



# **The First DT Experiments in TFTR: Planning and Operational Perspectives**

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**PPPL Experimental Seminar**  
**May 23, 2014**

# Status of Tokamak Physics in 1983

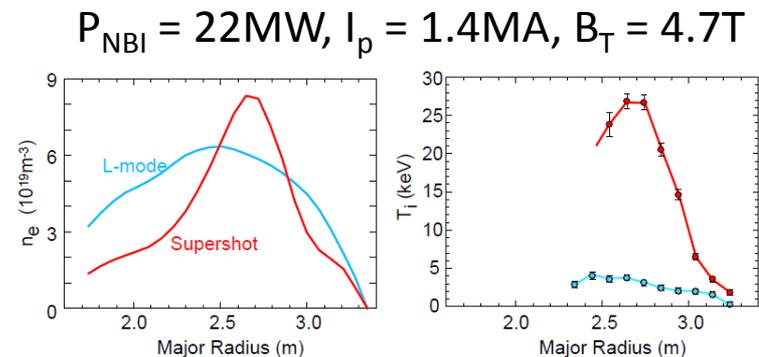
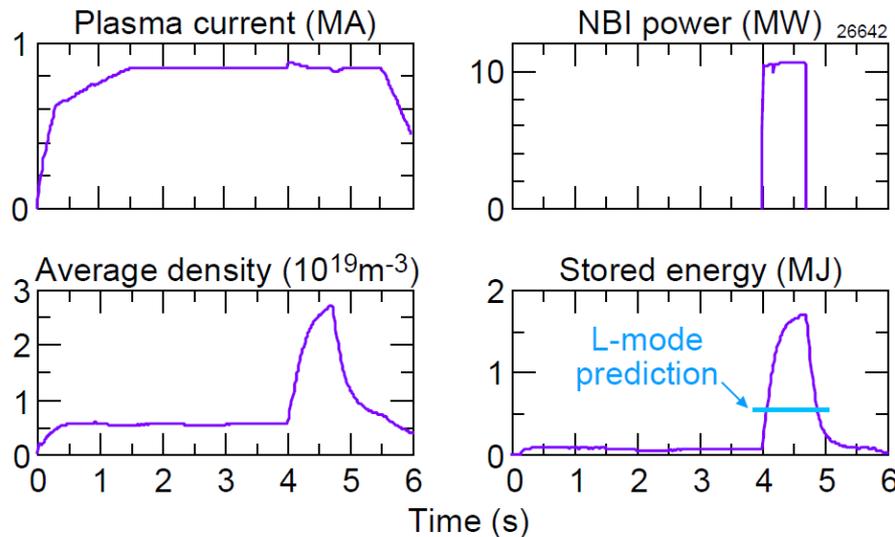
TFTR

- Reliable operation at current  $<1\text{MA}$  with pulse lengths up to 1s
- Gas and frozen pellet fueling
  - Empirical density limits: Murakami  $\rightarrow$  Hugill (later  $\rightarrow$  Greenwald)
- Neutral beam heating up to  $\sim 8\text{MW}$ , RF heating up to  $\sim 5\text{MW}$  (ion cyclotron, electron cyclotron, lower hybrid)
  - High ion temperatures,  $\sim 7\text{keV}$ , with NBI; first studies of  $\beta$ -limits
- Compressional heating (transient benefit)
- Global confinement scalings:
  - “Alcator” scaling for ohmic heating ( $\propto$  density)
  - L-mode scaling for NB heating ( $\tau_E \propto I_p P^{-1/2}$ ) (ISX-B, PDX, DITE ...)  
 $\Rightarrow$  poor predictions for TFTR, JET (“Goldston catastrophe”)
  - First TFTR NBI heating experiments in 1985 confirmed fears
- H-mode discovered (ASDEX) in divertor plasmas with improved confinement ( $\sim 2 \times$  L-mode)

# In 1986, the L-mode Deadlock Was Broken When "Supershots" Were Discovered in TFTR

TFTR

- High power NBI applied to low-current plasmas after "conditioning" to reduce hydrogen influx from limiter
  - Pioneered by Jim Strachan based on experience in PLT
- Fueled by NBI  $\Rightarrow$  density peaked, sawteeth suppressed, confinement improved

