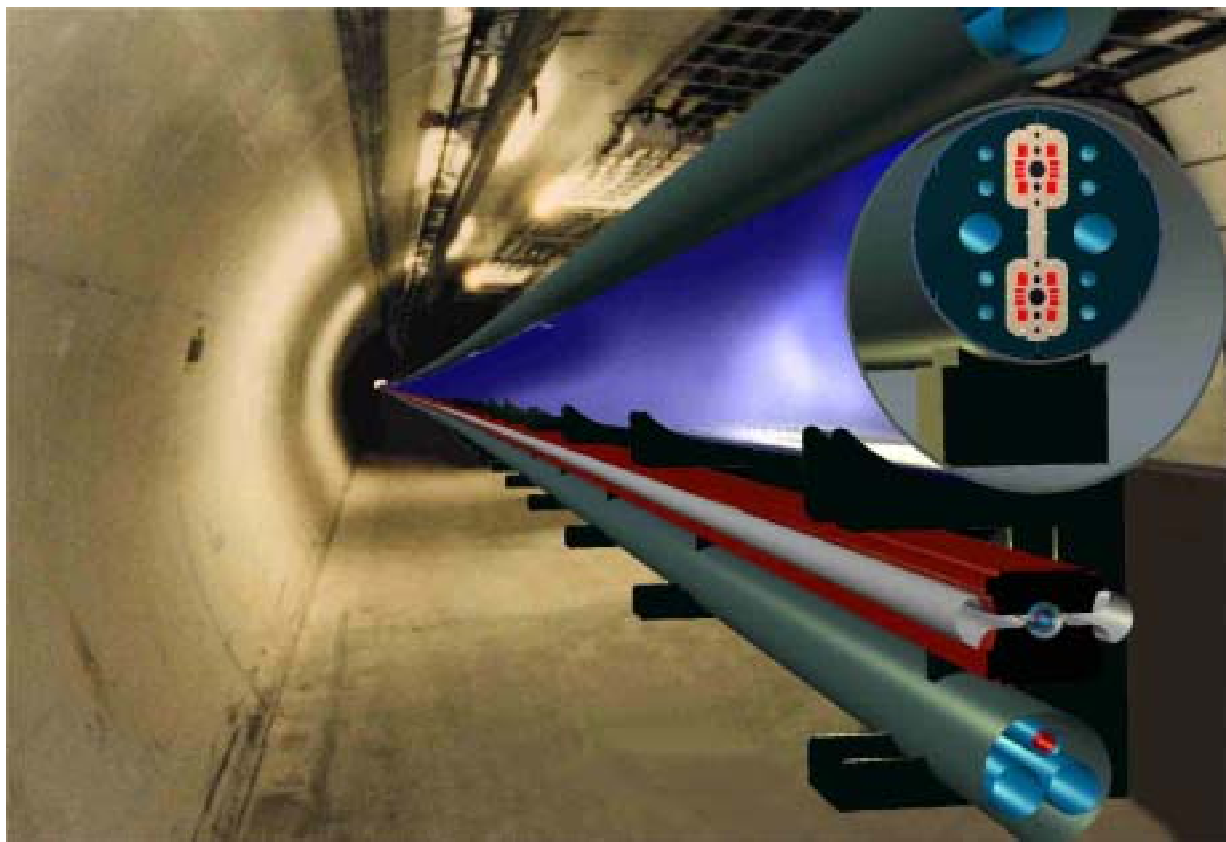




www.vlhc.org

Design Study for a Staged Very Large Hadron Collider





The Tools of High-Energy Physics

The right HEP plan should include all the necessary tools in the proper sequence, somewhere in the world, open to everyone.

❖ Precision measurements

- Lepton colliders make precision measurements of known spectroscopy.

❖ Special measurements

- Specialized facilities, accelerators, beams, and experiments are needed to investigate neutrino mass, CP violation, particle astrophysics, etc.

❖ Big discoveries

- Very-high-energy hadron colliders probe deep into the unknown and make discoveries at the energy frontier.



The Energy Frontier

- ❖ **The most exciting physics – the Discovery Physics – is at the energy frontier.**
 - **A hadron collider is the only sure way to the next energy scale.**
 - **The technology of the VLHC is available to us now.**
 - **Our plan for a staged VLHC makes the energy frontier both affordable and achievable.**
- ❖ **The VLHC fits into and should be considered part of a worldwide high-energy physics plan that includes a linear electron collider.**



The Staged VLHC Concept

- ❖ **Take advantage of the space and excellent geology near Fermilab.**
 - **Build a BIG tunnel.**
 - **Fill it with a “cheap” 40 TeV collider.**
 - **Later, upgrade to a 200 TeV collider in the same tunnel.**
 - This spreads the cost and produces exciting energy-frontier physics at each step.
 - It allows time for the development of cost-reducing technologies and ideas for the challenging high-energy upgrade.
 - A high-energy full-circumference injector into the high-field machine solves some sticky accelerator issues, like field quality at injection.
 - A BIG tunnel is reasonable for advancing to a synchrotron radiation-dominated collider.



The Design Study of a Staged VLHC

❖ The design study showed us that:

- A staged VLHC starting with 40 TeV and upgrading to 200 TeV in the same tunnel is completely feasible.**
- There are no major accelerator physics or technical obstacles.**
- The construction cost of the first stage of the VLHC is comparable to that of a linear electron collider.**
- The existing Fermilab accelerator complex is a good injector into the Stage 1 VLHC.**
 - Using Fermilab's (or CERN's! or DESY's!) existing accelerator complex saves at least \$1 billion.**
 - Siting VLHC at an existing lab and using the existing intellectual and organizational infrastructure saves both time and money.**



