



ASIPP

**Overview progress and future plan
of
EAST project**

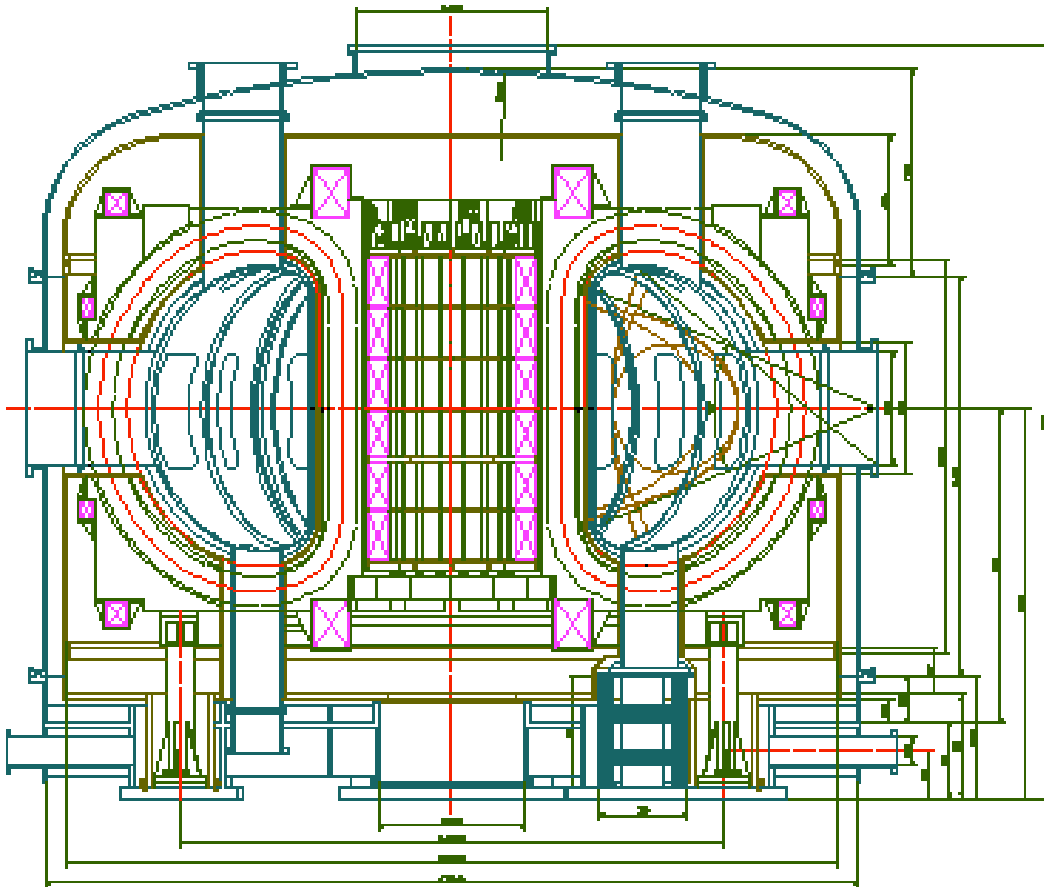
**Yuanxi Wan, Jiangang Li, Peide Weng
for
EAST, GA and PPPL Team**

**16-20 Oct. 2006
21th IAEA FEC ,Chendu, P.R. China**



EAST is an Ex. Advanced Superconducting Tokamak

EAST Tokamak



Main Parameters

(First Phase)

Toroidal Field, B_0	3.5 T
Plasma Current, I_p	1 MA
Major Radius, R_0	1.7 m
Minor Radius, a	0.4 m
Aspect Ratio, R/a	4.25
Elongation, K_x	1.6 - 2
Triangularity, δ_x	0.6 - 0.8
Heating and Current Driving :	
ICRH	3 - 3.5 MW
LHCD	3.5 MW
ECRH	0.5 MW
Pulse length	1000 s

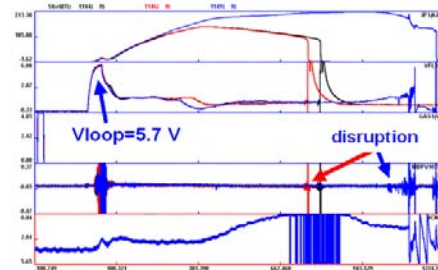
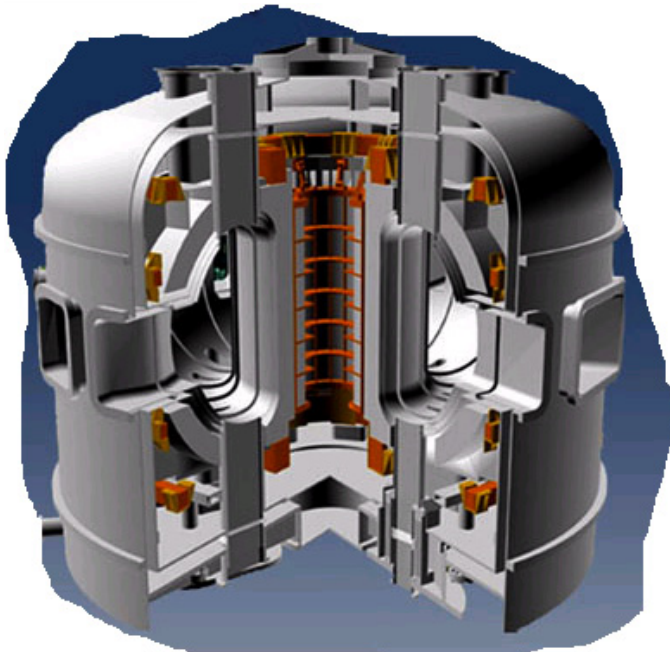


ASIPP

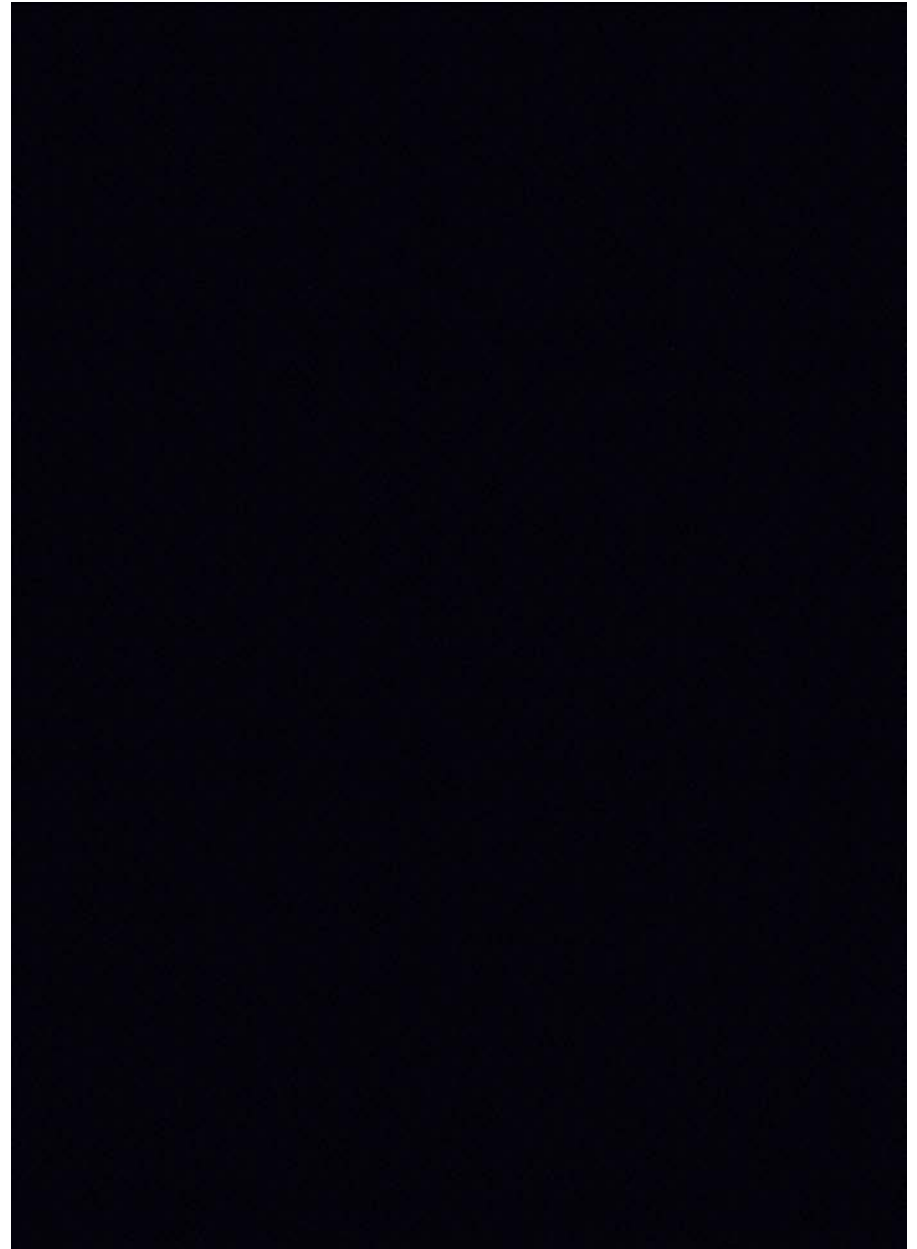
After hard working over 8 Years
the first plasma discharges
were successfully obtained
at September 26 2006 !



EAST Shot: 1149# by CCD



**The EAST First Plasma discharges
Sept. 26 ,2006**





Conten t

- I. Overview progress**
- II. Unique Characteristic**
- III. Future plan**



milestone

- 1997 The project approved by government **as MPSR**
- 1998-2000 Many evaluations of the proposal, the conceptual and preliminary engineering design, budget plan etc;
- 2001-2005 R&D, fabrication, tests of all SC magnets and assembly;
- 2006
 - Feb.- Mar. **First engineering commissioning was success**
 - April - July All in-vessel components and diagnostics assembled
 - Sept.22 **Rated $B_T = 3.5$ T at 1.7 m and $\Delta\Phi \sim 13$ vs achieved**
 - Sept.26 **The first plasma discharges obtained successfully!**
 - Sept.28 Passed the evaluation **with very good comments** given by the experts committee

The experimental campaign begun formally from Sept 26. 2006 !



Important progress

1. All TF,PF SC magnets were fabricated, tested before assembly

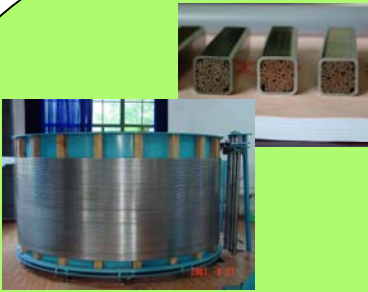
- Four workshops for CICC, winding,VPI, milling and the test facility were set up around 2000;
- and 35 Km CICC, 16 TF magnets,12 PF coils produced by the workshops with good quality;
- All magnets has been tested successfully by cooling and charging, which indicate: the quality of the design and fabrication for all magnets by our workshop is satisfied before the final assembly !



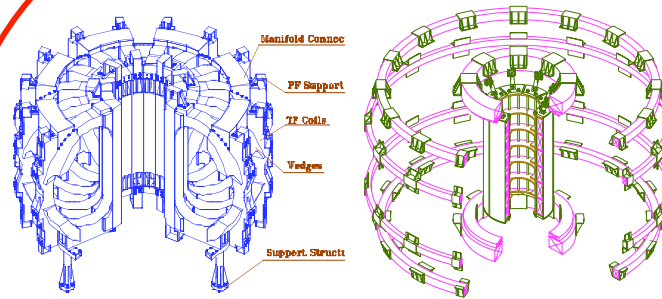
5. Test Facility



2. Winding



1. CICC



TF&PF systems of EAST



3. VPI



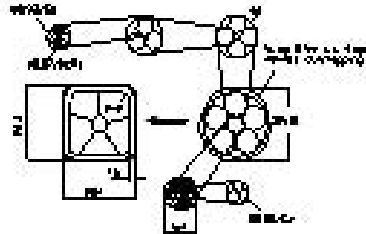
4. Milling

The most important components
of EAST tokamak:

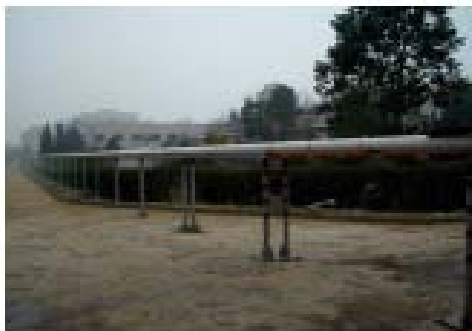
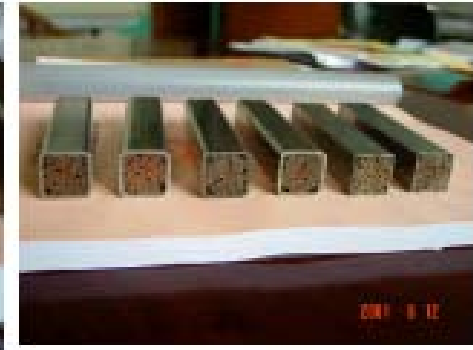
**28 superconducting magnets were fabricated
and tested by ASIPP**



Important progress



Configuration of CICC



The jacketing line of Cable In Conduit Conductor (CICC)



Important progress



Three Winding machines are working



Important progress

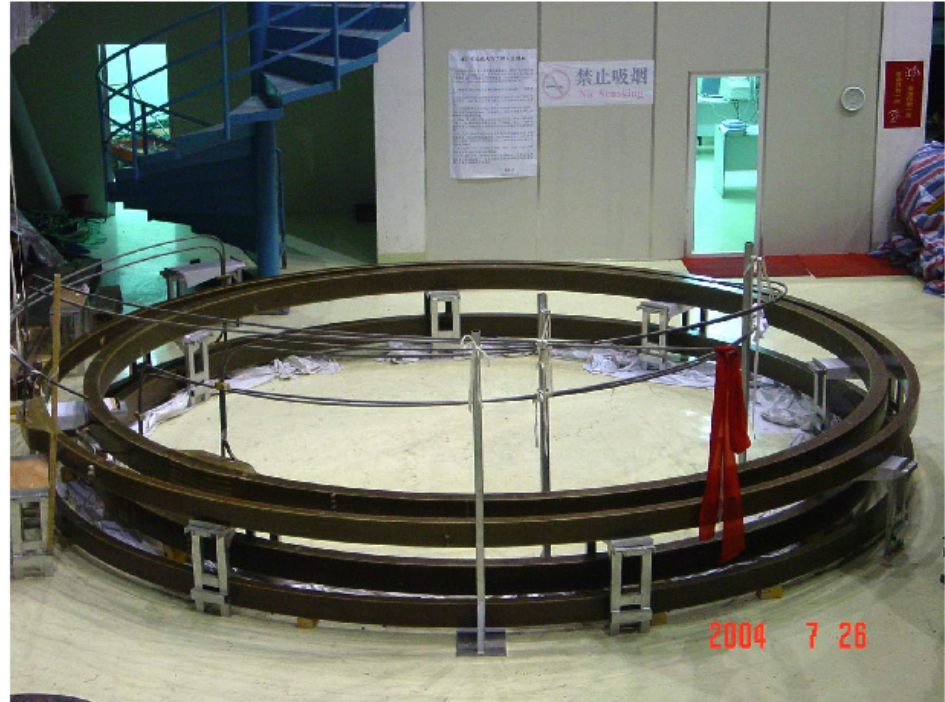


The largest PF coil is under VPI

Vacuum impregnation workshop(VPI) for TF and PF coils



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All PF coils have been ready for final assembly



Important progress



**TF coil case is under machining
by NC-milling machine**



**The TF magnets were ready
for the final assembly**



Important progress

EAST

The cryogenic test facility set up in ASIPP to test the performances of all SC coils before installation.



