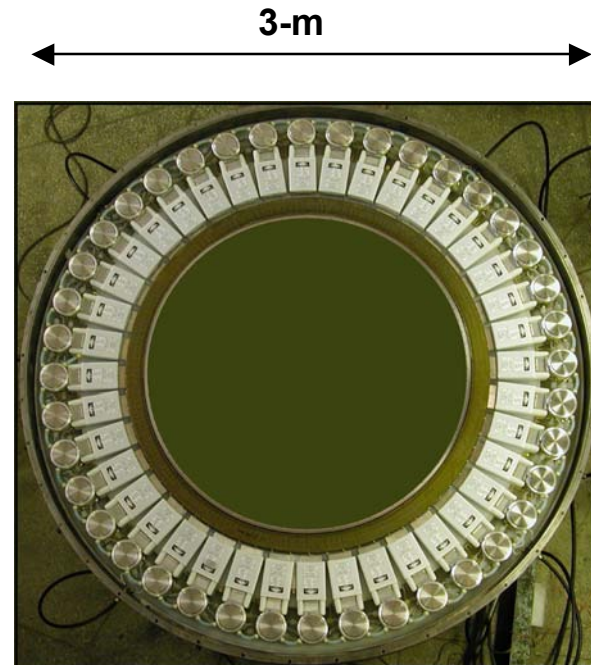
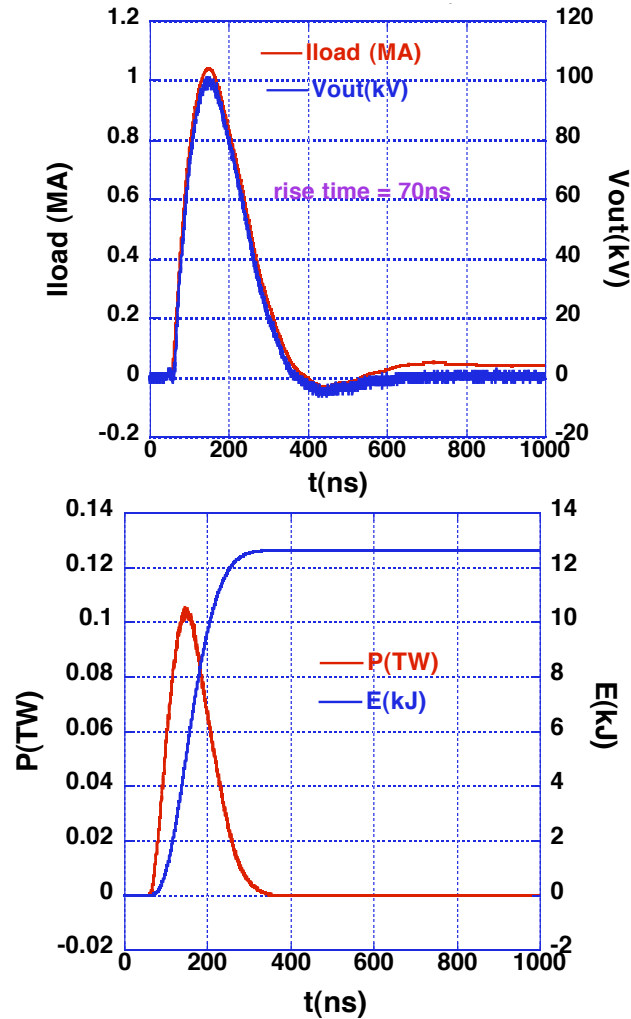
## Repetitive, 0.5 MA, 100-kV LTD Cavity in operation at SNL



Overlay of 100 shots at 0.03 Hz  
for 90 kV charging

**This 0.5 MA cavity has exceeded 1000 shots in repeated mode at 0.03 Hz (one shot every 30 seconds)**

1.0 MA LTD cavity built - performs as expected during first 100 shots  
(this is the building block for Z-PoP and future Z-IFE drivers)



1-MA, 100kV, 70ns LTD cavity ( top flange removed)

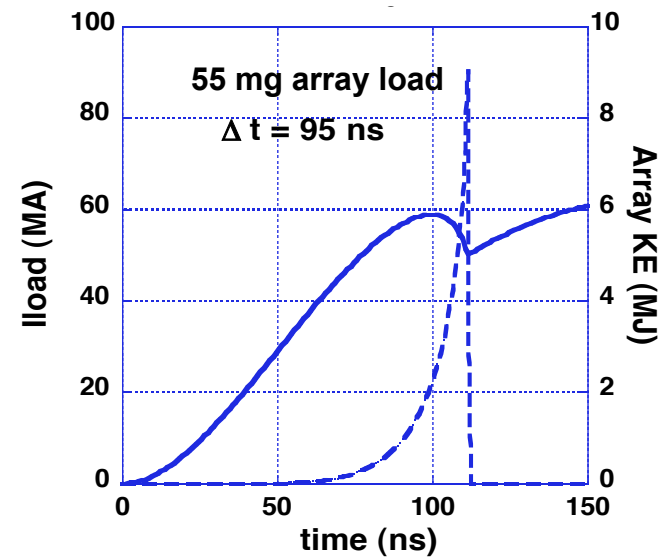
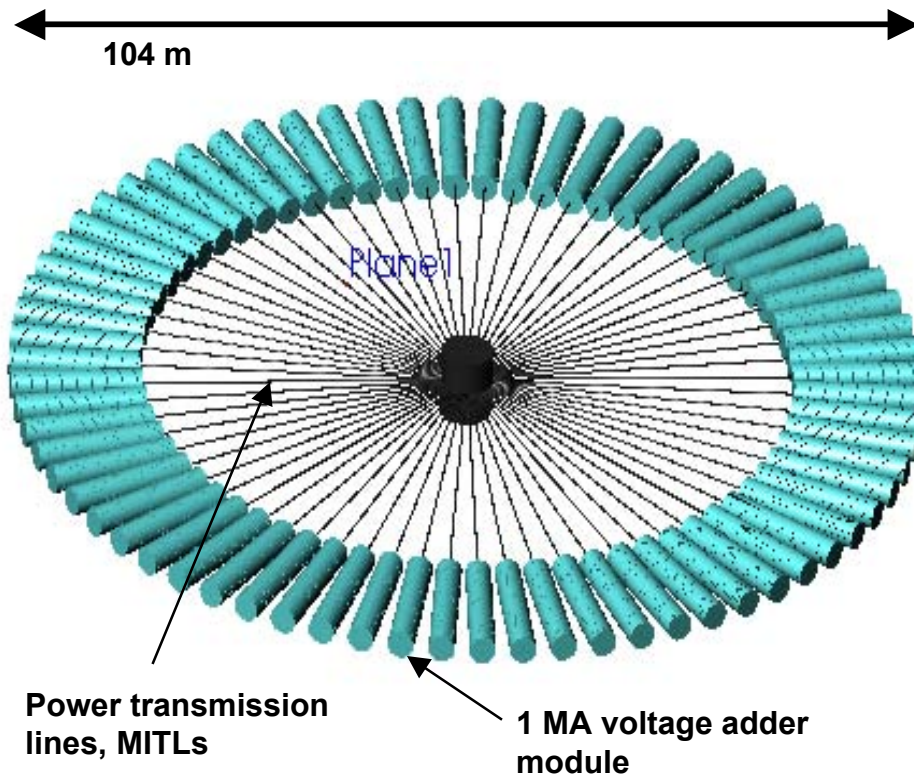
80 Maxwell 31165 caps,