The VLHC Design Study Group

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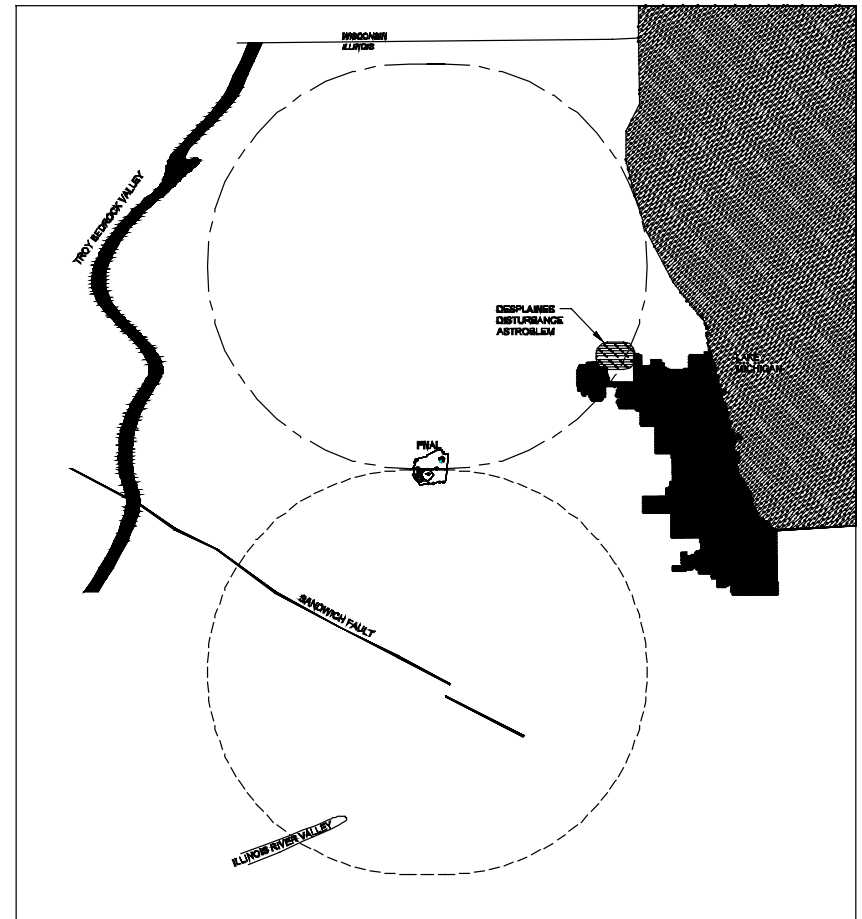
Very Large Hadron Collider

	Stage 1	Stage 2
Total Circumference (km)	233	233
Center-of-Mass Energy (TeV)	40	175
Number of interaction regions	2	2
Peak luminosity (cm⁻²s⁻¹)	1 x 10 ³⁴	2.0 x 10 ³⁴
Luminosity lifetime (hrs)	24	8
Injection energy (TeV)	0.9	10.0
Dipole field at collision energy (T)	2	9.8
Average arc bend radius (km)	35.0	35.0
Initial Number of Protons per Bunch	2.6 x 10 ¹⁰	7.5 x 10 ⁹
Bunch Spacing (ns)	18.8	18.8
β* at collision (m)	0.3	0.71
Free space in the interaction region (m)	± 20	± 30
Inelastic cross section (mb)	100	130
Interactions per bunch crossing at L_{peak}	21	54
Synchrotron radiation power per meter (W/m/beam)	0.03	4.7
Average power use (MW) for collider ring	25	100
Total installed power (MW) for collider ring	35	250