Cryostat with CLs:

Diameter 3.4 m
Height 6.7 m
Vacuum $1 \times 10^{-5} \tau$
Current leads 2 pairs
20-30 kA



Power Supply:
24 kA/0-100V(CW)
100kA/0_800V(5s)

Cryogenic
test facility system



Refrigerator:
500 W/4.5 k

**Control and
Data Collection
System**



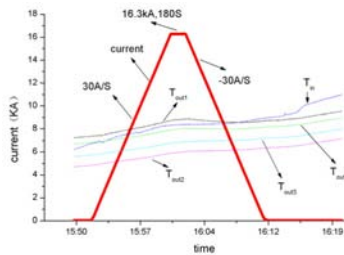


Important progress

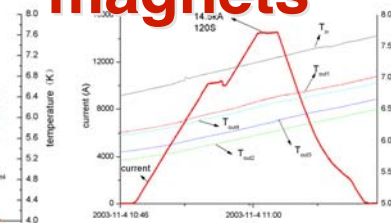


The test results of all TF magnets

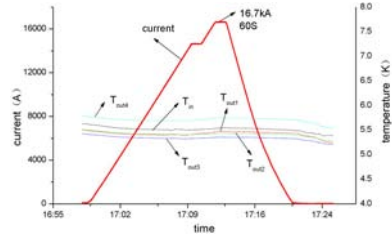
magnets



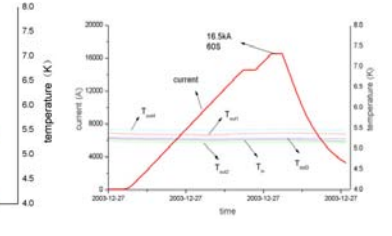
1#TF



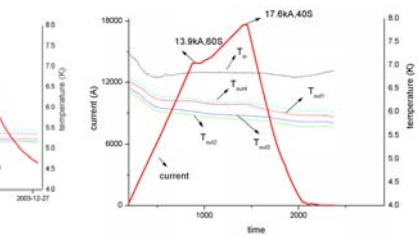
2#TF



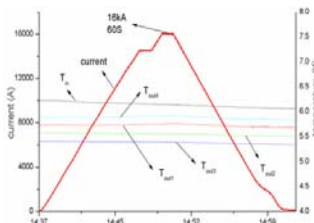
3#TF



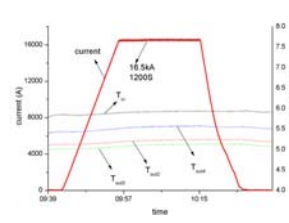
4#TF



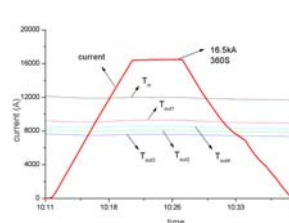
5#TF



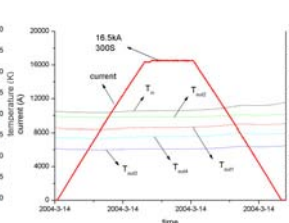
6#TF



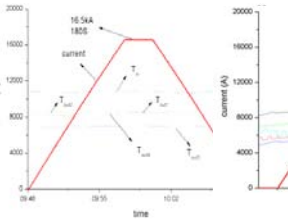
7#TF



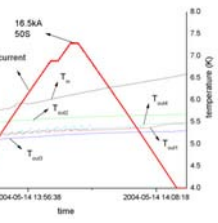
8#TF



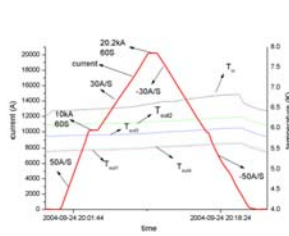
9#TF



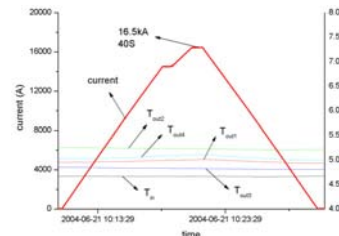
10#TF



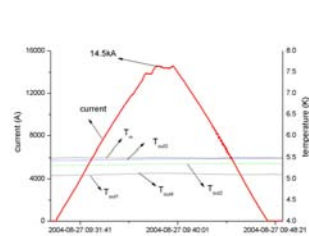
11#TF



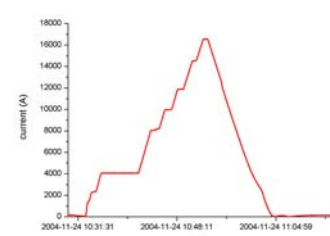
12#TF



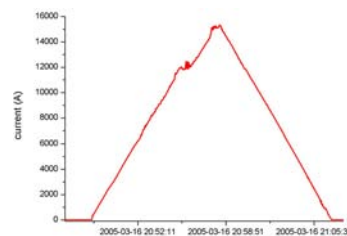
13#TF



14#TF



15#TF

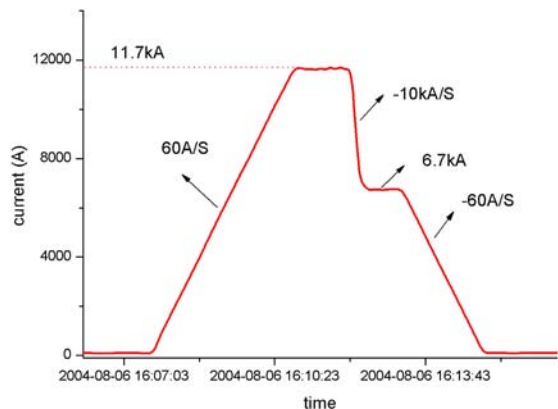
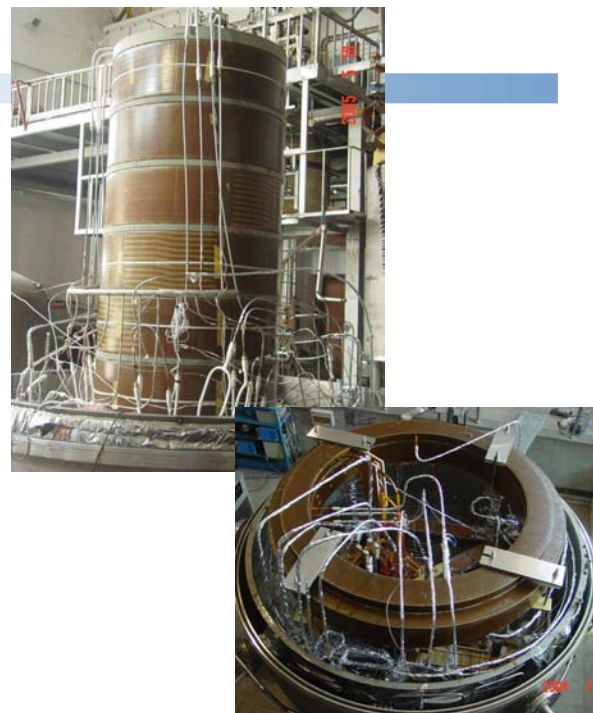


16#TF

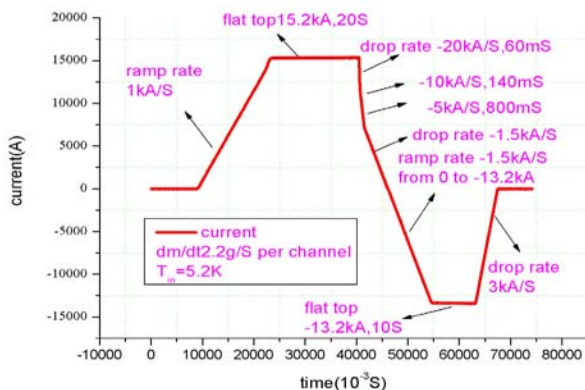


Important progress

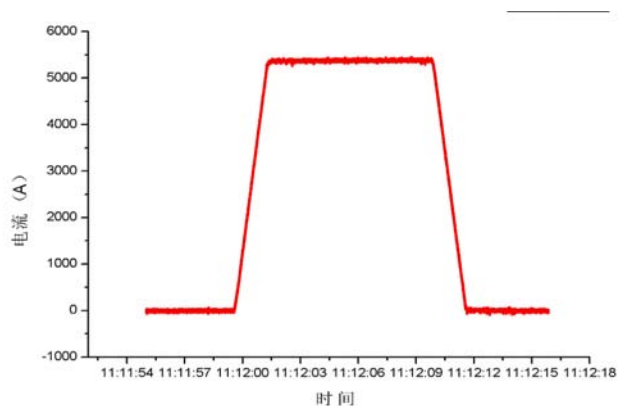
The all test results for PF coils



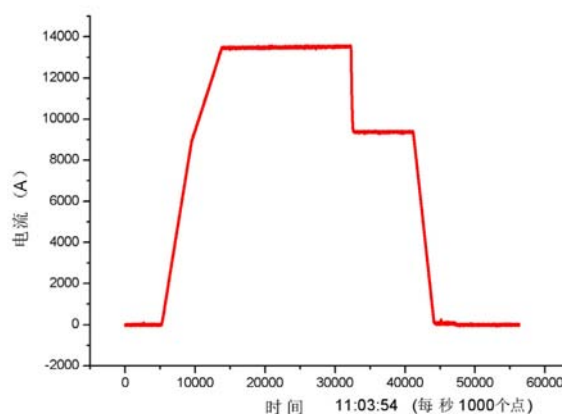
Diverter coil



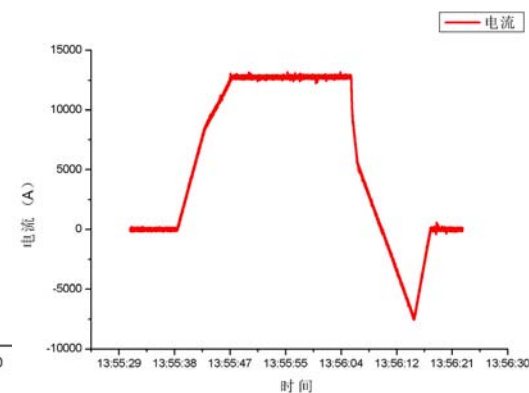
Central Solenoid



Fast di/dt (A)



Fast di/dt (B)



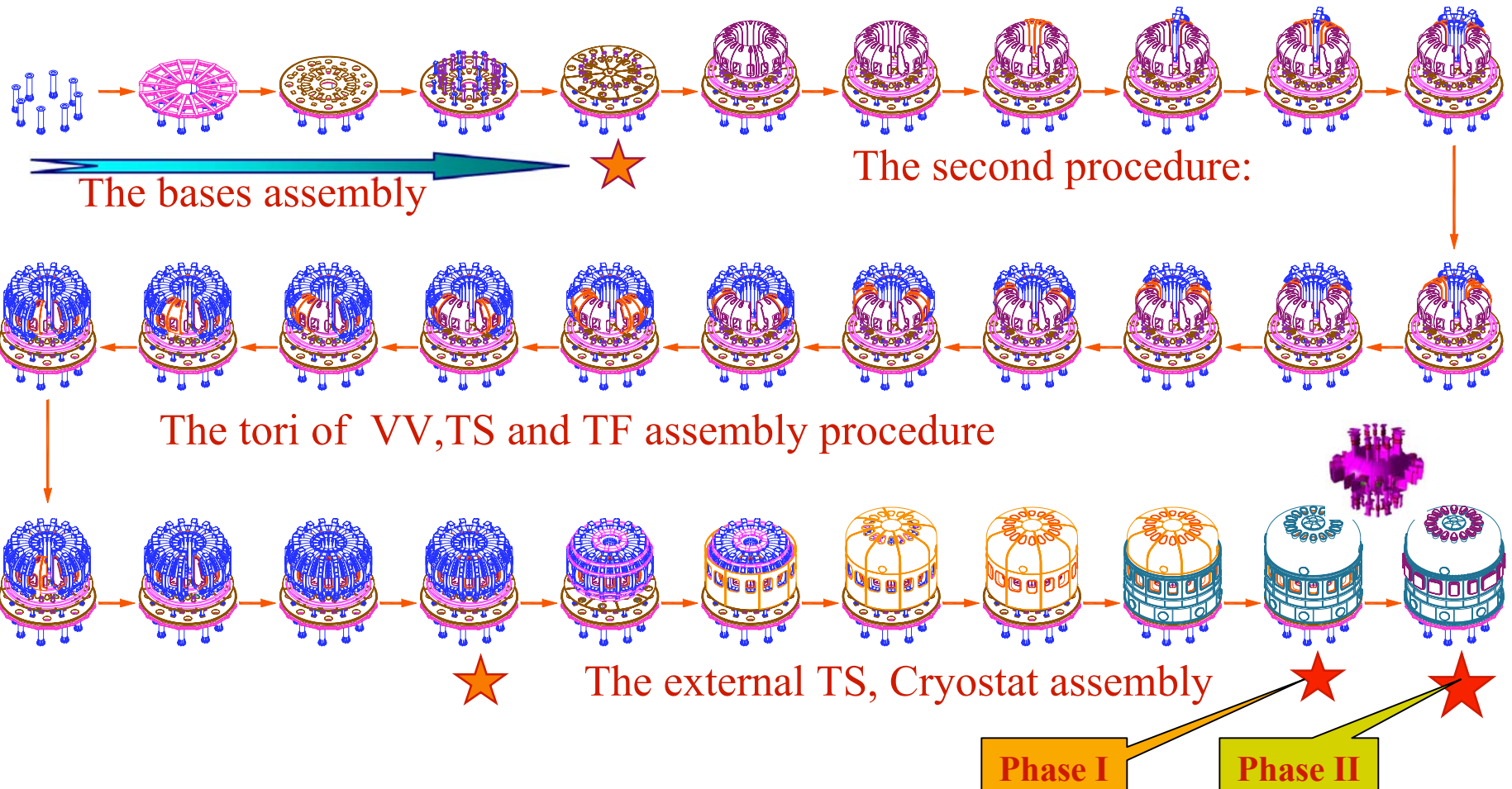
Fast di/dt (D)



Important progress

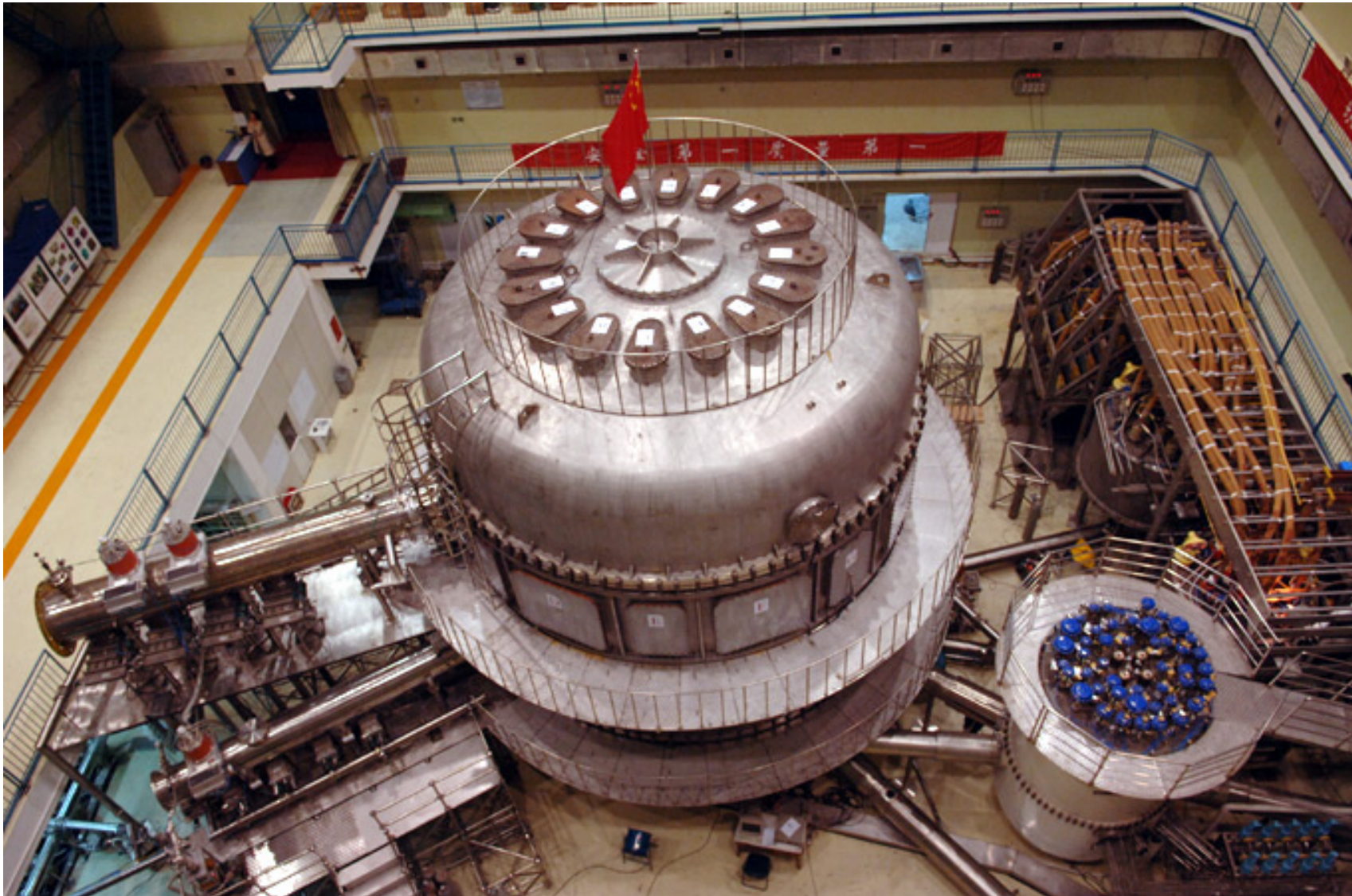
EAST

The final assembly of EAST begun at middle of 2003, which consists of four main sub-procedures.