40 switches,  $\pm 100$  kV

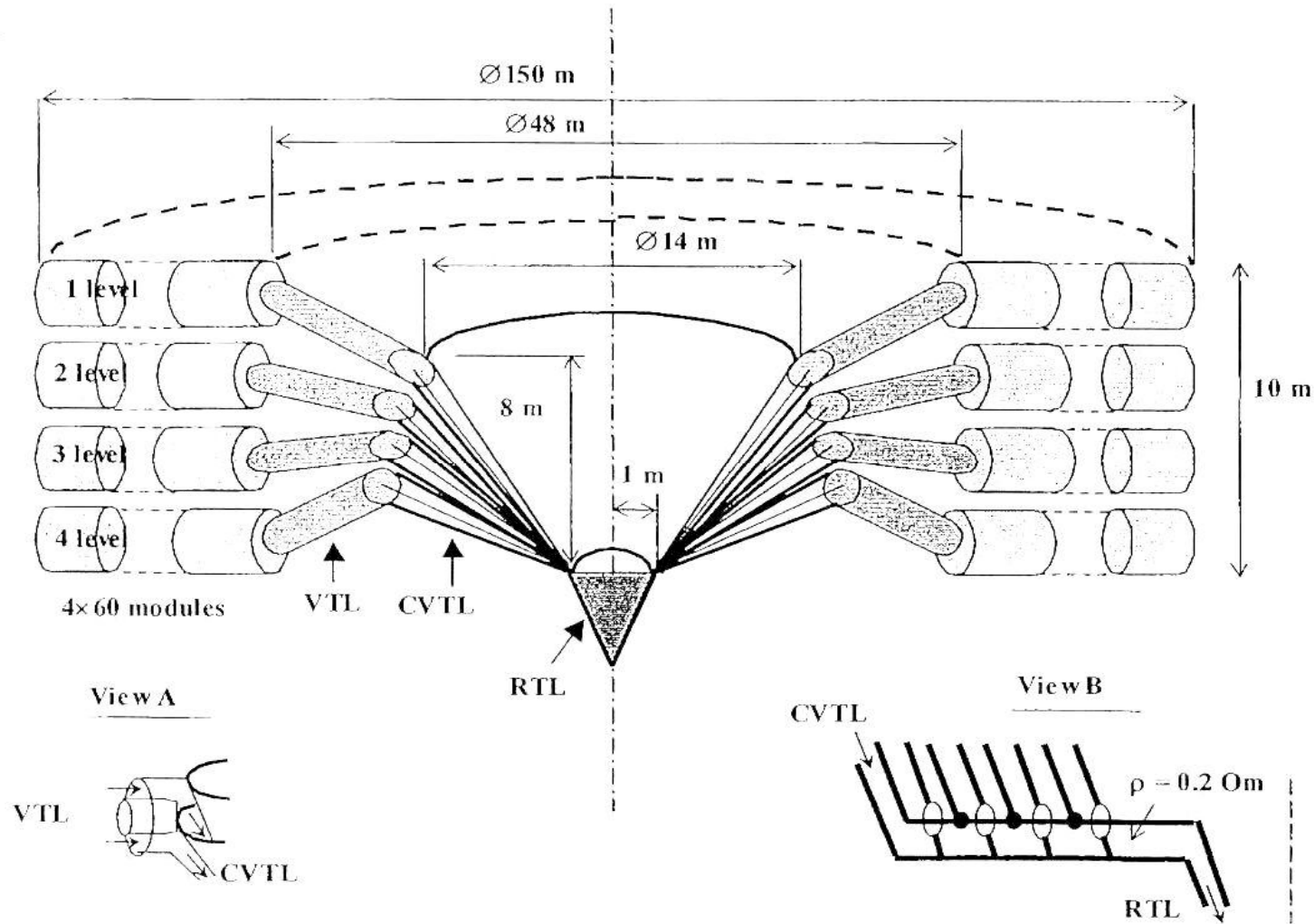
0.1 Ohm load **0.1TW**



An IFE driver with seventy 1-MA voltage adder modules,  
each with 70 LTD cavities



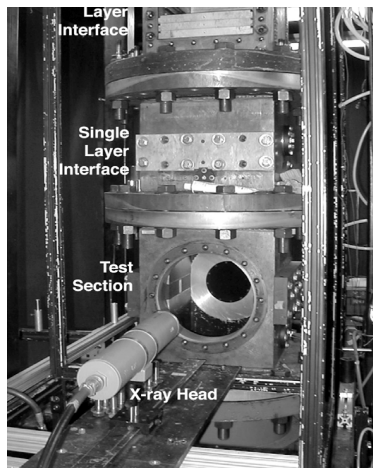
# 90-MA IFE Driver (model 1) concept from the Kurchatov Institute, Moscow