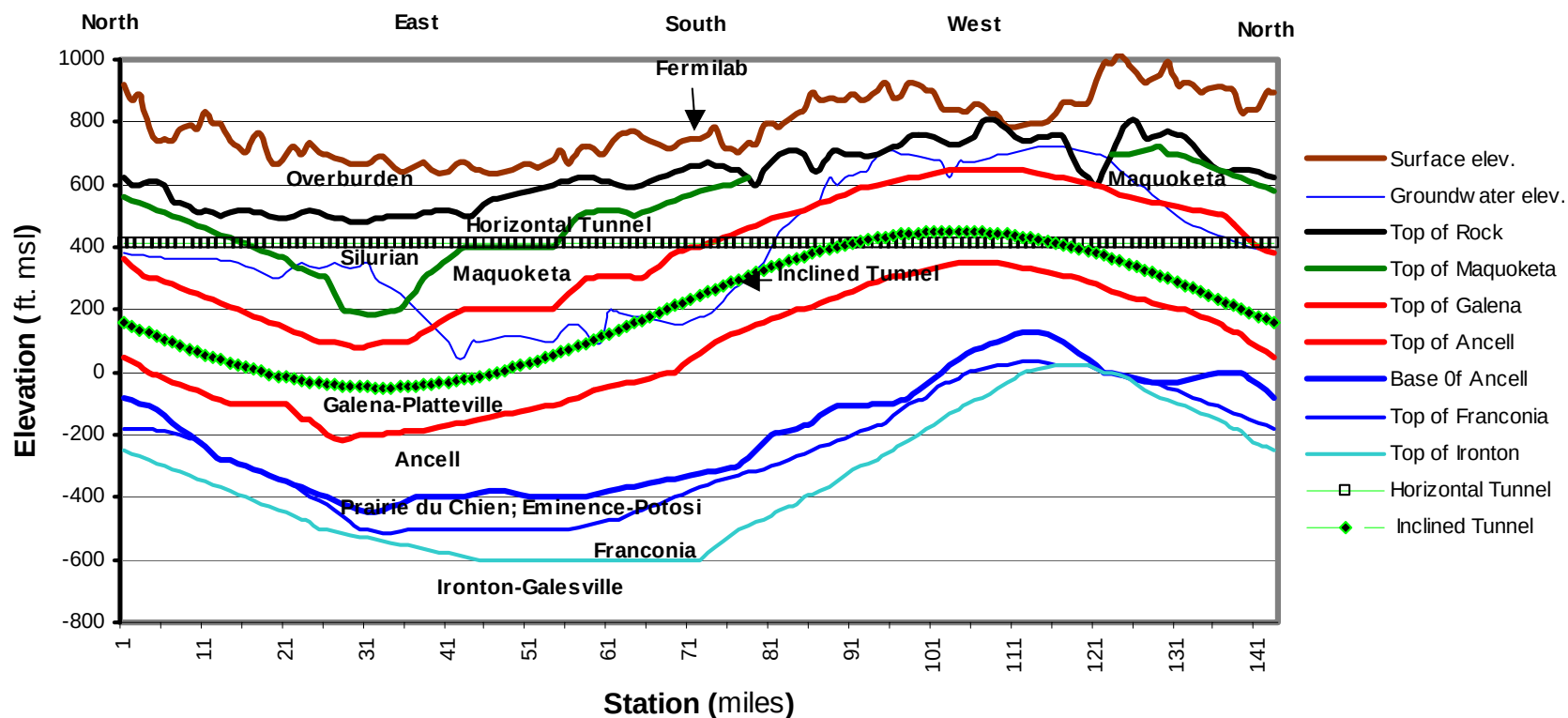
Underground Construction

- ❖ **Three orientations chosen to get representative geological samples of sites near Fermilab.**
 - o South site samples many geologic strata and the Sandwich fault.
 - o One north site is flat and goes through many strata.
 - o Other north site is tipped to stay entirely within the Galena-Platteville dolomite, and is very deep.
- ❖ **These are not favored sites – merely representative.**
 - o Cost of other sites can be built from data gained in these sites.
- ❖ **We are now investigating a west orientation.**