Important progress



Bird view of EAST in the first commissioning (Phase I)



Important progress

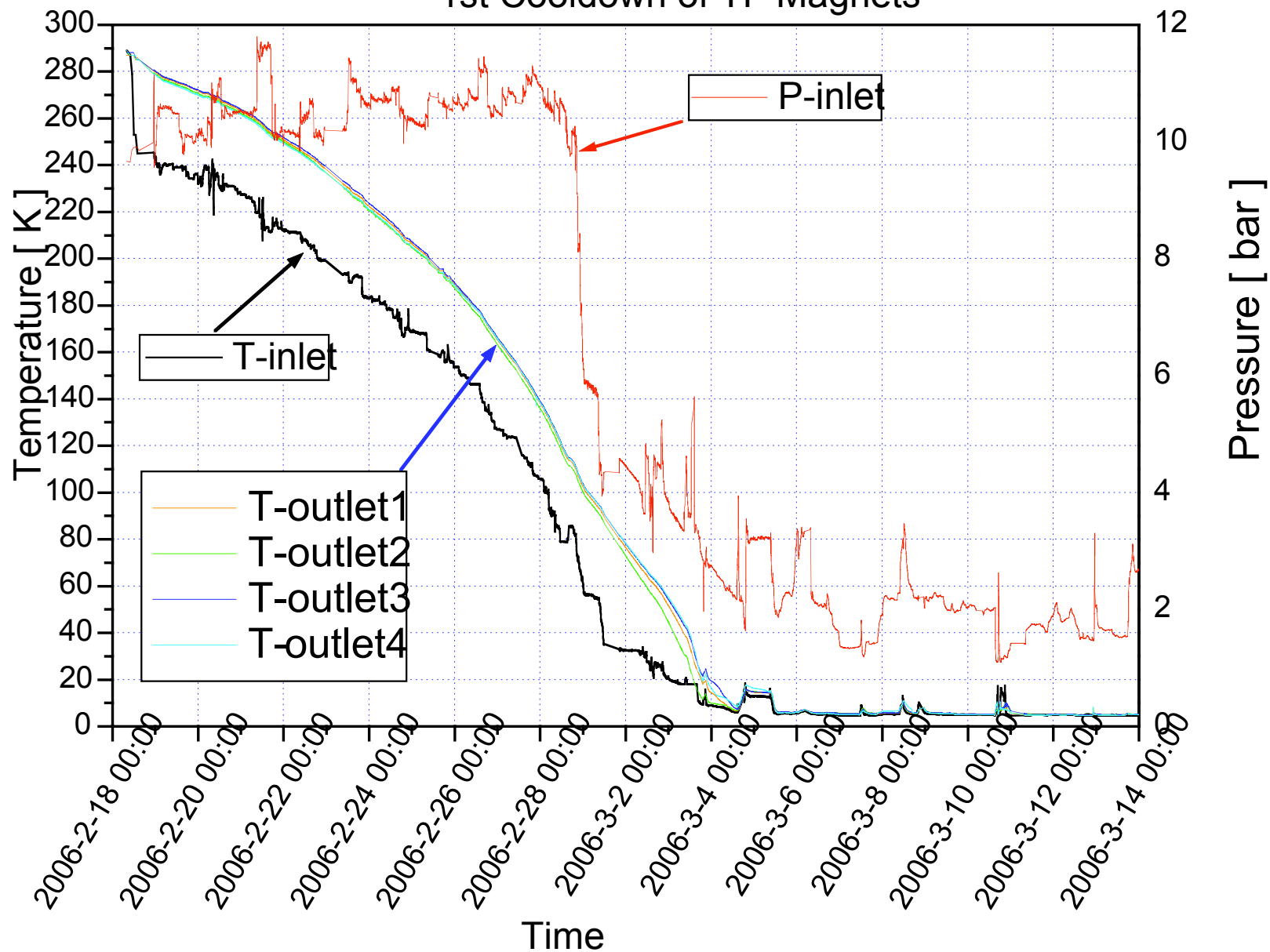
2. The first engineering commissioning was very success

- Just taken three days the vacuum of cryostat can be pumped to the level for cooling down ;
- Only taken 18 days all SC magnets were cooled down to ~4.5 K
- TF system has been excited to 8 KA (2.0 T at 1.7 m);
- All PF coils have been charged with few KA;
- All sub-systems such is pumping system; cryogenic system; TF and PF power supplies; control and data acquisition system are quit stable and satisfy the operation requirement
- The High T_c current leads which is first to be used on tokamak worked quit well;
- About 700 insulators produced by our team have good quality to insure the safety of operation



Important progress

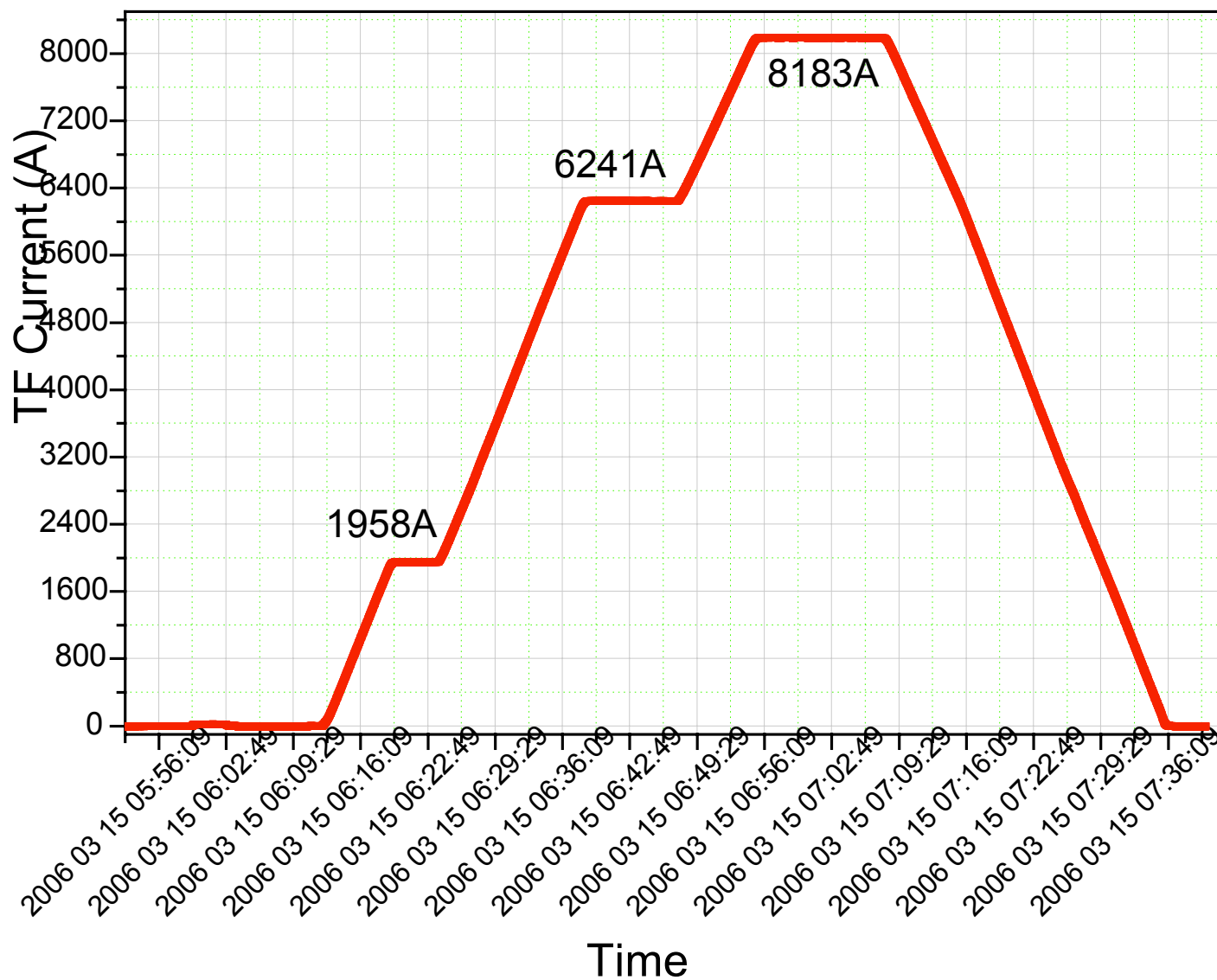
1st Cooldown of TF Magnets





Important progress

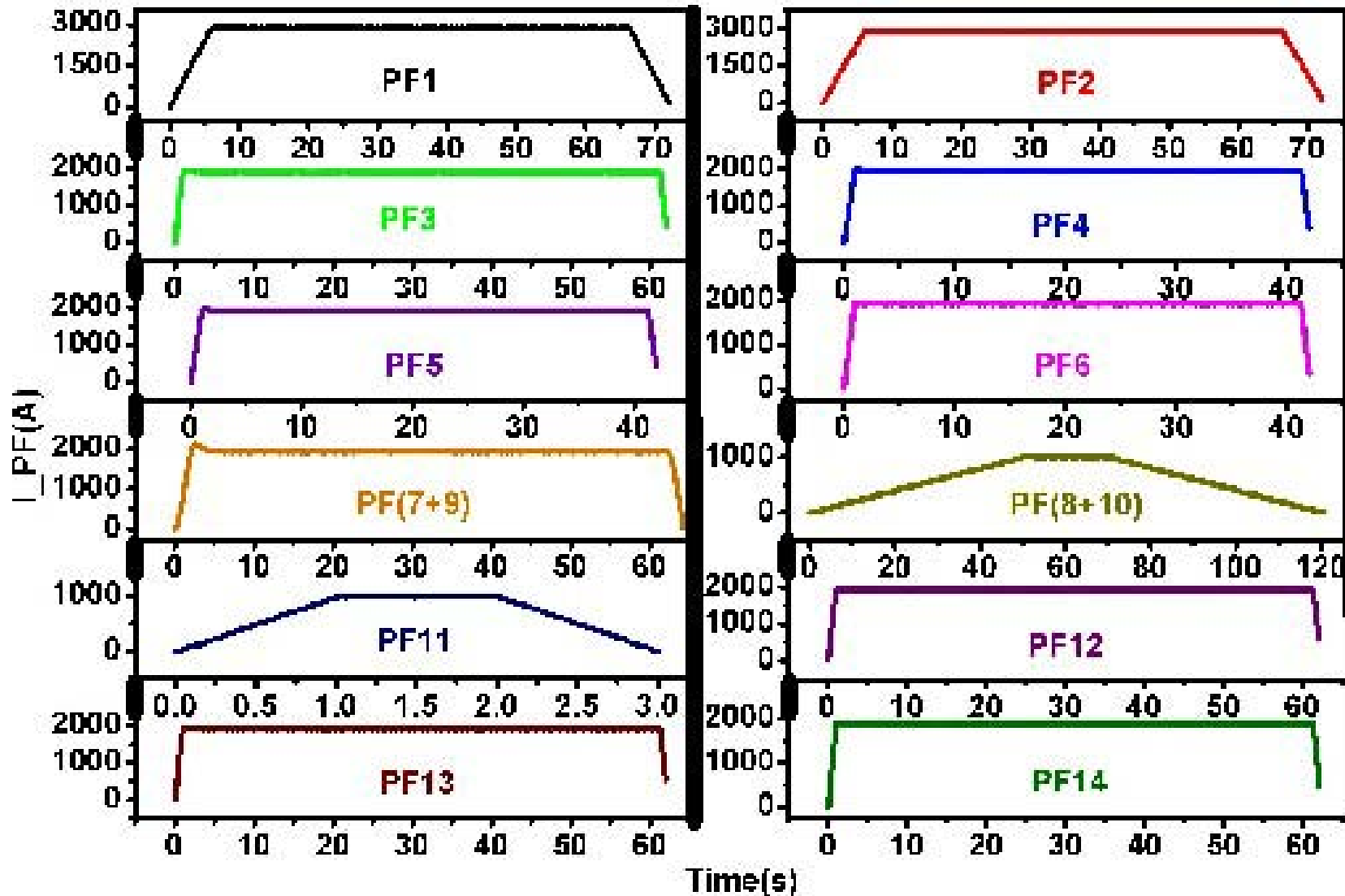
The TF system of EAST successfully excited to 8000A (2T)

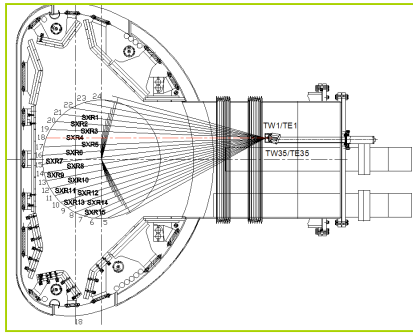




Important progress

All PF coils of EAST successfully charged to few KA





7 Diagnostics



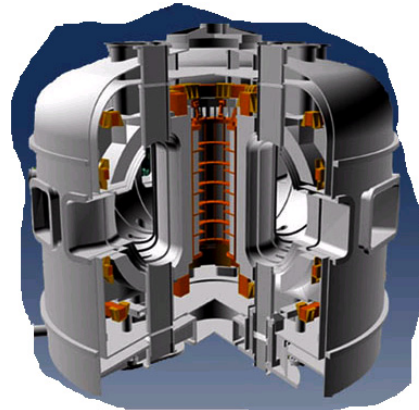
8 Control & Data system



9 Power station & water cooling



5 LHCD system



1 EAST Tokamak



6 ICRH system



2 Cryogenic



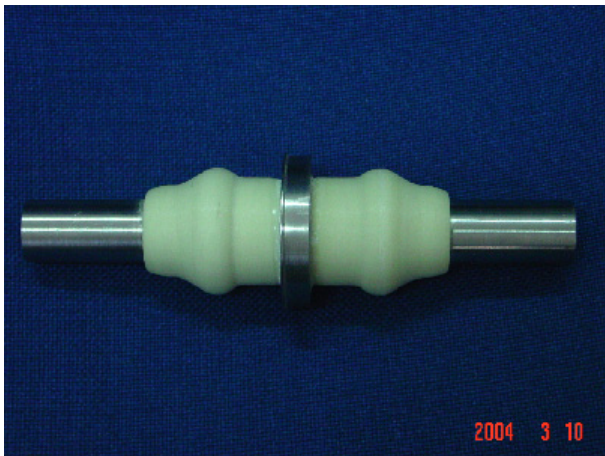
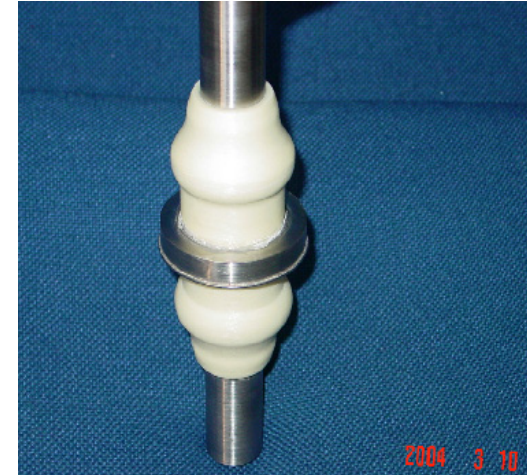
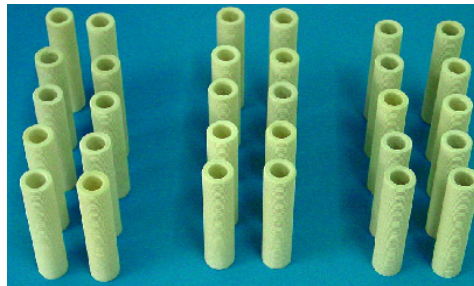
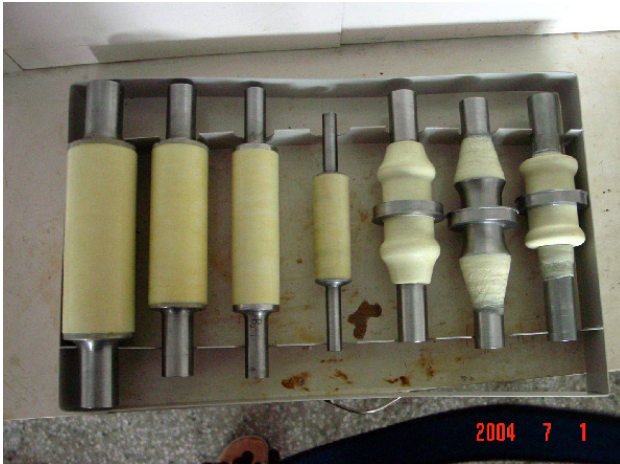
3 TF,PF powers