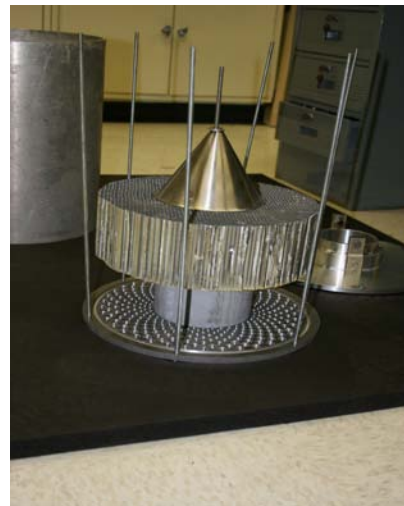
# Shock mitigation experiments in progress

## Shock tube tests with water layers, Al foams



Shock tube facility at the University of Wisconsin

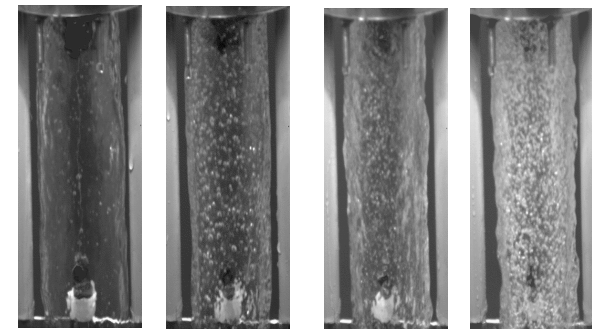
## Explosives with water curtain



Vacuum Hydraulics Experiment (VHEX) at UCB

## Foamed liquid sheets

### Two-Phase Annular Jets (OD = 5.2 cm; ID = 4.0 cm)



1% Void, 1 m/s

10% Void, 1 m/s

1% Void, 2 m/s

10% Void, 2 m/s

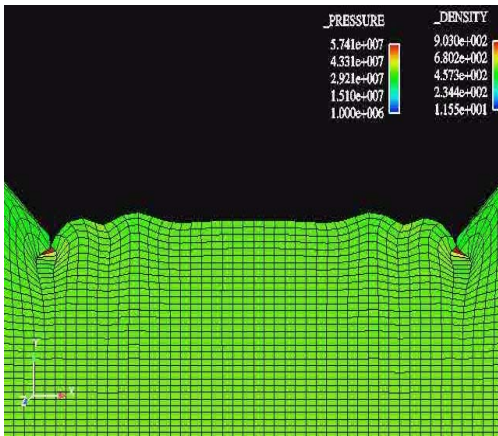
Georgia-Tech annular foamed jet

exploding wire creates shock