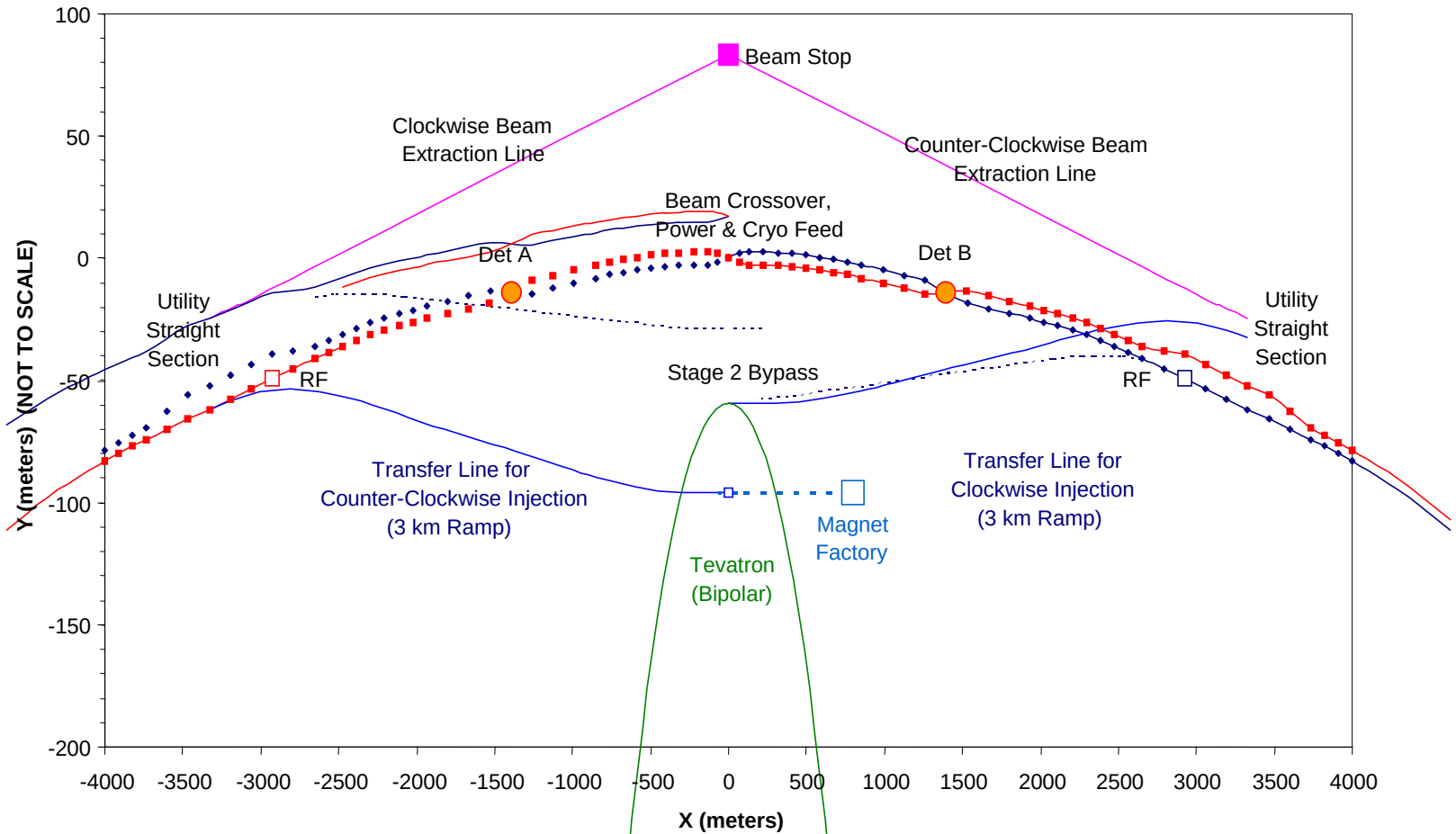


VLHC Generalized Geologic Section 228 km Ring North of Fermilab



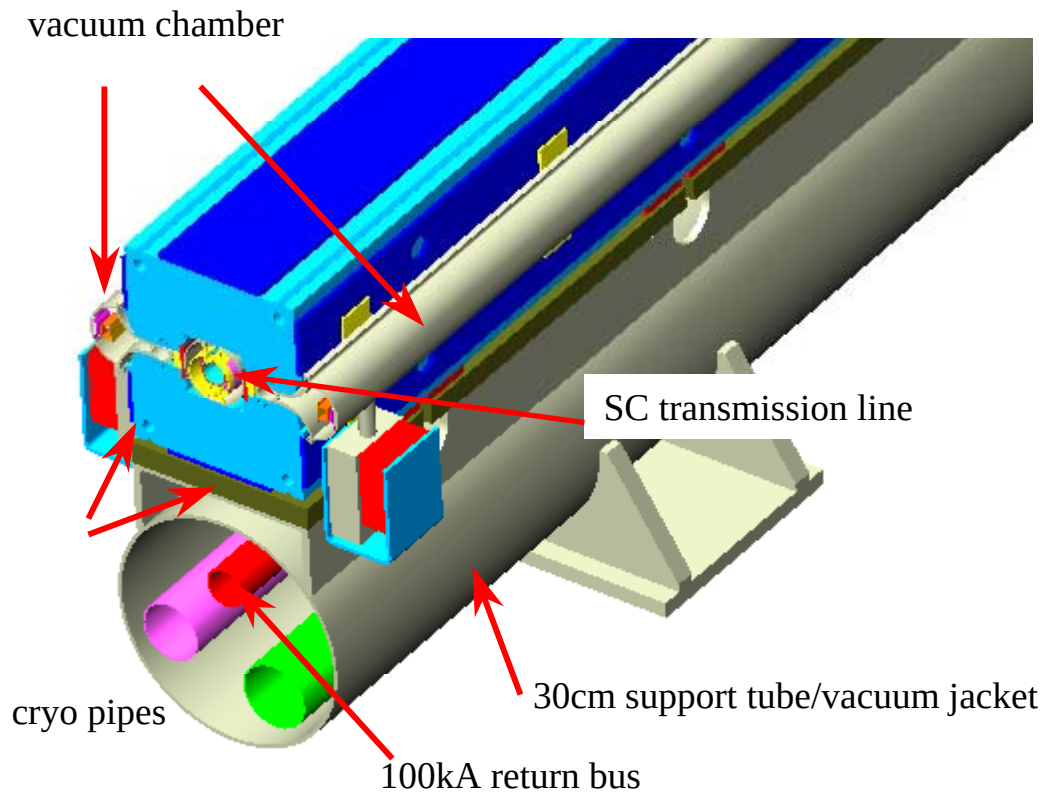


VLHC DESIGN STUDY SITE LAYOUT





Transmission Line Magnet

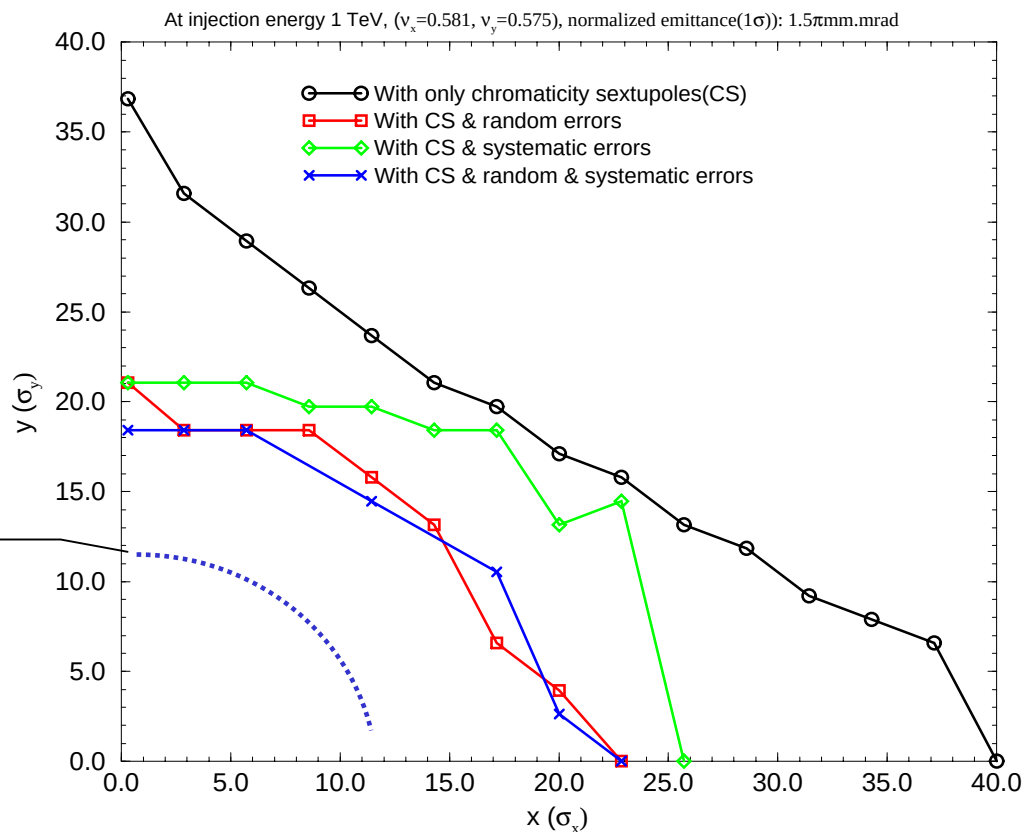


- ❖ 2-in-1 warm iron
- ❖ Superferric: 2T bend field
- ❖ 100kA Transmission Line
- ❖ alternating gradient (no quadrupoles needed)
- ❖ 65m Length
- ❖ Self-contained including Cryogenic System and Electronics Cabling
- ❖ Warm Vacuum System