4 Pumping system



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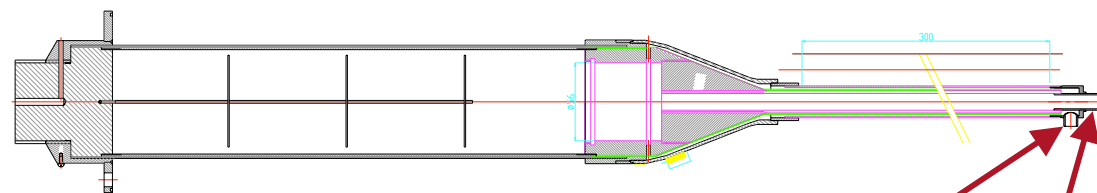
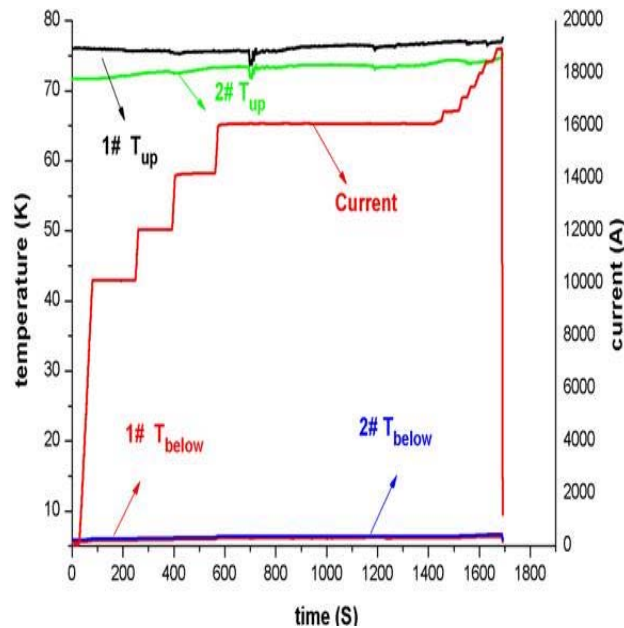


The quality of hundreds of insulators on EAST is quit good



HTc Current Leads

- To reduce the cryogenic consuming, EAST uses 5 pairs HTc current leads at the first operation stage.
- 13 pairs of HTc current leads have been tested with LN and at the same operation condition from 15kA to 20kA.



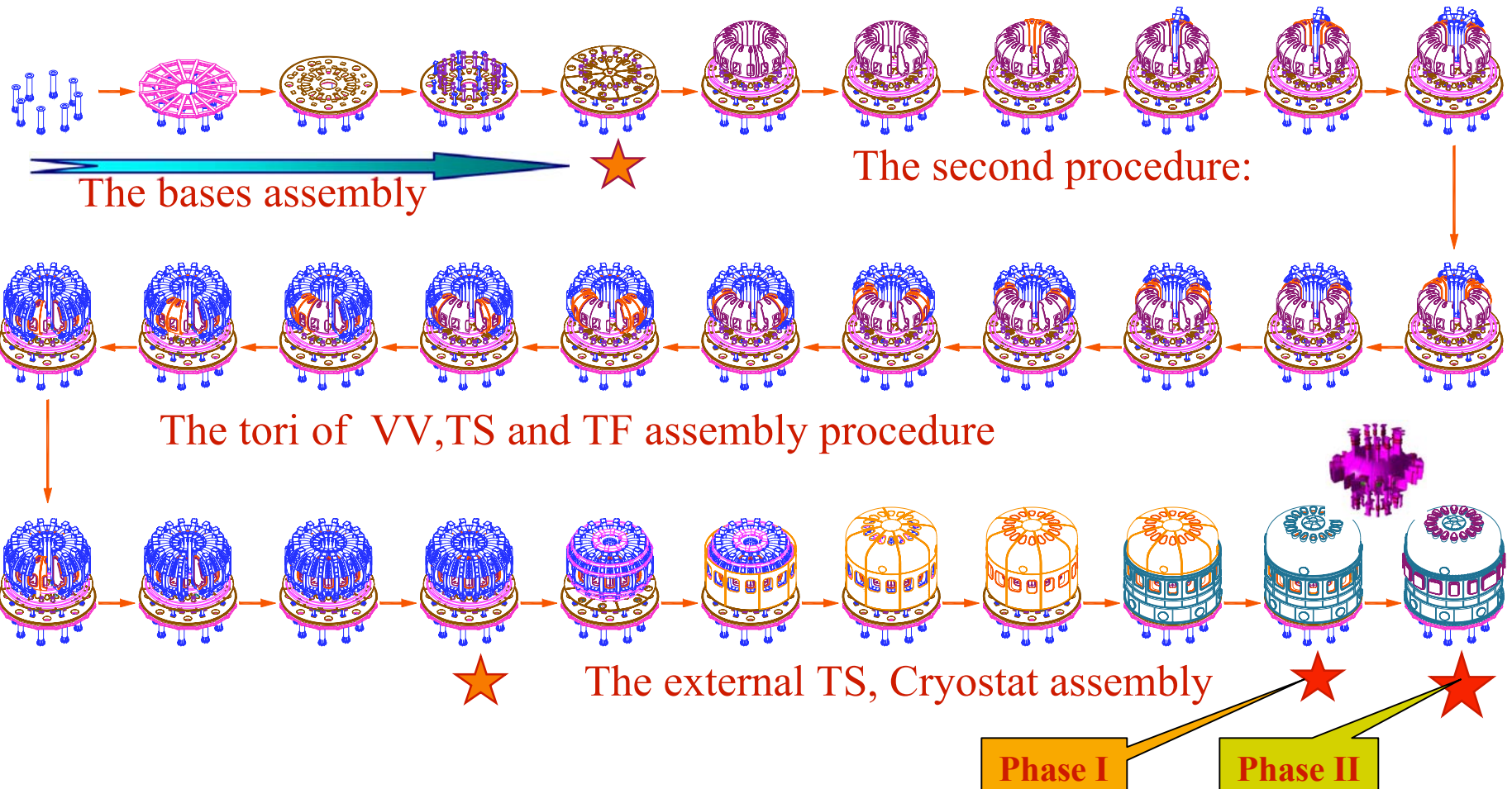
Coolant inlet/outlet



Important progress

EAST

The final assembly of EAST begun at middle of 2003, which consists of four main sub-procedures.





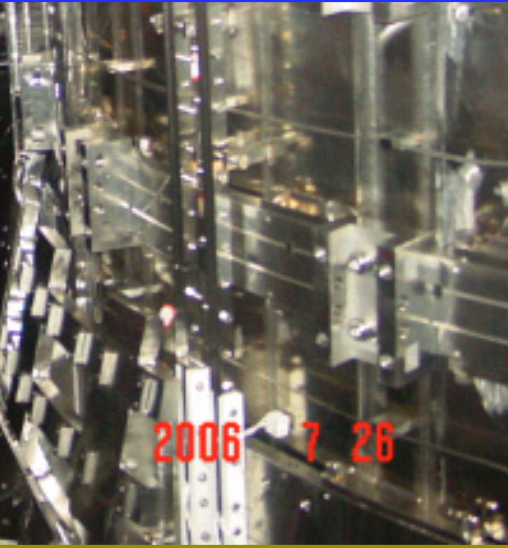
3. The all in-vessel components were assembled successfully before discharges

In-vessel components Include in :

- Electromagnetic diagnostics: Rogowski coils for I_p and Halo current, Mirnov coils, Probes, Diamagnetic loop, Single ring for flux, etc.
- Fast feedback control coils;
- Antennas both for LHCD and ICRH;
- Movable limiters;
- Baking systems with the many temperature sensors;
- Diverter and protect plates;
- Pumping system for vacuum vessel;
- Diagnostics: HCN, CCD, OSMA, ECE, PHA, SX, AXUV, IR etc.



Important progress

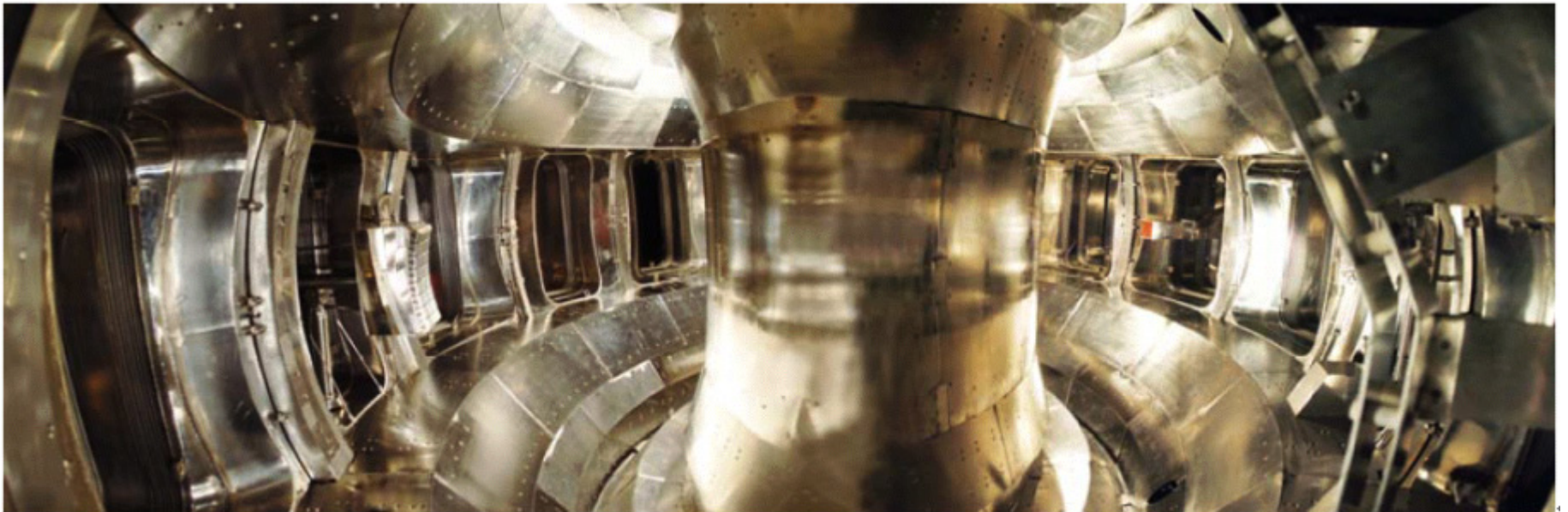


In-vessel components were assembling

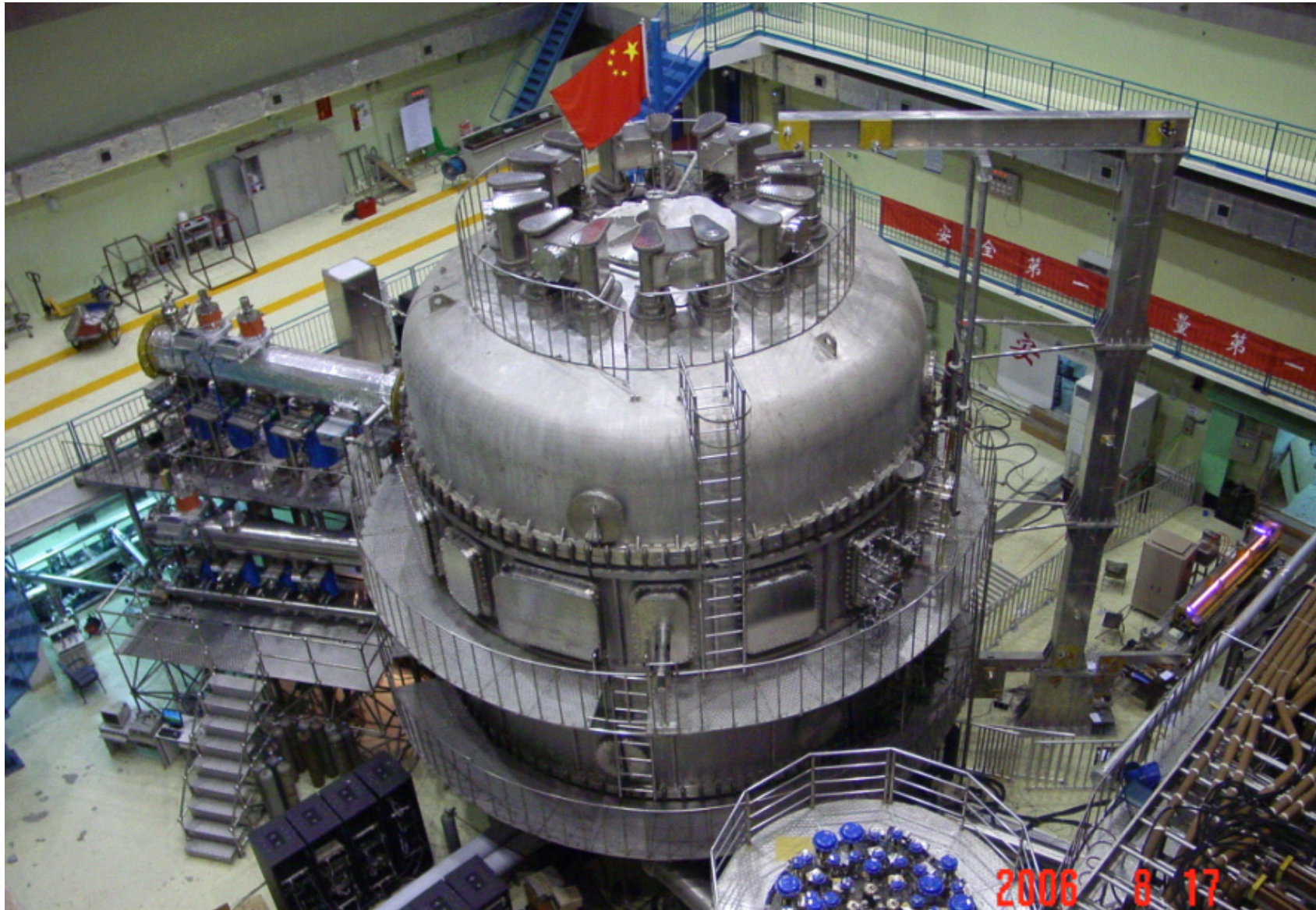


Important progress

EAST



View inside the vacuum vessel of the EAST



Bird view of EAST after assembly completed (Phase II)



4. The rated $B_T = 3.55$ T has been achieved

- EAST project should pass the evaluation by the national expert committee
- So the TF system of EAST has been excited successfully to the rated level $B_T = 3.55$ T ($I_T = 14.55$ KA) at Sept. 22
- And each of PF coils was excited to +8 KA to -8 KA to simulate the plasma initiation, ramp-up and maintain the flat top.