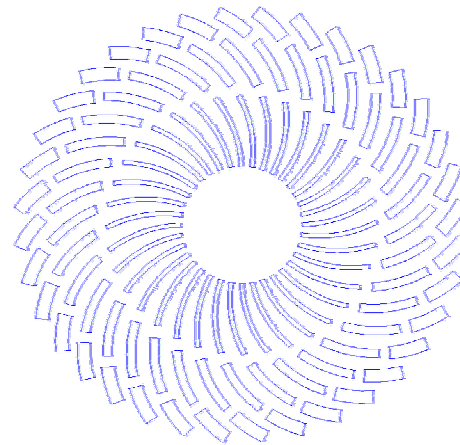


# Shock mitigation code calculations in progress

## 3. Shock mitigation



**ALEGRA simulation of shocked Al metal foam sheet (SNL)**

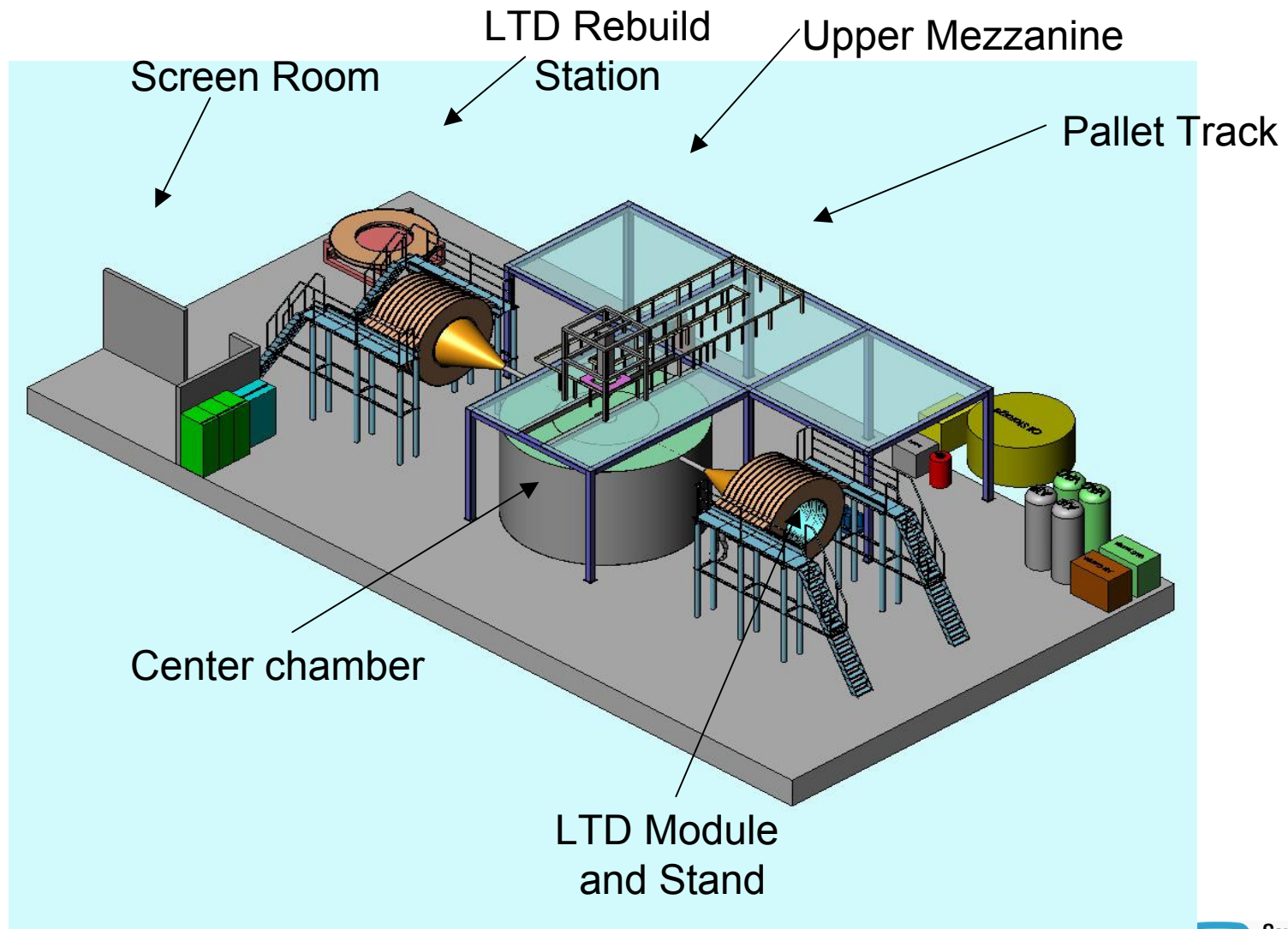


**Flibe jet geometry for shock mitigation (LLNL) - 3 GJ yield contained**

- Liquid walls**
- Foamed Flibe**
- Liquid pool**
- Bubbles**

**Dyna2D simulations (GA)**

# Z – PoP (two 1 MA legs)

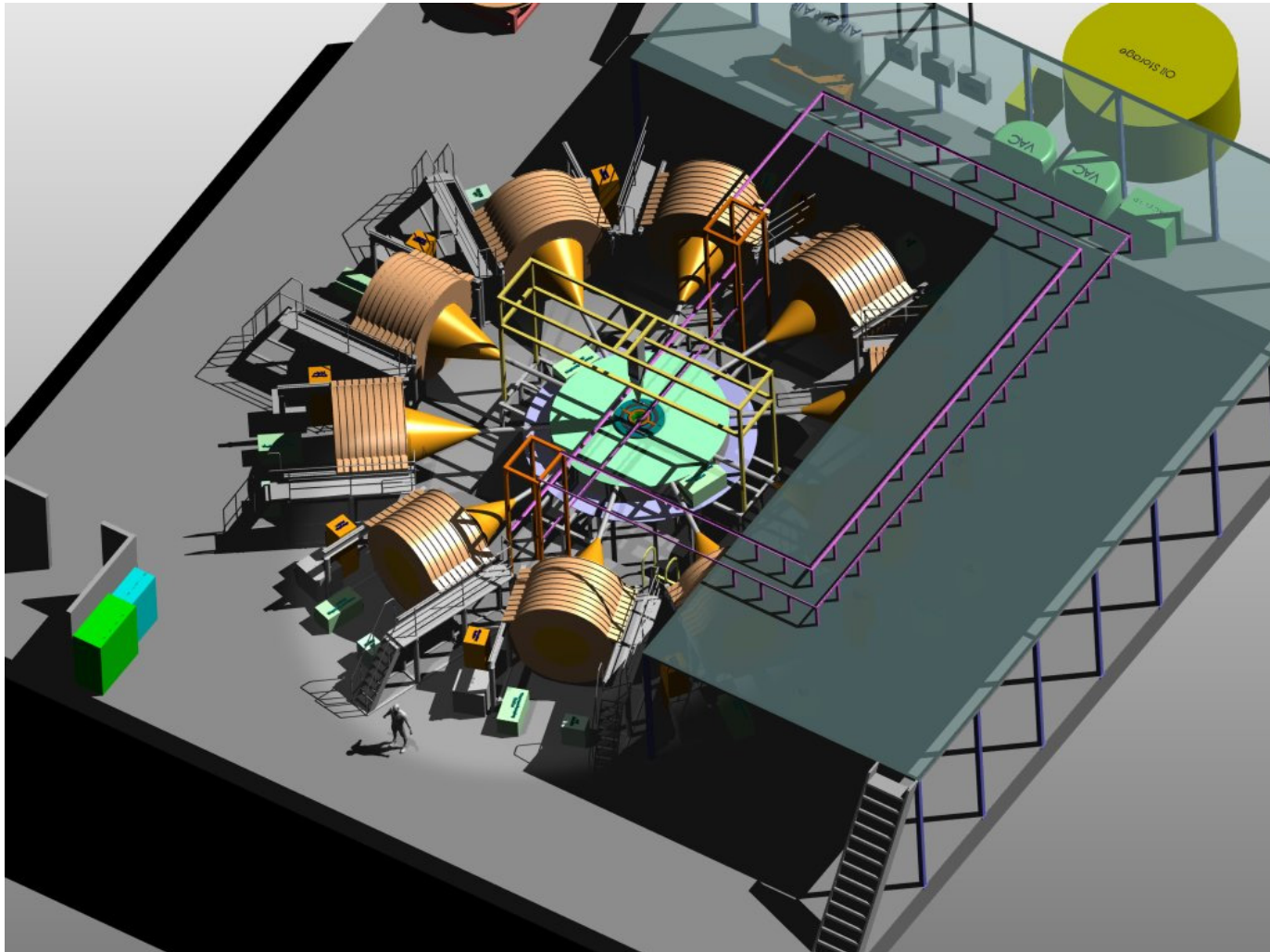






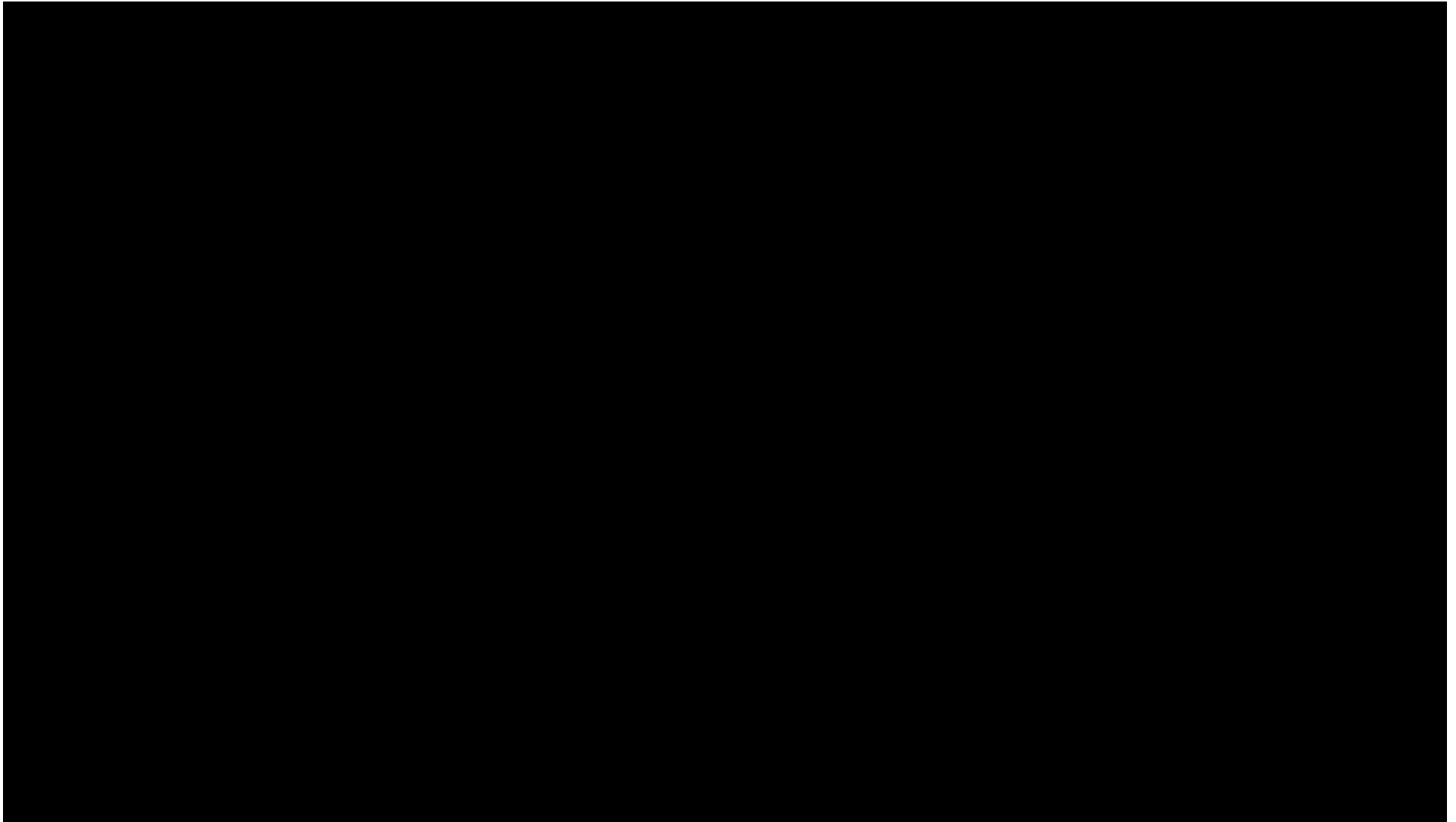
# Z – PoP (ten 1 MA legs)

*comparable to a rep-rated Saturn at 10 MA*