Stage 1 Dynamic Aperture at Injection

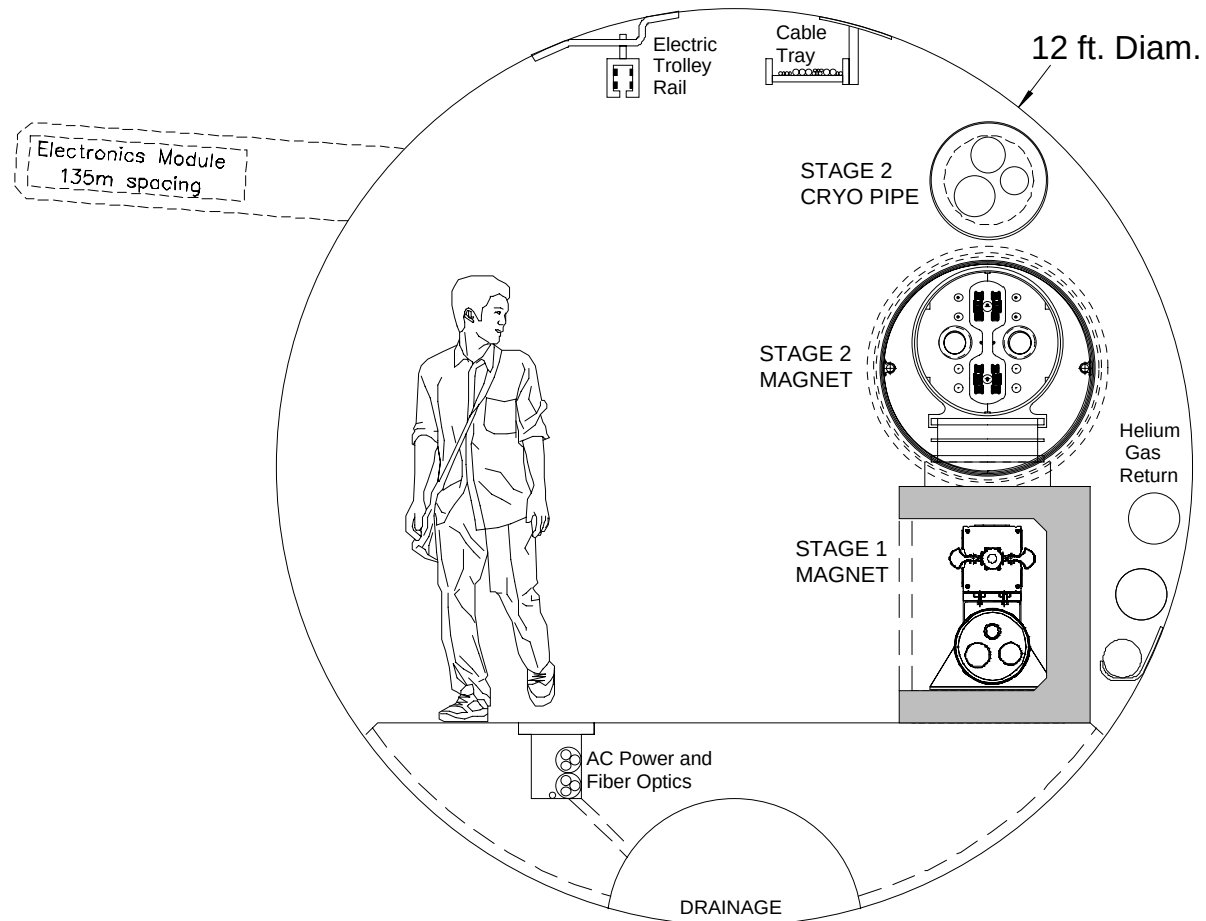
Dynamic Aperture of VLHC Low Field Lattice



- 1000 turn data shown here
- 10000, 100000 turn data similar results
- Magnet errors scaled to MI distribution

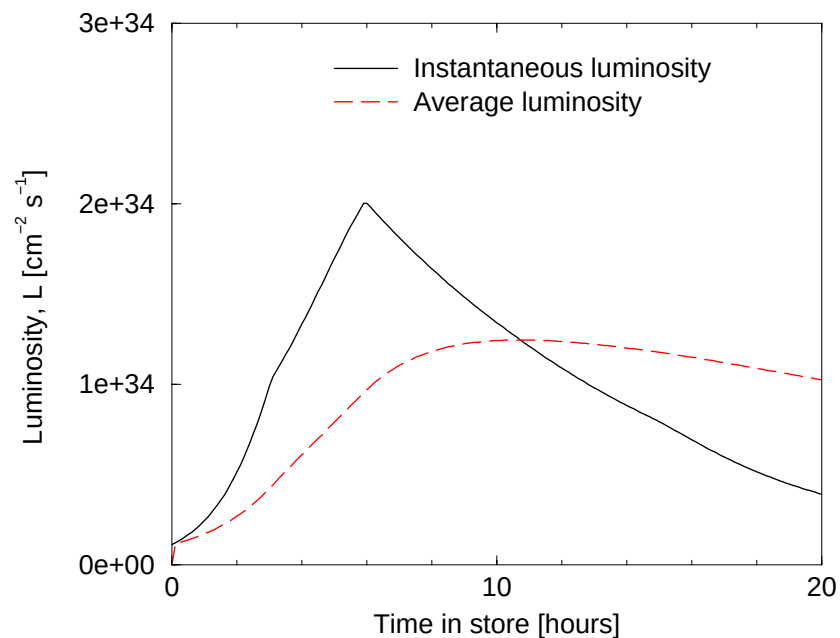
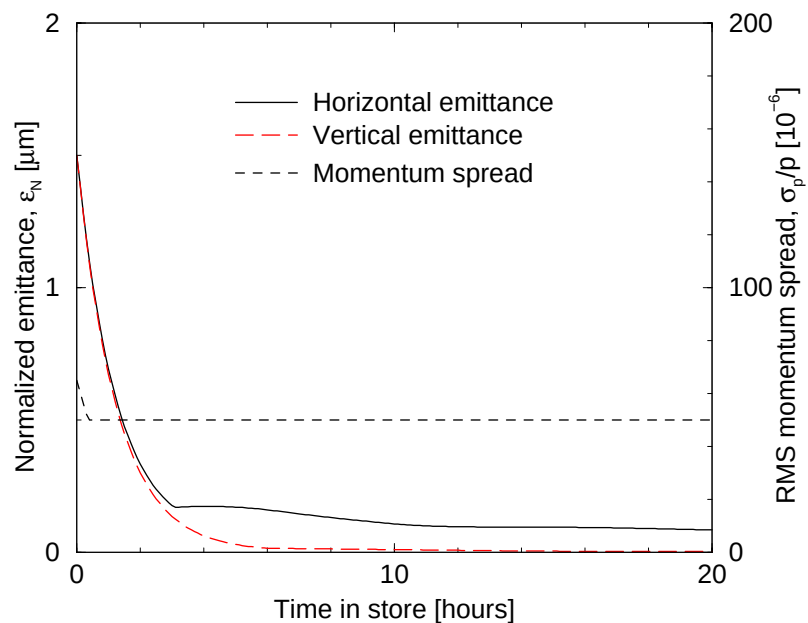