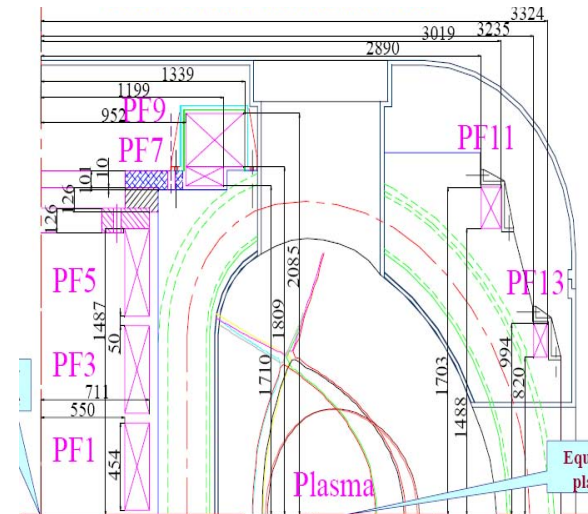
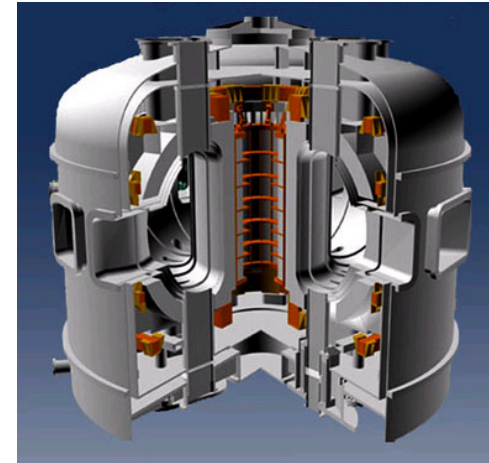
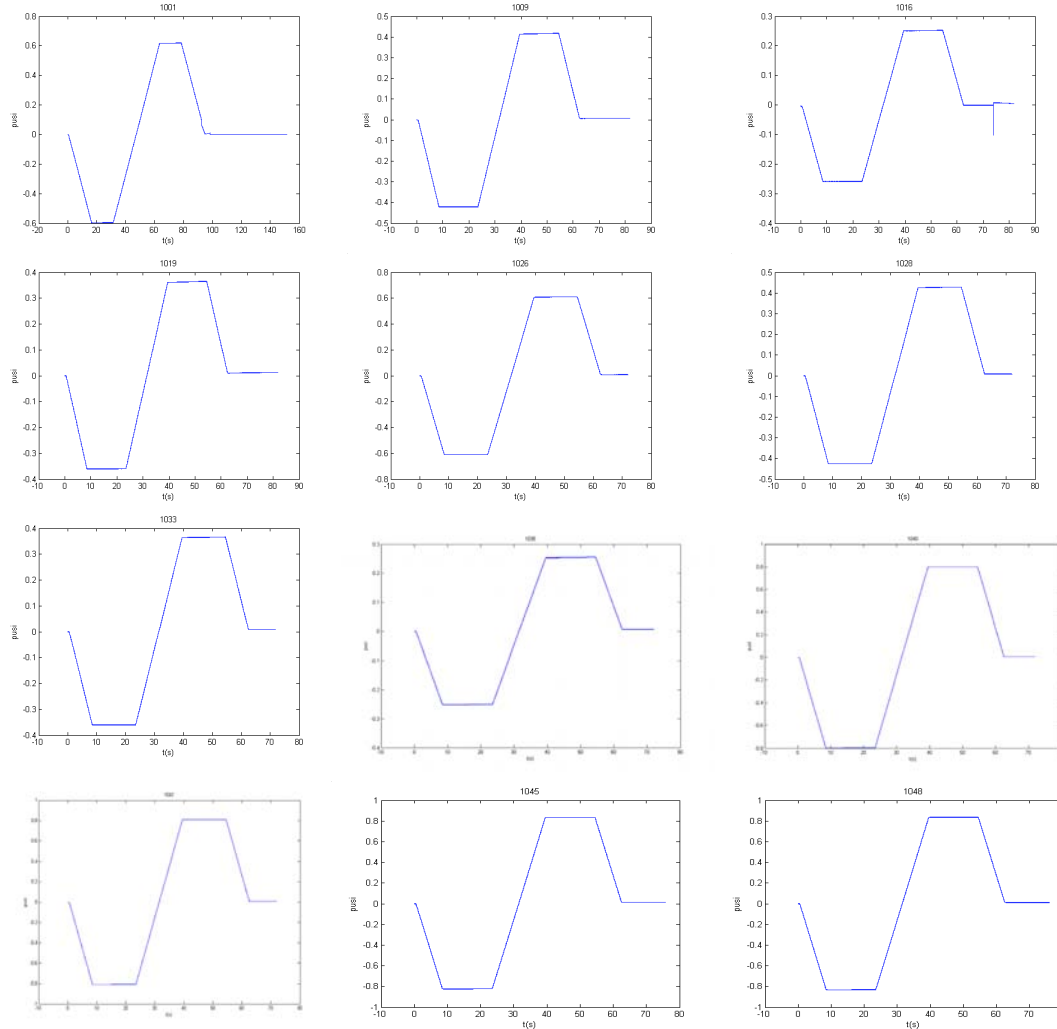
The total flux changes measured has been achieved 13 VS