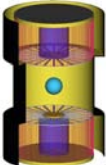
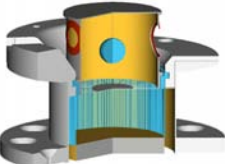
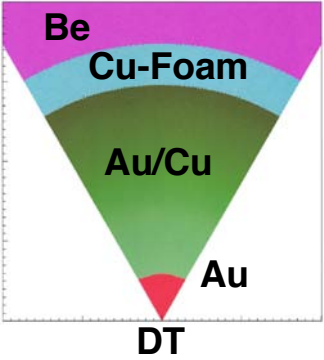

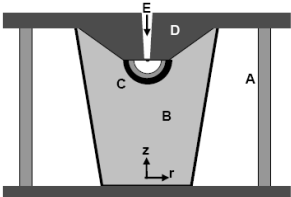

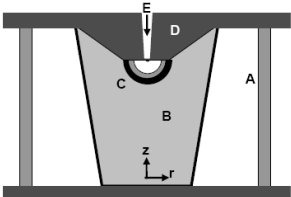
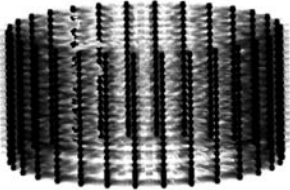



# Z-PoP Movie





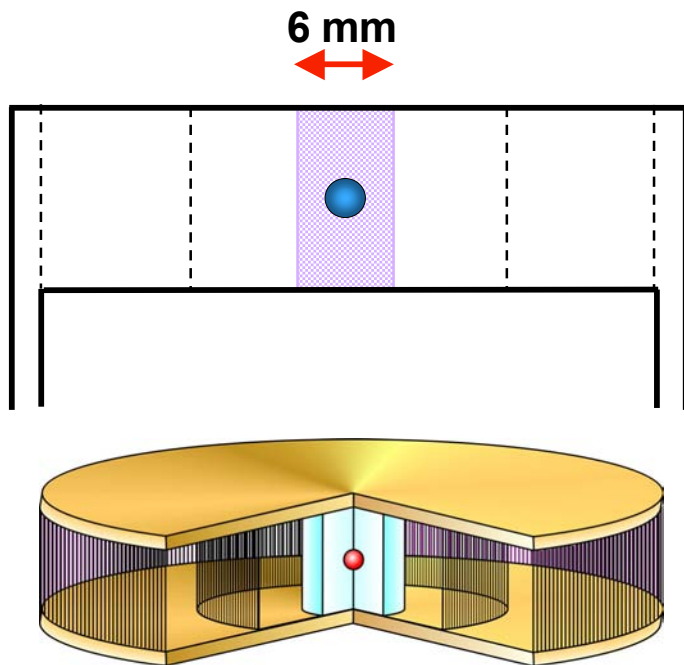
# We are continuing to evaluate a diverse portfolio of ICF options for Z-pinch IFE

Driver		ICF Target		
		Cryogenic		Gas fill
		Hot spot ignition	Fast ignition	Double shell
Indirect drive	Vacuum hohlraum			
	Dynamic hohlraum			
	NEW → Hybrid Hohlräum			
Direct drive	Magnetic field			