Stage 2 VLHC Tunnel





Stage 2 Parameter Evolution due to Synchrotron Radiation



Stage 2

❖ It is clear that Stage 2 could get to **200 TeV or higher!**

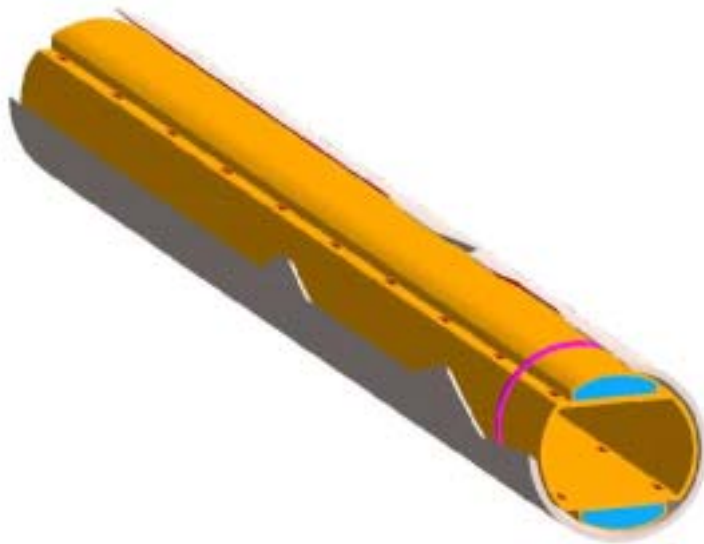
<i>Collision (TeV)</i>	<i>Energy</i>	<i>Magnetic Field (T)</i>	<i>Leveled Luminosity (cm⁻²s⁻¹)</i>	<i>Optimum Storage Time (hrs)</i>
Stage 1	40	2	1.0×10^{34}	20
Stage 2	125	7.1	5.1×10^{34}	13
Stage 2	150	8.6	3.6×10^{34}	11
Stage 2	175	10	2.7×10^{34}	8
Stage 2	200	11.4	2.1×10^{34}	7

Leveled luminosity vs. energy. The luminosity is limited by one or more of the beam-beam tune shift, the synchrotron-radiation power per meter, or the debris power in the interaction region.

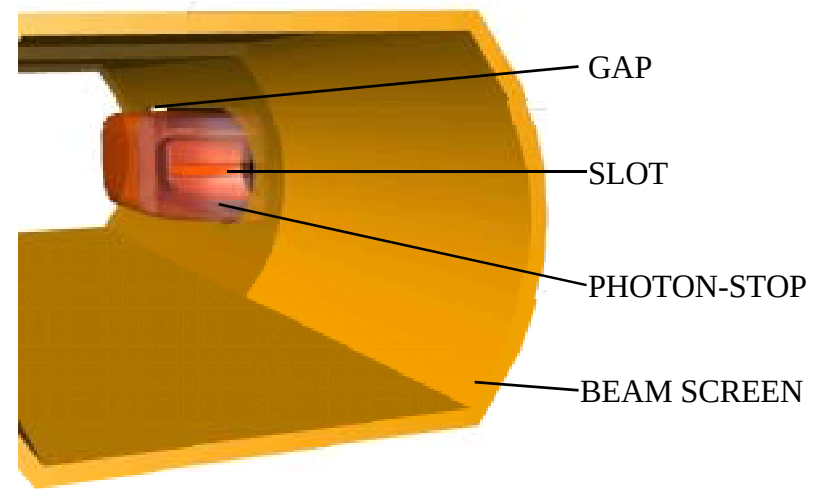


Stage 2 R&D - Vacuum and Cryogenics

- ❖ **Synchrotron radiation masks look promising. They decrease refrigerator power and permit even higher energy**



A “standard” beam screen will work up to 200 TeV and 2×10^{34}



A synchrotron radiation “mask” will allow even higher energy and luminosity, and is practical only in a large-circumference tunnel.



Technical Conclusions of the Study

- ❖ There are no serious technical obstacles to the Stage 1 VLHC at 40 TeV and 10^{34} luminosity. There are improvements and cost savings to be gained through a vigorous R&D program.
- ❖ Making a large tunnel is possible in the Fermilab area. Managing such a large construction project will be a challenge.
- ❖ A total construction time of 10 years is feasible, but the logistics will be complex.
- ❖ The Stage 2 VLHC can reach 200 TeV and 2×10^{34} or more in the 233 km tunnel. There is the need for magnet and vacuum R&D, but no insurmountable problems. The luminosity limits are multiple interactions and IP power, not synchrotron radiation, beam-beam tune shift or operating power.



VLHC Cost Basis

- ❖ **Used only the “European” cost base**
 - o No detectors (2 halls included), no EDI, no indirects, no escalation, no contingency – a “European” base estimate. This is appropriate for cost comparisons, as the factors needed to make it a “US estimate” apply to all projects in the same manner.
- ❖ **Estimated the cost drivers using a standard cost-estimating format. This is done at a fairly high level.**
 - o Underground construction (Estimates done by AE/CM firm)
 - o Above-ground construction (Estimates done by FNAL Facility Engineering Section)
 - o Arc magnets
 - o Corrector and special magnets (injection, extraction, etc)
 - o Refrigerators
 - o Other cryogenics
 - o Vacuum
 - o Interaction regions
- ❖ **Used today’s prices and today’s technology. No improvements in cost from R&D are assumed.**