The conclusion given by the committee is : *The construction*

phase of EAST has been completed with high quality



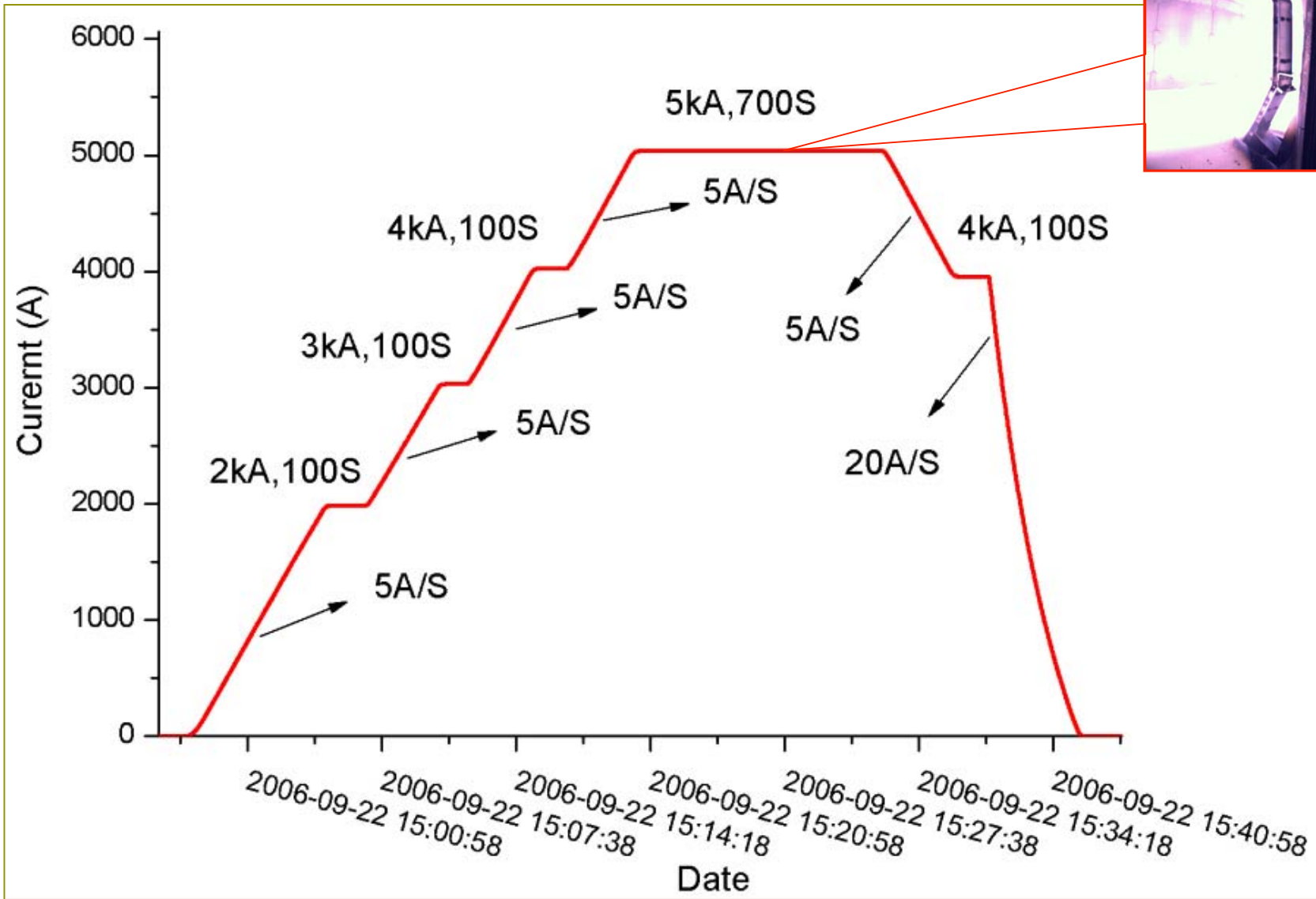
Important progress



12 PF coils charged from(-8 kA) to (+8 kA) and provide 13.18 VS



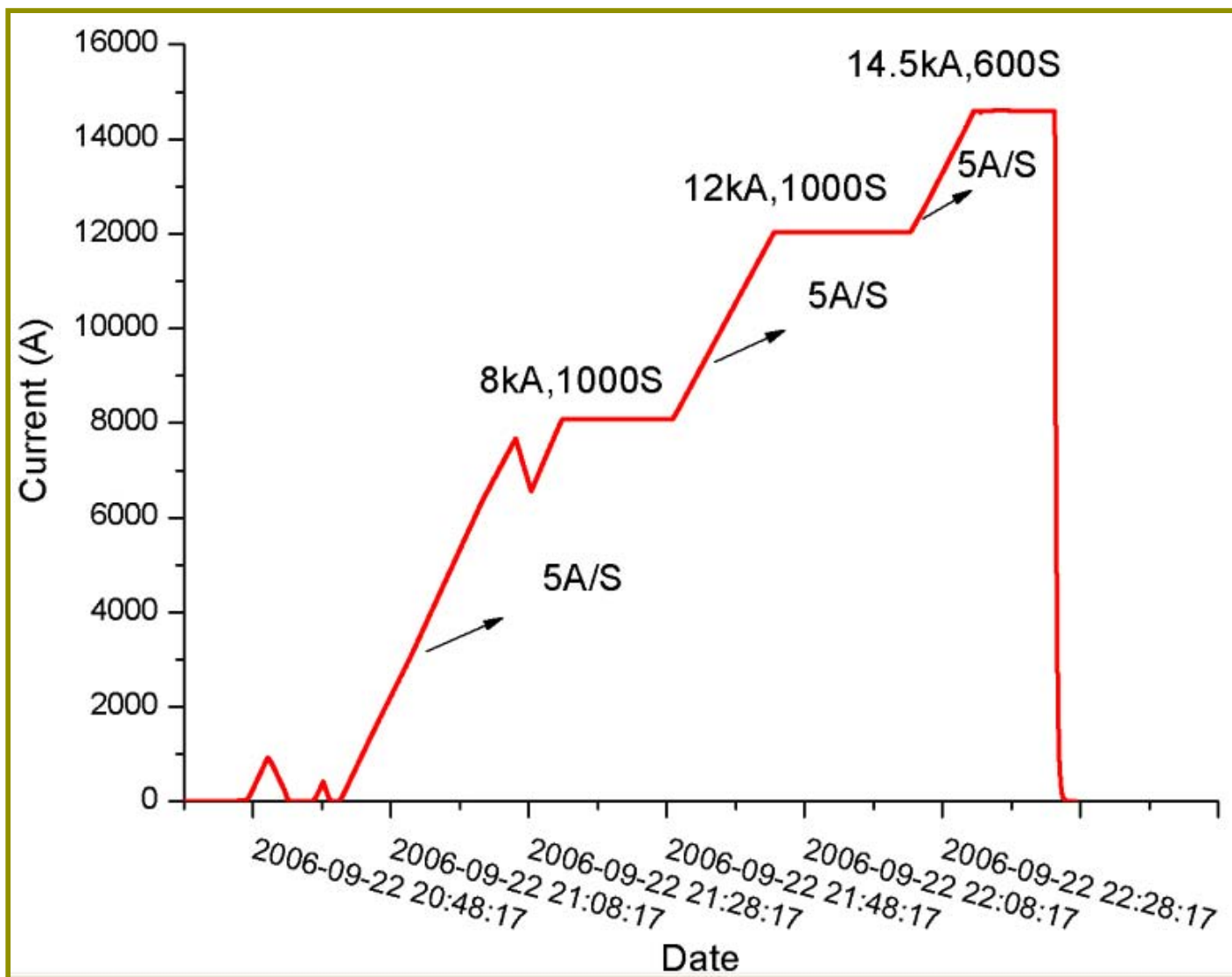
Important progress



5000 A ~ 2500 Seconds for TF



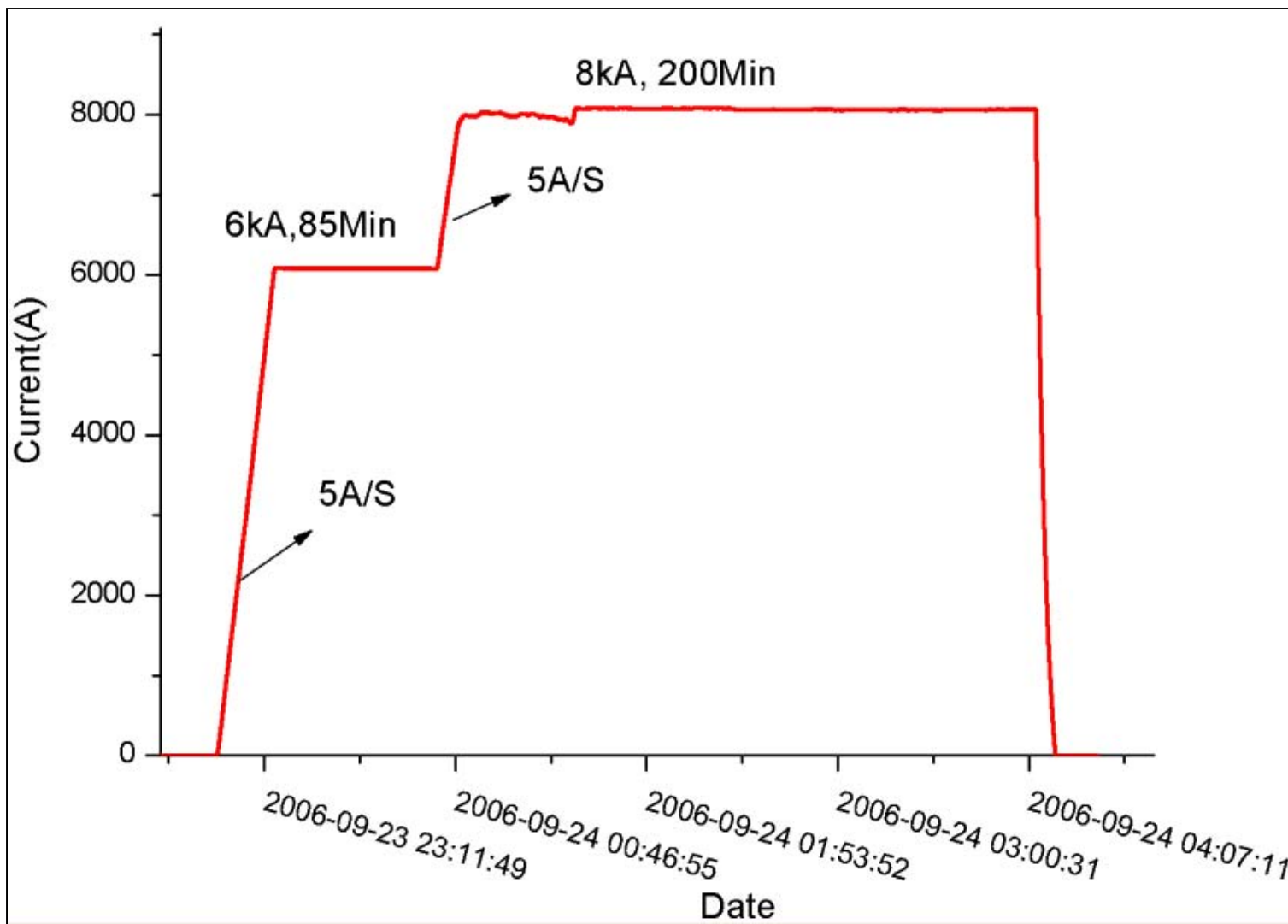
Important progress



14500 A ~ 100 minutes for TF



Important progress



8000A ~ 5 hours for TF



Important progress

5. The first plasma discharges have been obtained

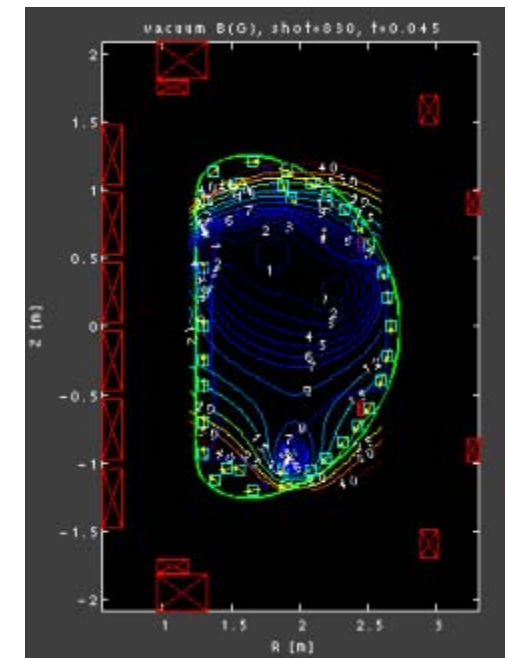
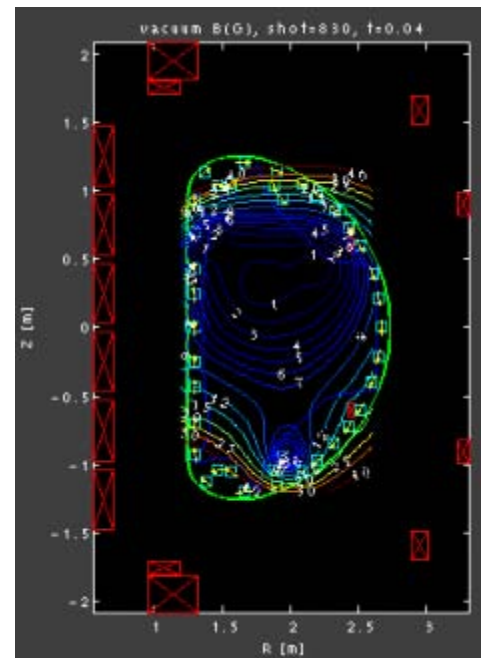
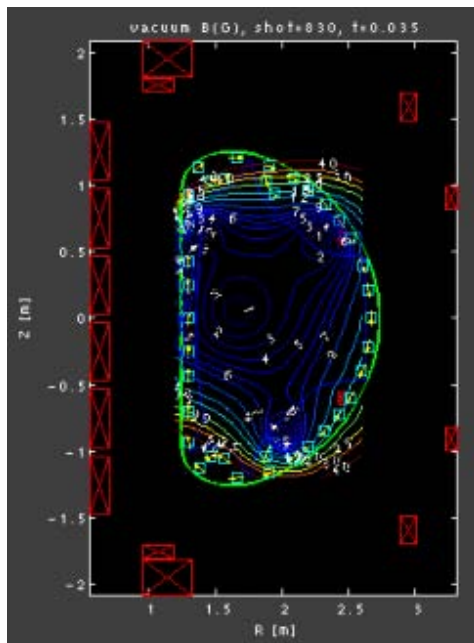
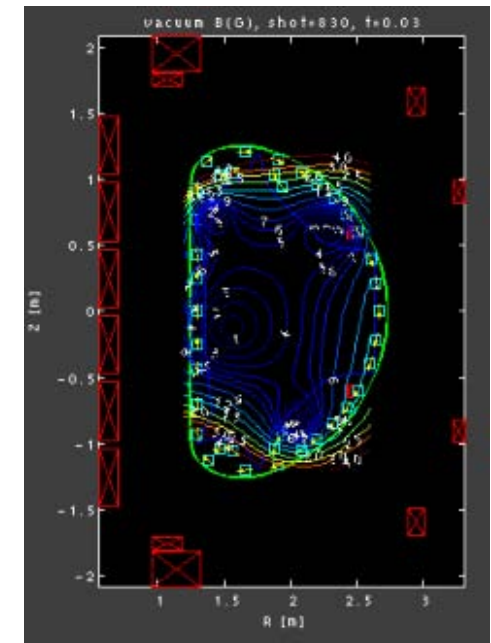
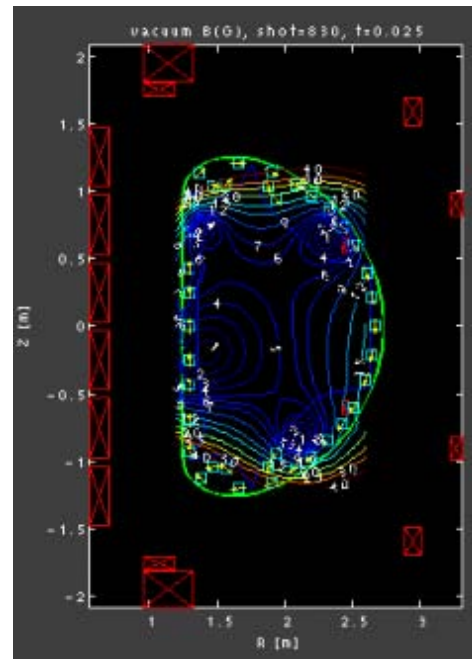
- A lot of investigation have been done at 60~80 K for quench protection PCS, PF power control, electromagnetic measurements and the good zero stray field configuration in discharge chamber has been obtained

- The He GDC plasma, ICRH plasma and the He plasma discharge have been obtained

All above are good preparation for the first plasma discharges;

- **The first plasma discharges achieved successfully at 26 Sept.**
under the strong collaboration with GA and PPPL experts !!!

Looking for the good zero
stray field configuration in
discharge chamber
has been obtained

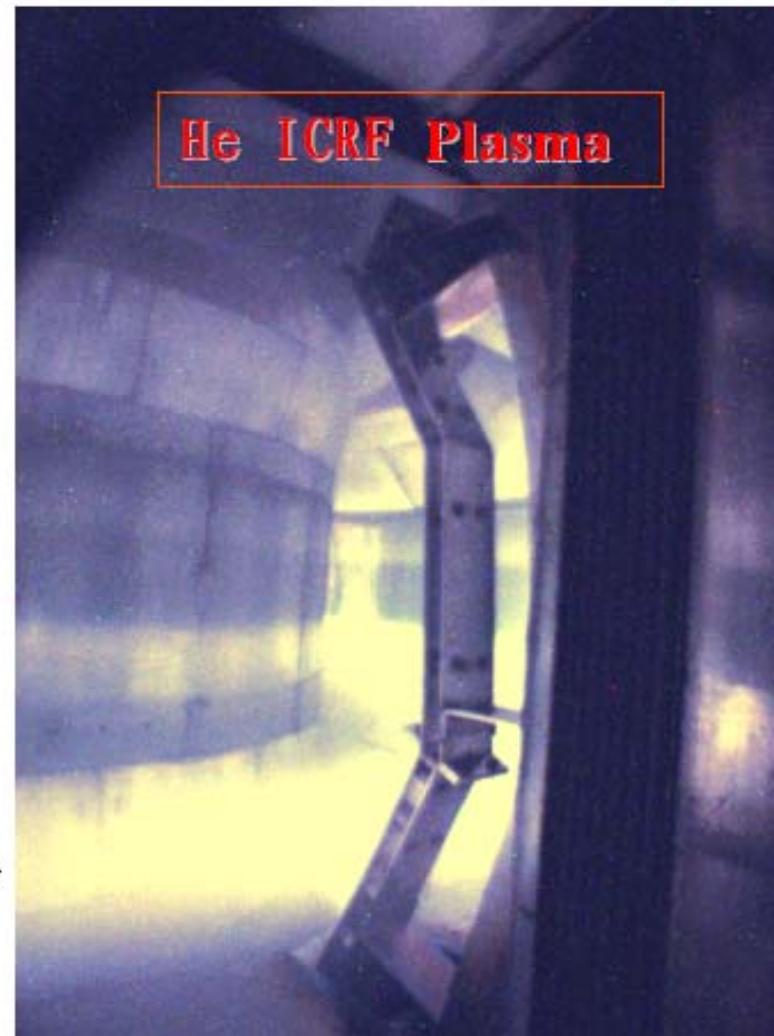


RF Plasma (I)



(By Y.Yang)

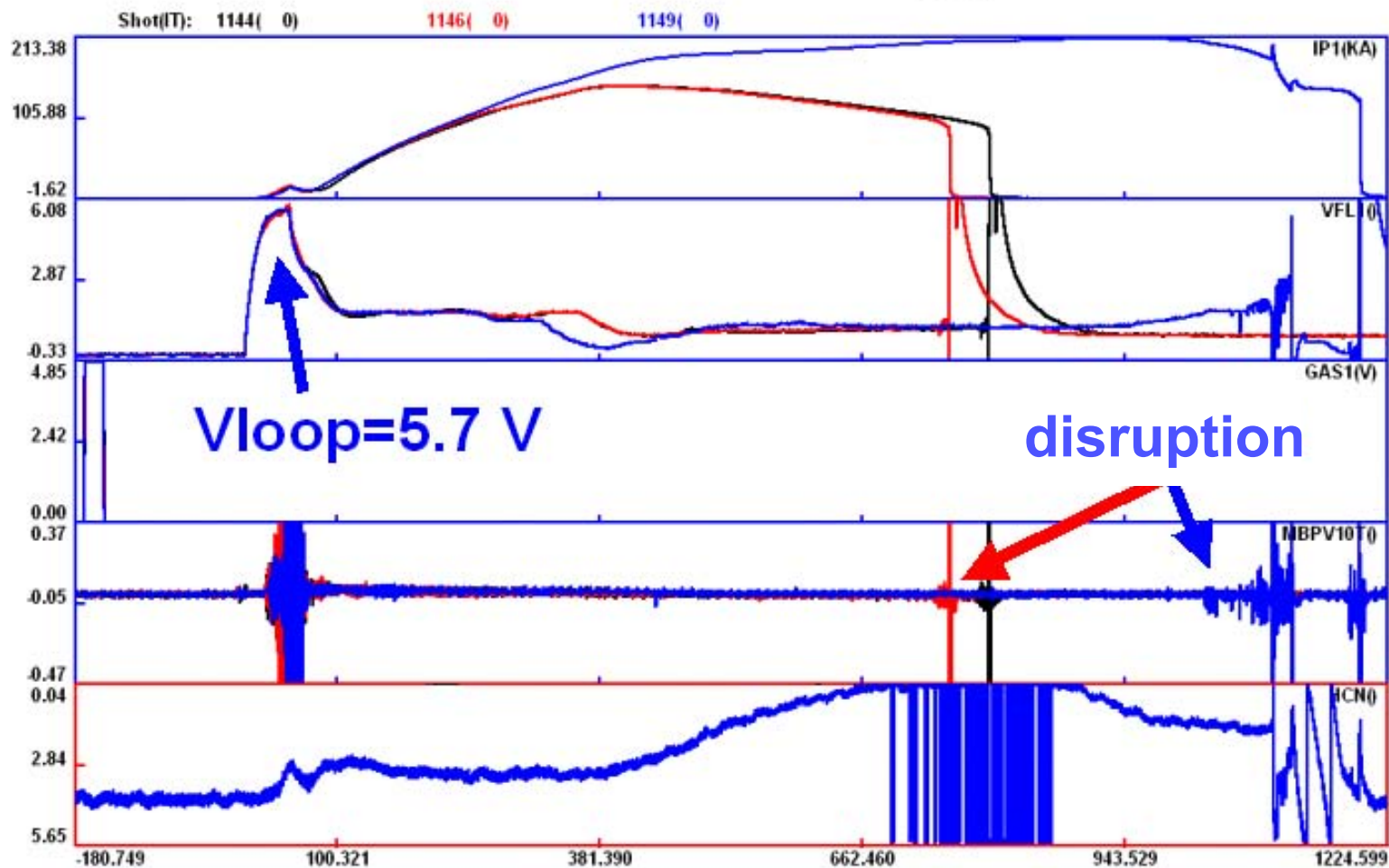
CW puff gas $P \sim 4.8E-3Pa$
Prf $\sim 20KW$
0.3s on /1.0s off
It $\sim 500A$





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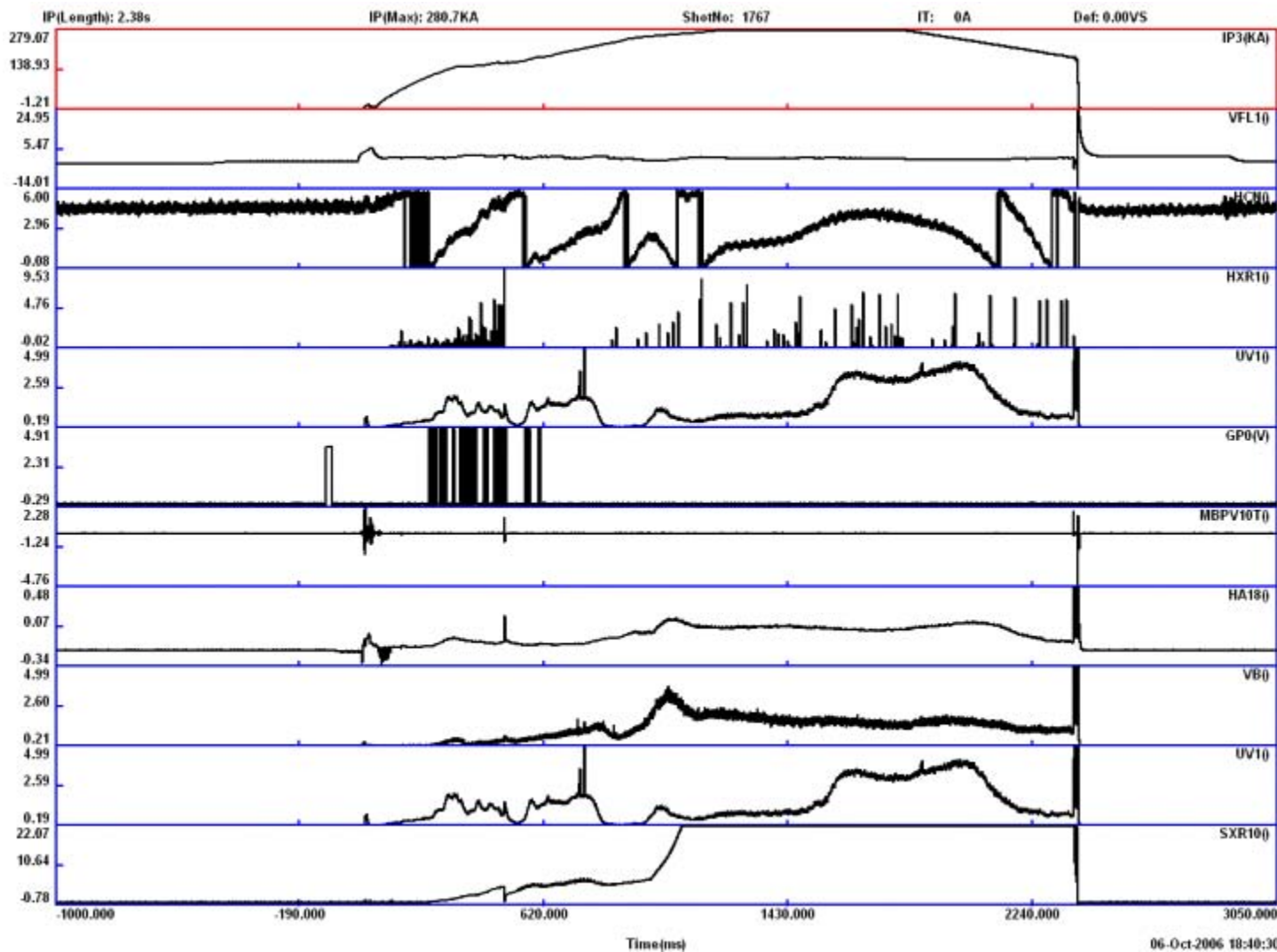
$I_p=150-220\text{kA}$, $B_t=2\text{T}$, $t=0.5-1.2\text{s}$,
 $\langle n_e \rangle = 0.68 \times 10^{19}/\text{m}^3$ @ $L=0.8\text{m}$