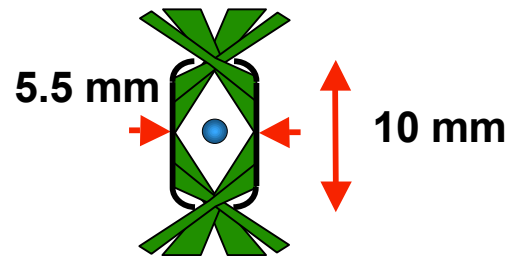


# Z-pinch-driven-hohlraums have similar topology to laser-driven-hohlraums, but larger scale-size

Dynamic hohlraum

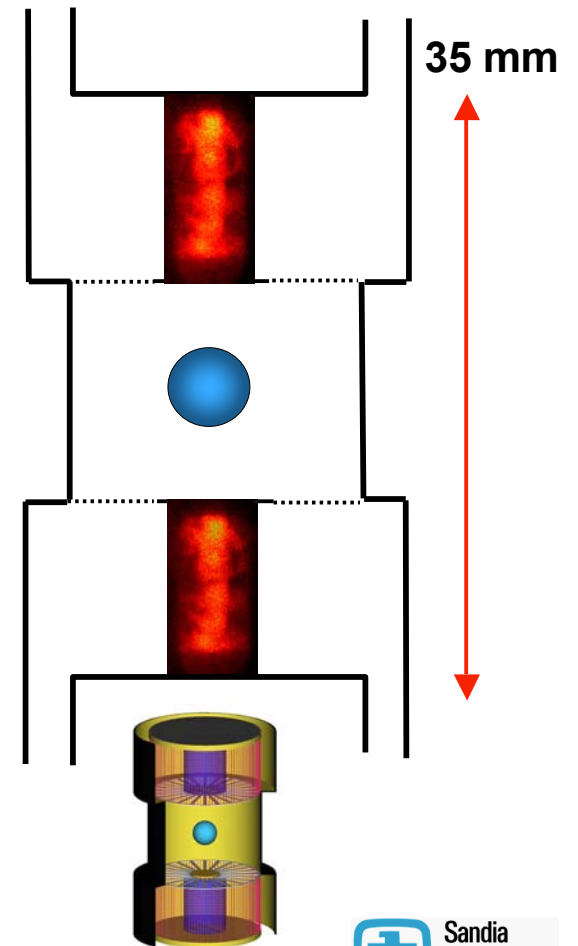


Laser Source Cones



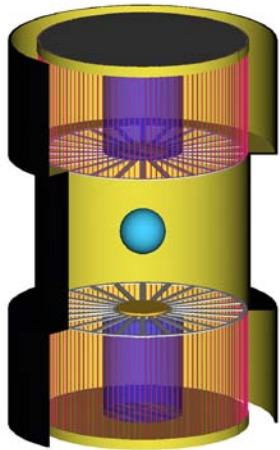
NIF Scale

Double ended hohlraum



We are exploring 2 complementary Z-pinch indirect-drive target concepts for high-yield ICF and Z-IFE

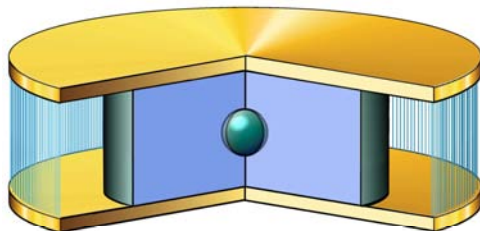
Double-Ended  
Hohlraum



ICF \_ IFE

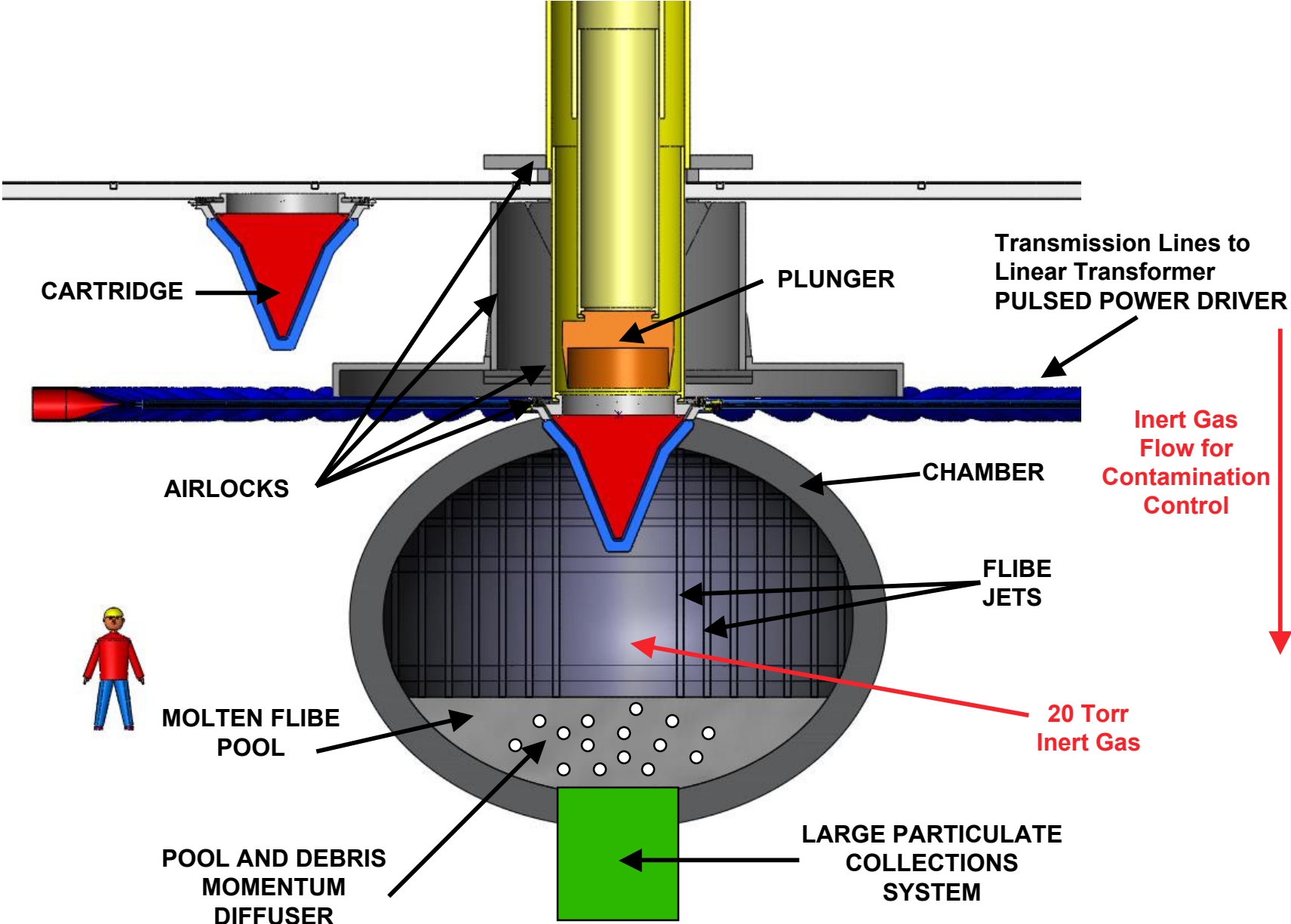
Peak current	2 x (62 – 116) MA
Energy delivered to pinches	2 x (19 – 67) MJ
Z-pinch x-ray energy output	2 x (9 – 33) MJ
Capsule absorbed energy	1.2 – 8.6 MJ
Capsule yield	400 – 4500 MJ