CNA Underground Construction Cost Estimate Summary, May 20, 2001

❖ 12 ft diameter (\$1 million 2001)	North <u>Inclined</u>	North <u>Inclined</u>	South <u>Flat</u>
❖ Shafts	\$ 414 M	\$ 263 M	\$ 168 M
❖ Caverns (incl. 2 Exp)	\$ 232	\$ 238	\$ 243
❖ TBM Tunnels	\$ 866	\$ 1,058	\$ 1,166
❖ D&B Tunnels	\$ 36	\$ 36	\$ 36
❖ Alignment Risers	\$ 3	\$ 2	\$ 2
❖ Portals	\$ 2	\$ 2	\$ 2
❖ Misc. (5% non-est)	\$ 83	\$ 85	\$ 86
Subtotal	\$ 1,636 M	\$ 1,685 M	\$ 1,703 M
❖ <u>EDIA (17.5% AE/CM)</u>	<u>\$ 286</u>	<u>\$ 295</u>	<u>\$ 298</u>
❖ Total	\$ 1,922 M	\$ 1,980 M	\$ 2,001 M



VLHC Cost Drivers

In FY2001 K\$	VLHC Estimate	VLHC Fraction
Total	3,981,159	100.00%
Civil Underground	1,968,000	49.43%
Civil Above Ground	310,000	7.79%
Arc Magnets	791,767	19.89%
Correctors & Special Magnets	112,234	2.82%
Vacuum	153,623	3.86%
Installation	232,397	5.84%
Tunnel Cryogenics	22,343	0.56%
Refrigerators	94,785	2.38%
Interaction Regions	26,024	0.65%
Other Accelerator Systems	269,986	6.78%

* Underground construction cost is the average of the costs of three orientations, and includes the cost of a AE/CM firm at 17.5% of construction costs.



Cost Conclusions of the Study

- ❖ **The cost for Stage 1 is comparable to the cost of TESLA**
 - o VLHC can be built for about \$4 billion (European accounting, which can be compared with ~ \$3 billion for TESLA using the same rules.)
 - o VLHC operating cost is moderate, using only 20 MW of refrigeration power, comparable to the Tevatron.
- ❖ **Building the VLHC at an existing hadron accelerator lab saves significant money and time.**
- ❖ **There are obvious cost drivers, and obvious places to concentrate cost-reducing R&D. The major cost driver is underground construction, representing over 50% of the construction cost.**
- ❖ **From this and previous studies, we note that the cost of a collider of energy near 40 TeV is almost independent of magnetic field. Hence, the large-circumference tunnel, which permits a future very-high-energy upgrade, is not a cost penalty.**



Preliminary Review

- ❖ **A preliminary review was held April 30, May 1, 2001, as a check to see if we were way off base before releasing our report.**
 - o **Review Committee:**
 - Bob Kephart, Fermilab, Chairman
 - Gerry Dugan, Cornell; Jon Ives, consultant; Eberhard Keil, CERN
 - Philippe Lebrun, CERN; Al Zeller, MSU; Erich Willen, BNL;
 - Mike Anerella, BNL
- ❖ **The reviewers made many good recommendations and observations. They found no serious insurmountable accelerator physics issues. They recognized the need for some cost- and risk-reducing R&D.**
- ❖ **Question: “Have the major cost drivers been identified and is the preliminary cost estimate for Stage 1 of the VLHC reasonable?”**
- ❖ **The Reviewers’ Answer: “Although they can and will be improved through focused R&D, the basic technologies on which the Stage 1 VLHC rests are known today. The unit costs quoted to support the estimates can be deemed as rather conservative.”**



Stage 1 R&D to Demonstrate Feasibility

- ❖ **Magnet field quality at injection and collision energy**
 - o Produce field quality model magnets. About six months
- ❖ **Beam instabilities and feedback**
 - o A combination of calculation, simulation & experiments
- ❖ **High-field quadrupoles are required for the IR**
 - o Similar to 2nd-generation LHC IR quads – a Fermilab goal for LHC
- ❖ **Other R&D will be accomplished in a magnet string test that we intend to have fully operational in 3 to 4 years**
 - o **Magnet production and handling**
 - Demonstrate ability to produce and handle long magnets
 - o **Cryogenic behavior; possible flow instabilities due to long lines**
 - Heat leak is a critical factor
 - o **Demonstrations and designs of other systems.**



Stage 1 R&D to Reduce Costs

- ❖ **Tunneling R&D: tunneling is the most expensive single part**
 - o Automation to reduce labor component and make it safer
 - o Improvements in reliability, utilization and logistical support
 - o Careful design & coordination with AP and HEP to reduce special construction
- ❖ **Magnet production and handling; long magnets reduce cost**
 - o Reduce assembly time, labor & storage; fewer devices to install
- ❖ **Vacuum; surprisingly expensive**
 - o Develop getters that work for methane, or investigate cryopumps
- ❖ **Improvements in many smaller systems**
 - o Complete development and designs of many accelerator systems



Further Studies

❖ It is appropriate to continue the design study

o Complete a second pass of the Design Study during the next two years with International Participation.

- Narrow the cost uncertainty
- Improve the designs of both Stage 1 and Stage 2 VLHC
- Develop other VLHC possibilities; parametric studies and optimization
- Study installation and construction scheduling and interleaving
- Begin the environmental impact studies
- Start to study some management possibilities

o Physics studies

- Begin to understand the opportunities of the VLHC for both stages
- Study the detector issues of both stages, and outline necessary R&D
- Directors are discussing the possibility of ICFA sponsorship

o Public outreach

- It is not too early to start to approach our neighbors and our governments.



Public Acceptance

- ❖ We must work on public and political acceptance from **the beginning**.
- ❖ The old way of “decide, announce, defend” **will not work**.
- ❖ What are the possible public acceptance issues?
 - o risk to environment, safety and health;
 - o effects on property values;
 - o distrust of government;
 - o esthetics;
 - o perceived lack of community control;
 - o appropriate use of government funds;
 - o community disruption during construction;
 - o perceived lack of participation in decision-making;
 - o trust of Fermilab.
- ❖ There is a group studying this issue at Snowmass.
You are encouraged to join.