ASIPP

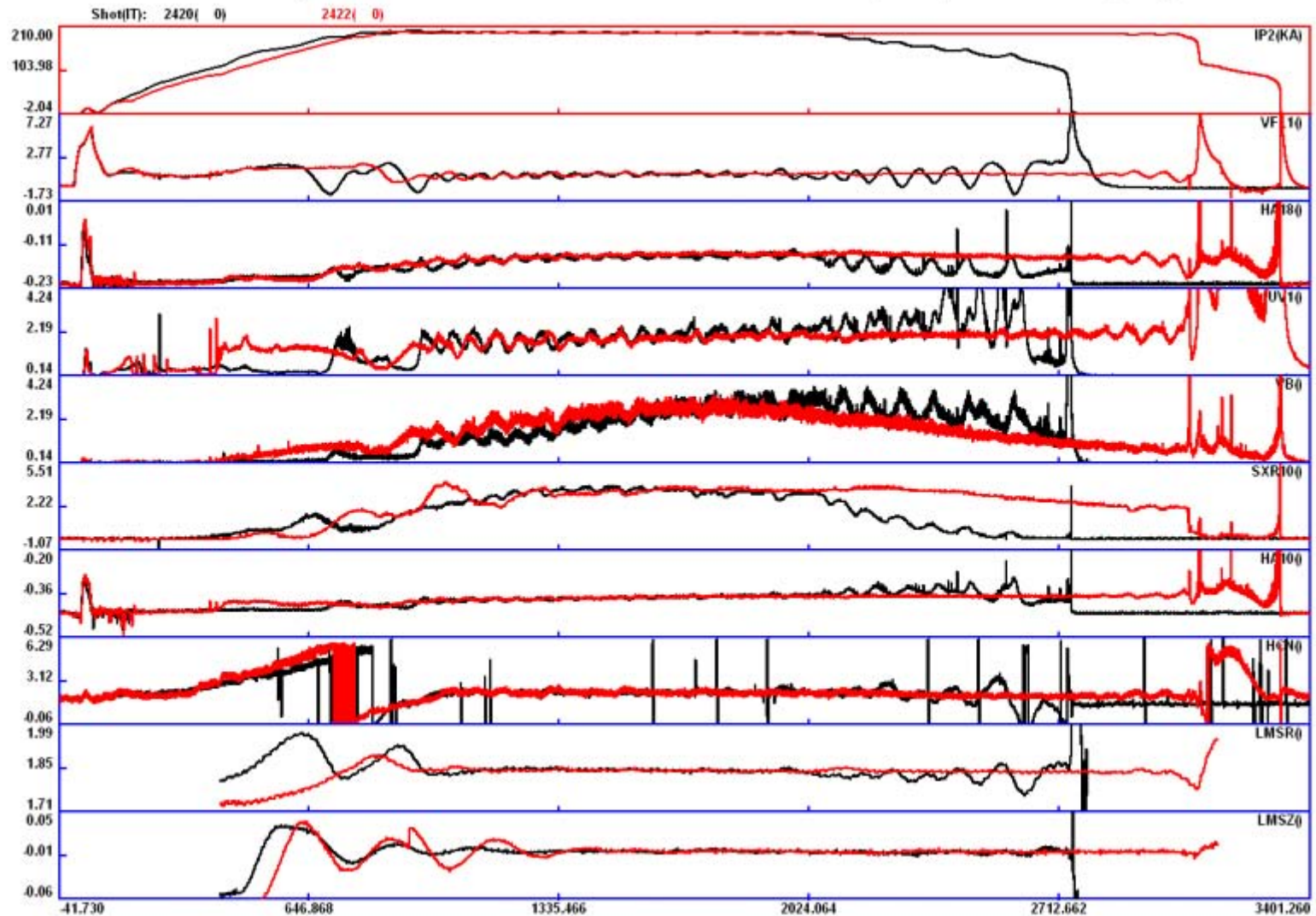
Shot 1767: T(0) ~ 500 eV nel ~ 1.8





ASIPP

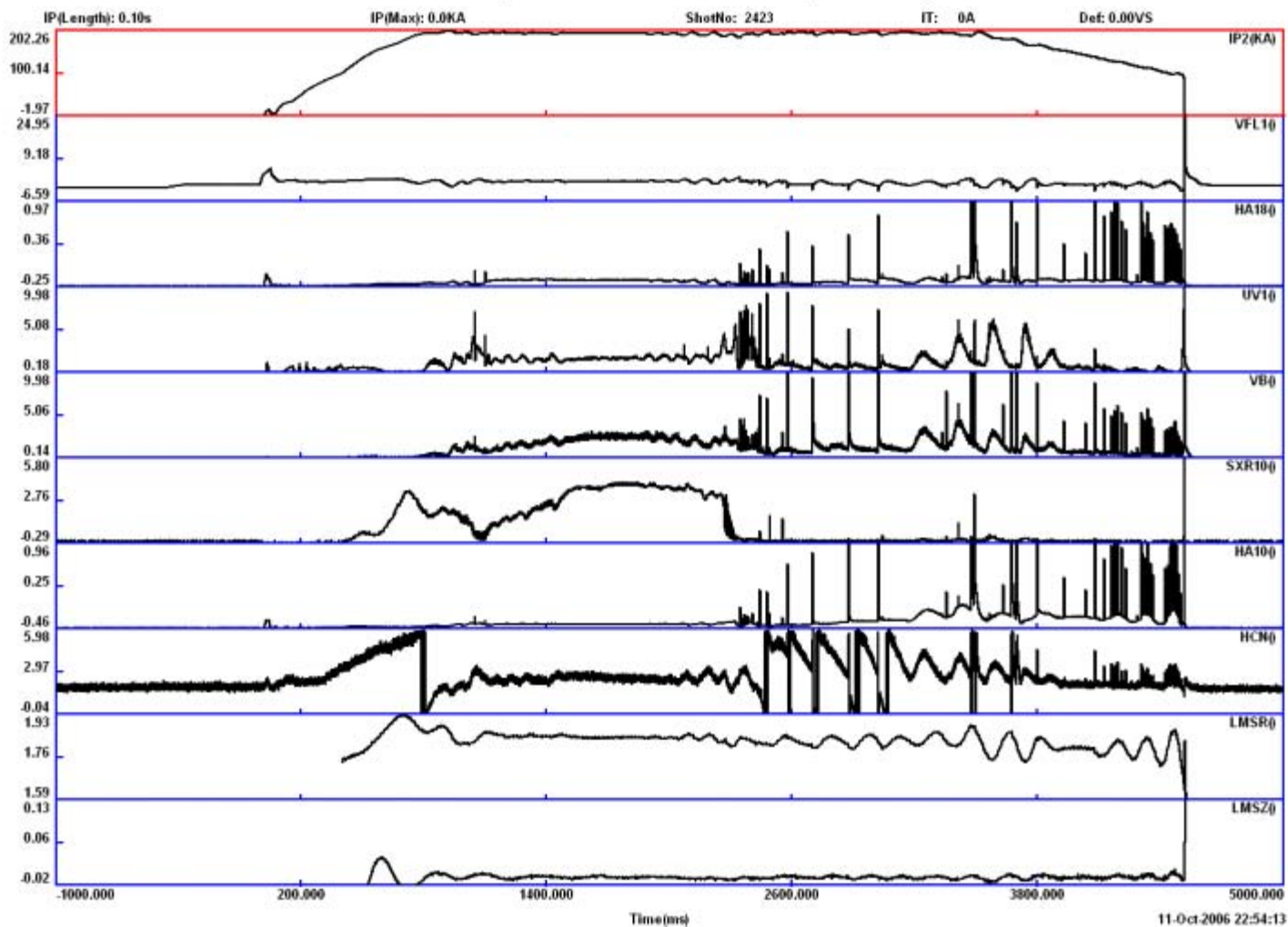
Repeatable 200kA with more than 2s flattop for plasma shaping





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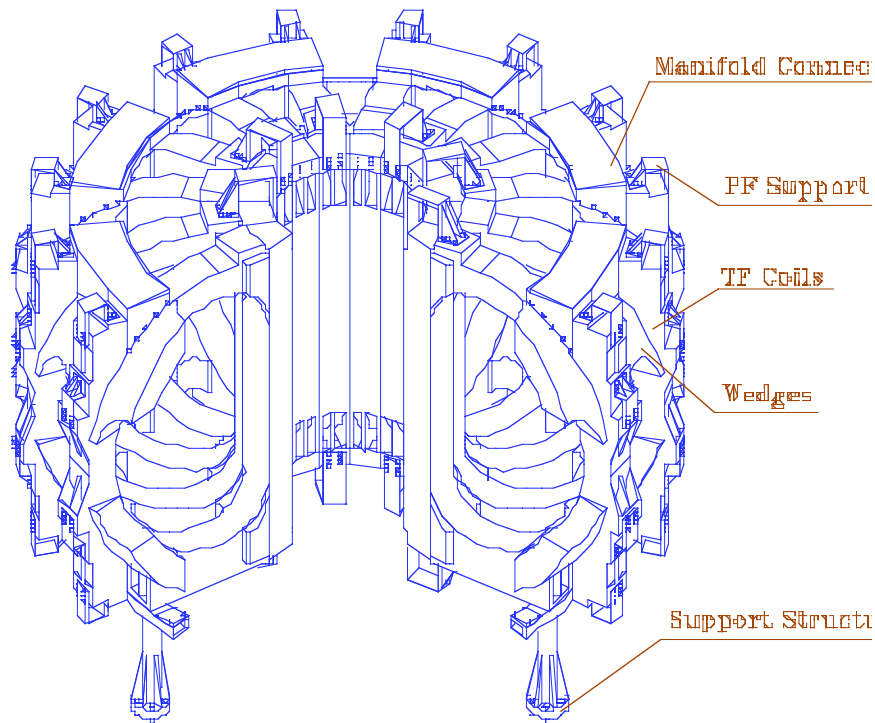
Longest shot: 200kA/4.5s, 3s flattop



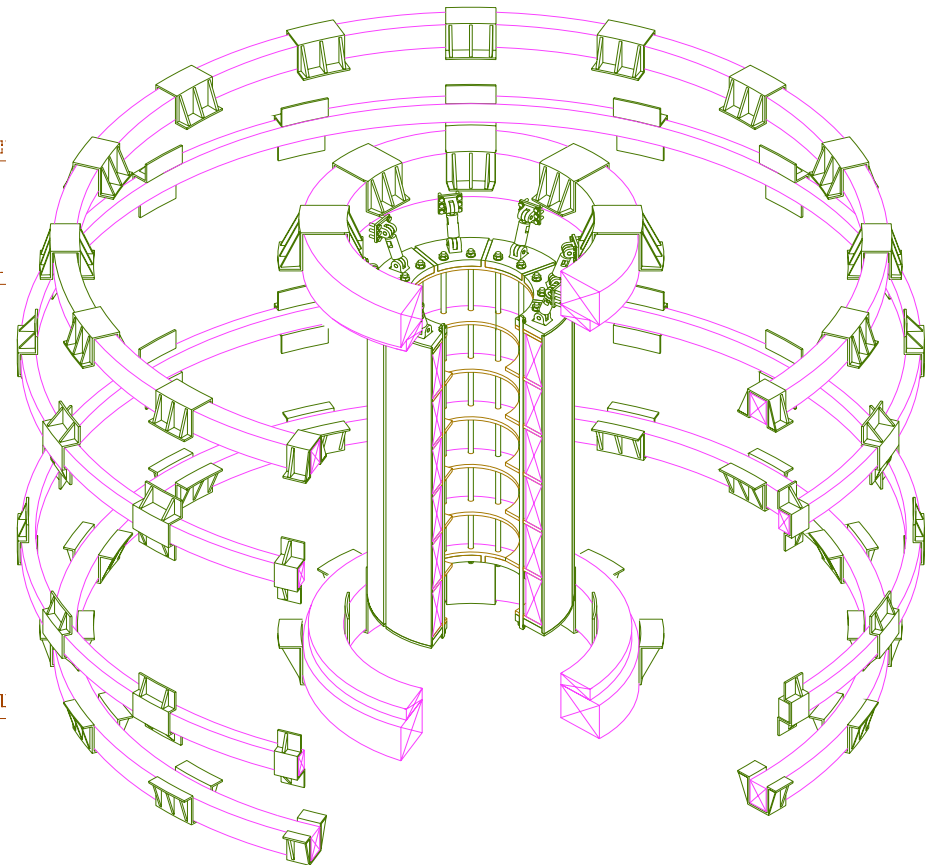


Characteristic & Mission

Both TF and all PF are SC magnets



16 'D' shape TF magnets

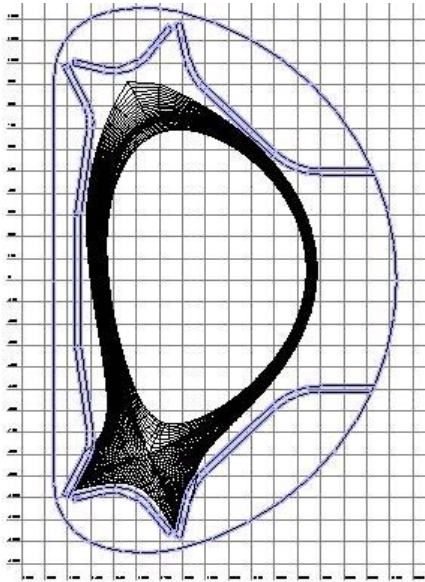


12 PF coils with individual power supply

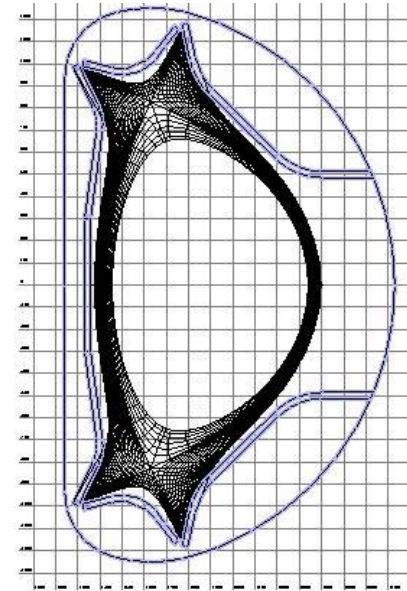


Characteristic & Mission

With the Flexible Diverter configurations



B2-EIRENE
Simulation shows
acceptable
SN and DN
configurations.