Dynamic Hohlraum



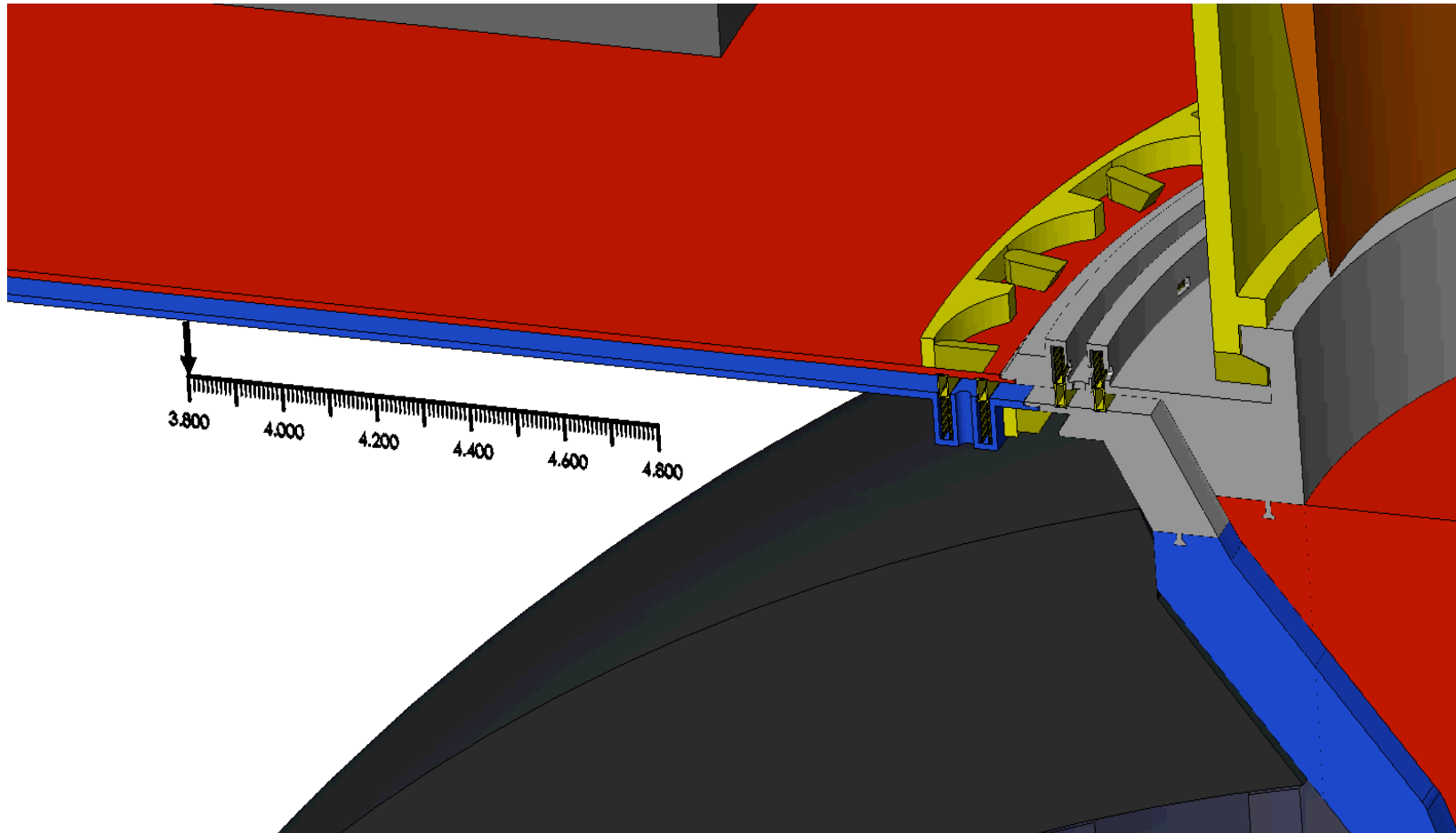
Peak current	56 – 95 MA
Energy delivered to pinch	14 – 42 MJ
Capsule absorbed energy	2.4 – 7.2 MJ
Capsule yield	530 – 4600 MJ