Stage 2 R&D

❖ A longer time scale

o Magnet development

- High-field magnets are not yet industrial products.

o Conductor performance

- High-field magnets need high-performance conductor.

o Magnet and conductor cost

- The conductor cost is mostly market driven.

o Synchrotron radiation induced cryogenic and vacuum issues

- Must investigate vacuum issues; requires R&D at light sources.
- SynchRad masks will reduce refrigerator capital & operating costs.

o Detector R&D

- How to handle many interactions per crossing
- High debris power in the IP. This is mostly a magnet issue, but also affects the far-forward detectors.



A Plausible Scenario for the VLHC

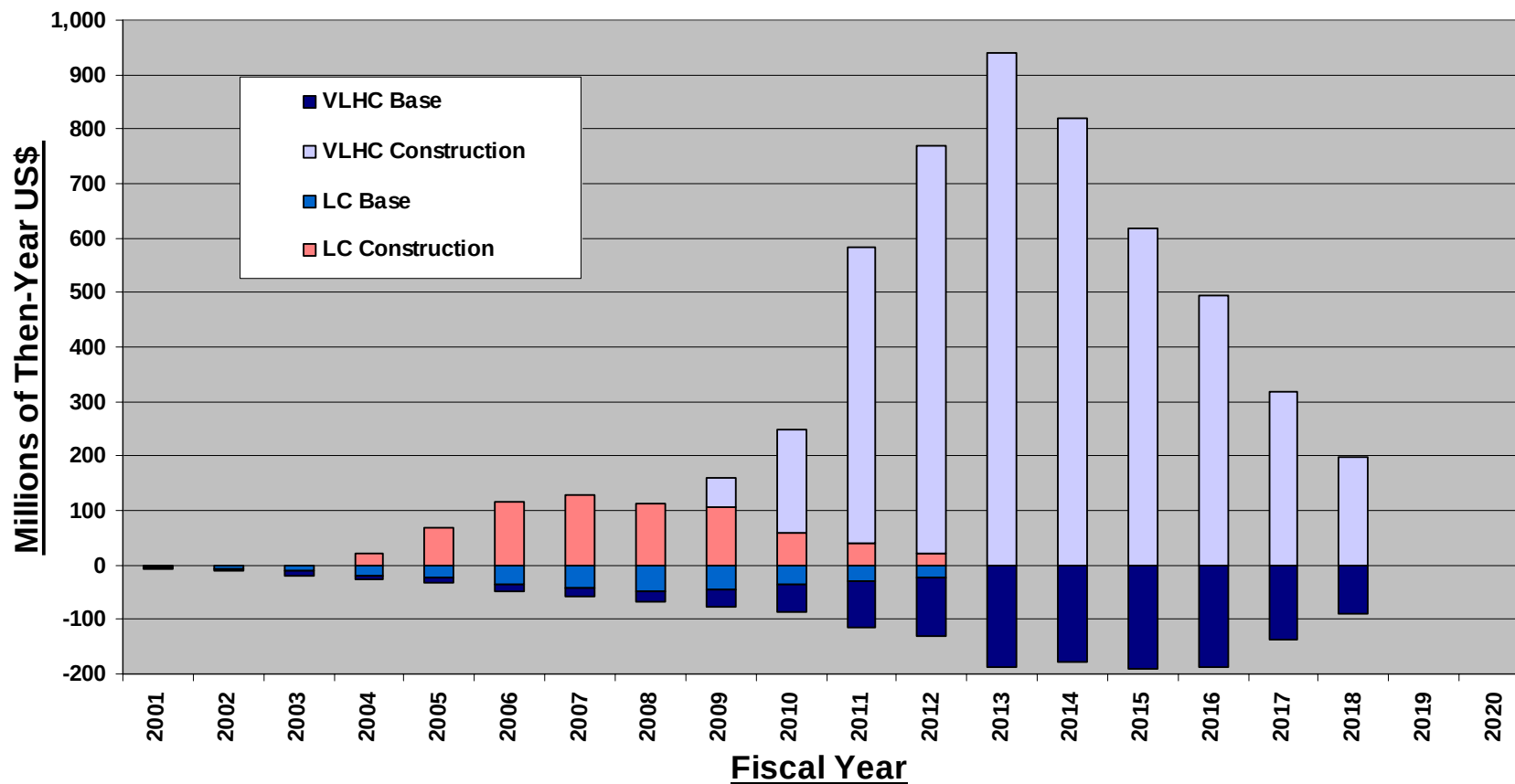
Let's assume that an LEC will be built starting fairly soon—but not in the U.S.

- ❖ **Given adequate resources, we could propose building a staged VLHC at Fermilab with a construction start in about five years.**
 - o However, that may not be the best plan for high-energy physics in the long term, because HEP must have worldwide cooperation to accomplish its goals. Hence, the U.S. should be a significant collaborator in an LEC, no matter where it is built.
 - o This might be as much as \$1 billion, spread over eight years, with peak spending ~\$200 million/year including lab salaries.
- ❖ **In the meantime, VLHC R&D, engineering studies and planning must continue, to be ready for the next step.**
- ❖ **When the TESLA spending profile starts to turn down, the US should begin to build the VLHC at Fermilab with collaboration from other regions.**
 - o This could be about 2008/2009 according to the fastest TESLA plan



A VLHC at Fermilab

Total US Spending (LC Offshore)





Conclusions

- ❖ **We have completed a first study of a staged VLHC. The study shows that:**
 - o The VLHC is both feasible and affordable, with a cost comparable to that of a linear collider.
 - o The first stage can reach 40 TeV and 1×10^{34} ; the second stage can reach 200 TeV and at least 2×10^{34} .
 - o There are no major technical obstacles to realizing the desired performance goals of the Stage 1 VLHC.
 - o Only a modest amount of R&D is needed to prove the design and narrow the cost estimate. This work can be accomplished in five years.
- ❖ **The staged VLHC should be part of the roadmap of the future worldwide and, especially, U.S. high-energy physics.**
- ❖ **The staged VLHC should be the next major accelerator initiative in the U.S.**