Major parameters of the SN configuration

Major radius, R (m)	1.94
Minor radius, a (m)	0.46
Elongation at separatrix, κ_x	1.69
Upper triangularity at separatrix, δ_{xu}	0.32
Lower triangularity at separatrix, δ_{xl}	0.54
Plasma volume, V_p (m ³)	11.9

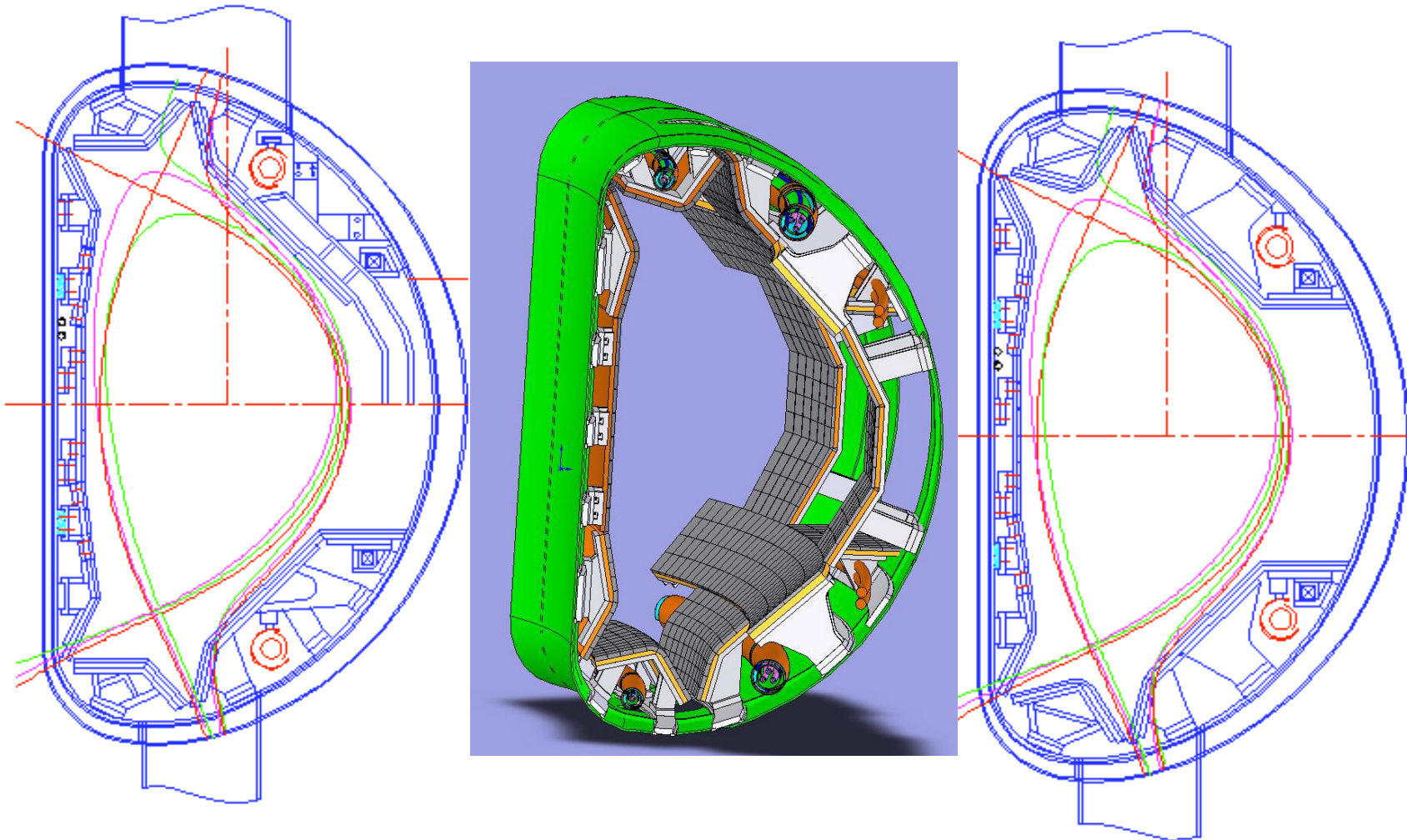
Major parameters of the CDN configuration

Major radius, R (m)	1.94
Minor radius, a (m)	0.47
Elongation at separatrix, κ_x	1.76
Upper triangularity at separatrix, δ_{xu}	0.56
Lower triangularity at separatrix, δ_{xl}	0.56
Plasma volume, V_p (m ³)	12.5



Characteristic & Mission

With the Changeable and active cooled In-Vessel Components





Characteristic & Mission

The Mission of EAST Project

- Investigation and developing of the engineering and technologies for the full superconducting tokamak;
- Steady- state operation with higher plasma performance;
- Power and particle handle under steady-state operation condition
- Investigation of Advanced Tokamak physics, especially, under the steady-state operation condition;

**It is hoped that EAST will make some contribution to
the bases of both physics and technology**

for **Steady- State Advanced Tokamak Reactor (SSATR) !**



Future plan

1. Go to long pulse or SSO

- It should be the basic requirement for any SC Tokamak especially for the one, both TF and PF coils of which are SC magnet;
- Other necessary conditions for SSO of EAST are :
 - CW LHCD with 3-5 MWs power to driven 0.5~1MA physics and technologies development;
 - CW ICRH with 3-5 MWs power input to heat the LHCD plasma to few Kev level (development of relevant technology and physics)
 - To develop the control system which suitable the requirement of SS operation



Future plan

2. Shaping to diverter configuration with long pulse or SSO

- Both particle and energy balance by the control of edge plasma will be second most important issue for SS operation:
- So the experiment to shape the plasma from circle, elongation and many kind of diverter configuration with relative high performance plasma are second investigation experimental area; the condition needed are:
 - increase the pumping system;
 - fast feedback control system
 - Again to develop suitable plasma control system



Future plan suggestion

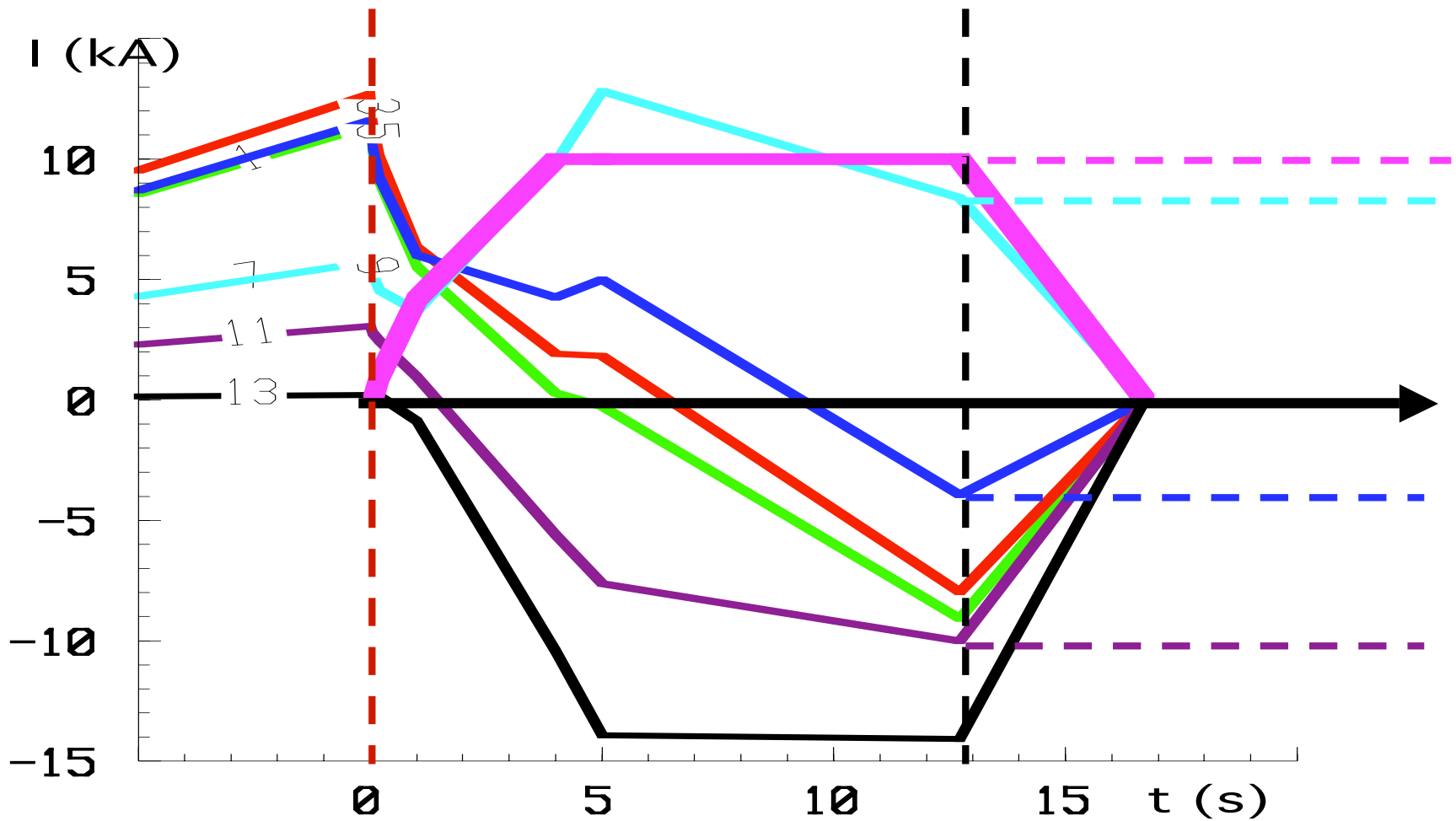
3. Go to advanced plasma performance under SS operation

- Improve the confinement by shaping, profile control, synergetic effect of LHCD and ICRF and isotopic effect;
- Increase the β value by shaping, decrease B_T , and high heating power
- But the emphasize should be on:
 - Can go to SS operation with the improved confinement model ?
 - Can increase and stabilize the bootstrap current for SS operation



Future plan suggestion

3. investigate more safe operation models for SC tokamak





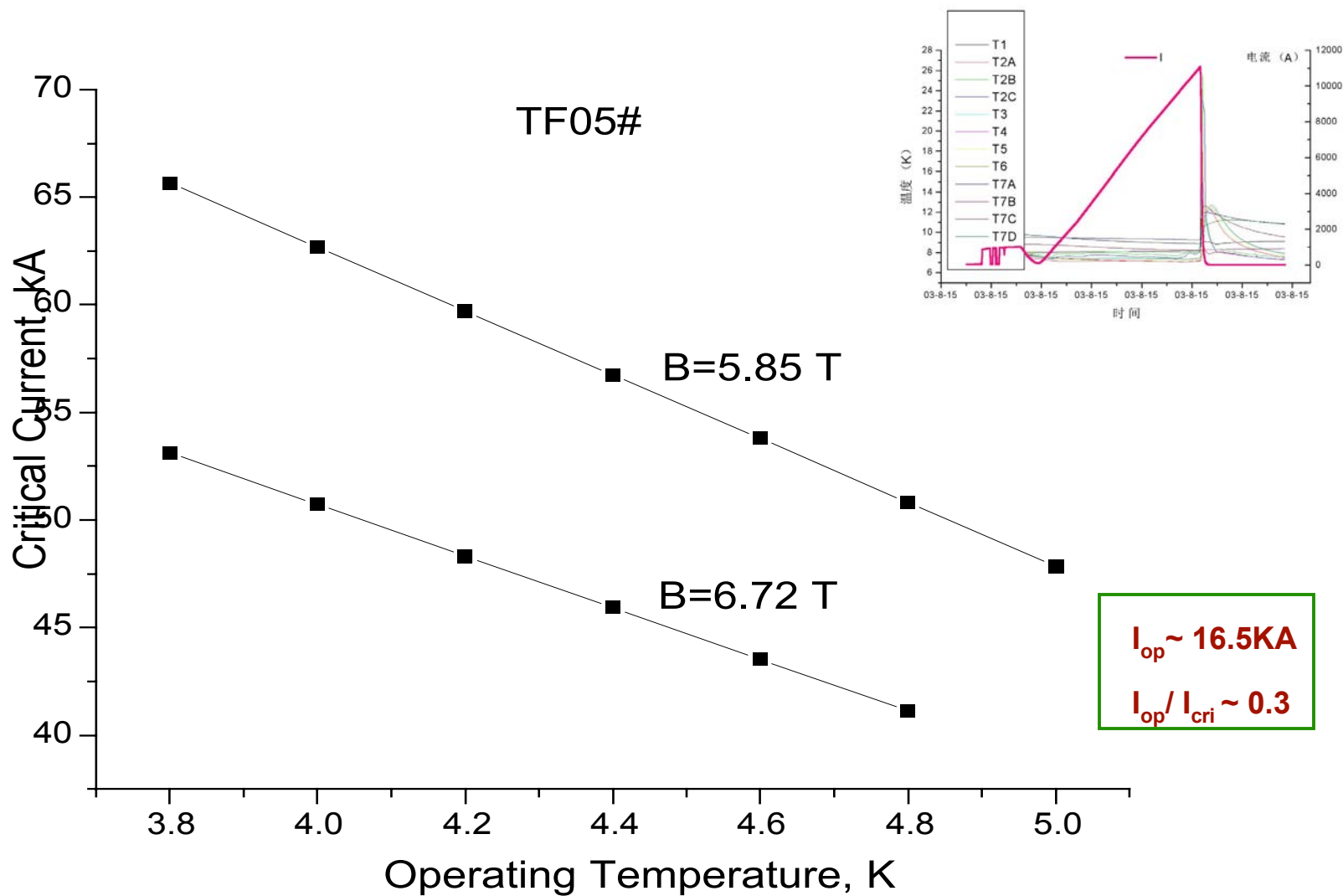
Future plan

4. Try to go to EAST's second phase

- SS operation will face more challenge when the parameters of plasma are more high. So EAST will try to go to it's second phase:
 - Working temperature on SC magnets decrease from 4.5 K to 3.8 K
 - $B_T = 4.0$ T at $R = 1.7$ m
 - $I_p = 1.5$ MA
 - Working gas will be Deuterium
 - Will increase addition heating power from (6 - 7) to 15 MW
- Repeat SS operation with the diverter configuration and higher parameters



Important progress



The TF magnet is possible to operate in second phase at 3.8 K



Role of EAST project

- It will greatly strengthen fusion research in China within the next 10 ~ 20 years at least.
- It will benefit the ITER project.
- But more important is it will benefit the next national fusion research project (maybe Tokamak Test Reactor) in China.

China is facing serious energy problems
and needs to get fusion energy as early as possible.



Summary

- The construction phase of EAST has been successfully completed.
- The nominated $B_T=3.55$ T, $\epsilon_N \times 10$ VS and $di/dt \sim 10-20$ kA/S of EAST have been achieved.
- The first plasma discharges have been obtained under the close international collaboration with GA and PPPL.
- All progress and success above indicates: EAST is ready for operation and it will provide fusion community a very good international research facility for steady state diverter plasma research.
- The progress and future experiments of EAST will also certainly benefit to both the ITER project and the consideration of next national fusion research project in China.



Thanks

To all collaborators !

In China

1. Institute of Plasma Physics, CAS, Hefei
2. Hefei University of Technology
3. Donghua University, Shanghai
4. South West Institute of Physics, Chengdu
5. Tsinghua University, Beijing
6. USTC. Hefei,
7. Tianjin University, Tianjin
8. Thermal Power Research Institute Co., Ltd, Suzhou
9. Jialong Co.,Ltd, Shanghai
10. Wuhu Shipyard, China State Shipbuilding Co
11. Wuhu Boiler Works
12. Shanghai Boiler Works Co.,Ltd.
13. Shanghai No.5 Steel Co.,Ltd .
14. Nuclear Non-Destructive Testing Centre

International cooperators

15. General Atomic
16. FRC, UT at Austin
17. PPPL
18. Washington University
19. NIFS, Toki
20. CEA Cadarache
21. R.&D. Institute for Cable industry, Russian
22. Institute for High Energy Physics, Russian
23. "Kurchatov institute",
24. D.V. Efremov Institute of Electrophysical Apparatus
25. Nuclear Fusion Institute, "Kurchatov institute"
26. Bochvar Institute of Inorganic materials, Russian
27. CRPP, Swiss
28. Forschungszentrum Karlsruhe Institute

Dr. Jiangang Li will take the full responsibility in Charge of EAST project from now!



ASIPP

End

and

Thanks