# BASE Z-IFE UNIT



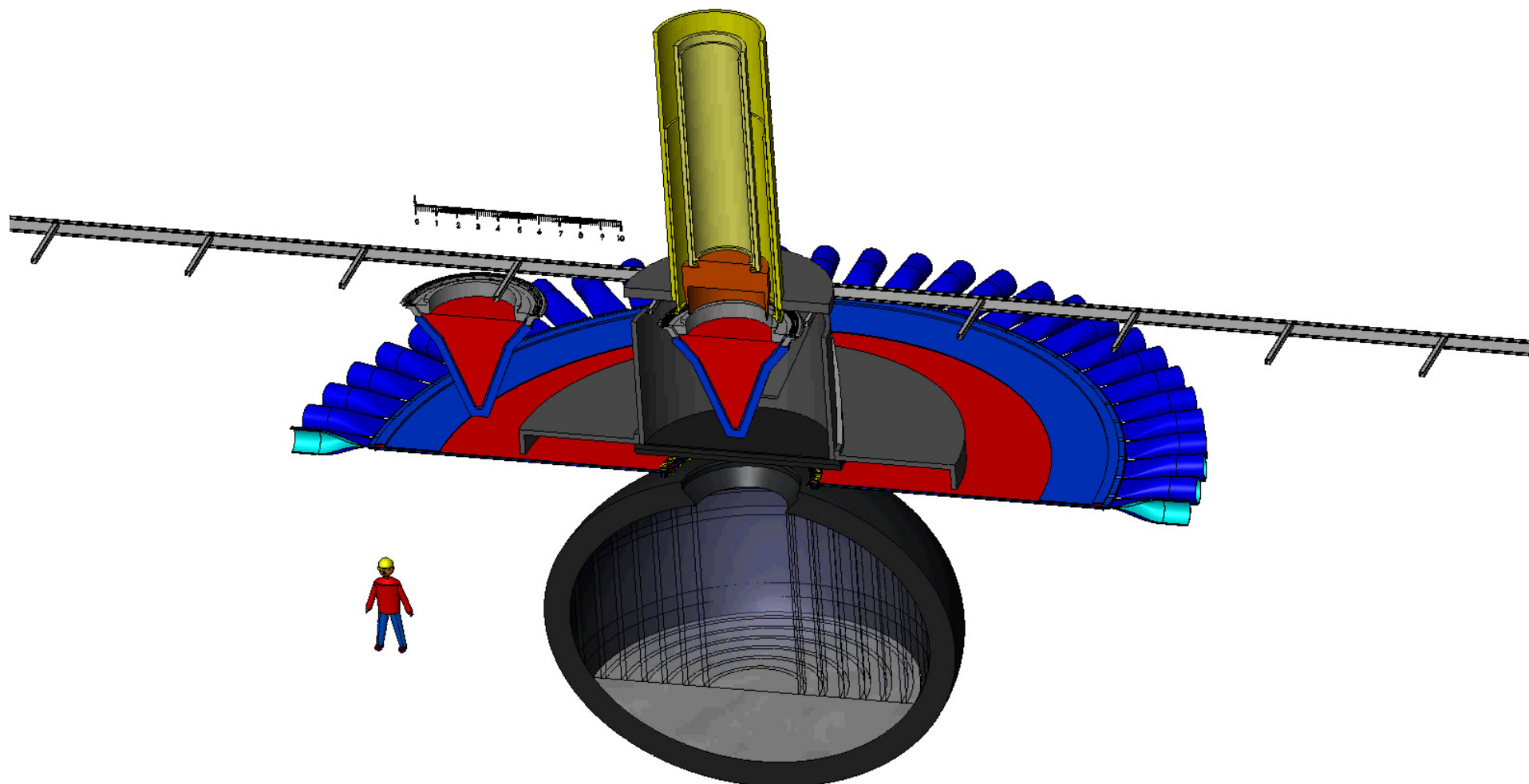


# RTL Operation





## 6. Z-IFE Power Plant





# Z-Pinch Power Plant Baseline Parameters

---

Target Yield 3 GJ  
Rep. Rate (per chamber) 0.1 Hz  
Fusion Power per chamber 300 MWth  
Number of Chambers 10

Tritium Recovery  
Breeding Ratio 1.1  
Tritium Recovered per Shot 0.017 g  
Extraction Type Countercurrent

Chamber  
Shape Spherical or  
Ellipsoidal  
Dimension 4 m internal radius  
Material F82H Steel  
Wall Thickness 15-30 cm

RTL  
RTL Material 1004 Carbon Steel  
Cone Dimensions 1 m  $\varnothing$  x 0.1 m  $\varnothing$  x 2 m h  
Outer Cone Thickness 0.9 mm \_ 0.52 mm  
Inner Cone Thickness 0.52 mm  
Mass per RTL (2 cones) 50 kg \_ 34 kg

Coolant  
Coolant Choice Flibe  
Jet Design Circular Array  
Standoff (Target to First Jet) 0-2 m  
Void Fraction 0.05 – 0.67  
Curtain Operating Temperature 950 K  
Average Curtain Coolant Flow 12 m<sup>3</sup>/s  
Heat Exchanger Coolant Flow 0.47 m<sup>3</sup>/s  
Heat Exchanger Temp. Drop 133 K  
Pumping Power 1.3 MW/chamber  
Heat Cycle Rankine  
Heat Exchanger Type Shell and Tube

RTL Manufacturing  
Furnace Electric Arc  
Production Sheet Metal to Deep Draw  
Energy Demand 184 MW for ten chambers



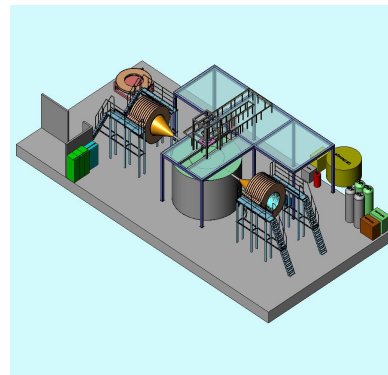
# Z-Pinch Inertial Fusion Energy



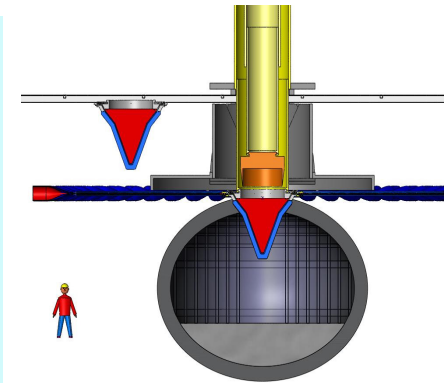
RTL



LTD driver



Z-PoP



Chamber

- Substantial progress is being made in all area of Z-Pinch IFE
- A growing Z-Pinch IFE program is envisioned



Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company, for the United States Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.