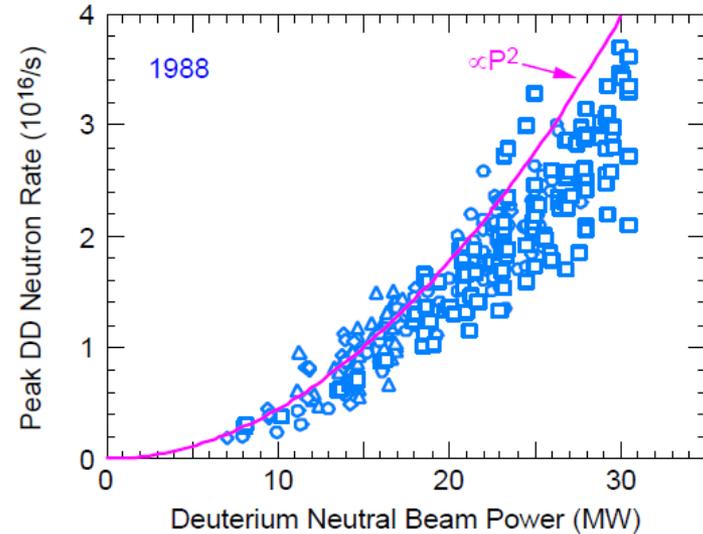
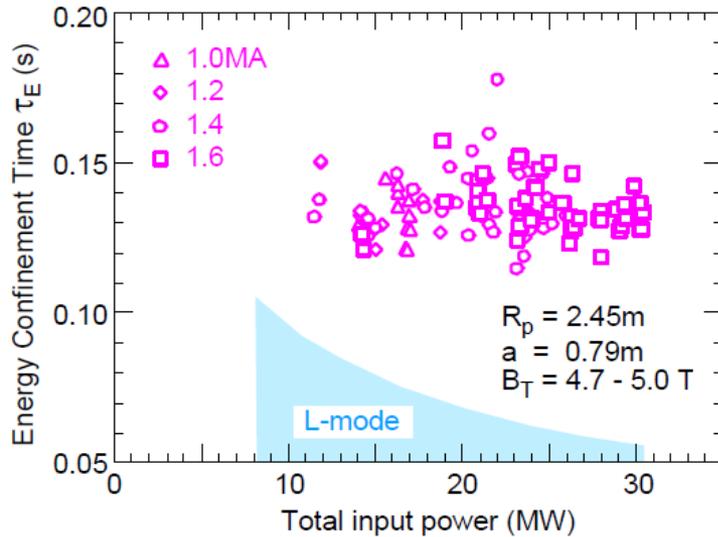


$n_e(0)$   $T_i(0)$   $\tau_E$  increased by factor 30!

- Subsequently developed additional techniques, including Li wall coating, to reduce influx from limiter  $\Rightarrow$  eventually pushed supershots to 2.5MA, 40MW
- *Supershots were excellent vehicles for studying high-temperature plasma phenomena and fusion physics but they had to be handled with care*

# Supershots Did Not Follow L-mode Empirical Scaling

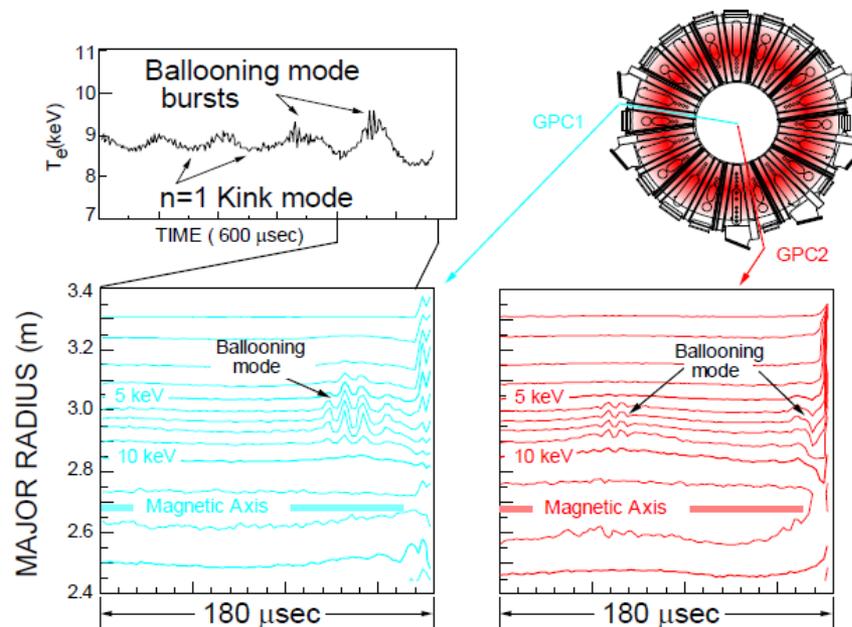
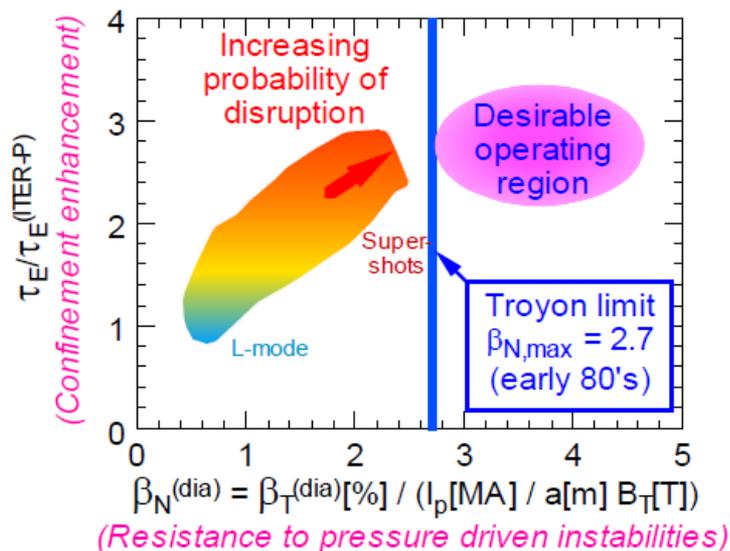
TFTR



- Confinement almost independent of current and power
  - Unlike H-mode plasmas
- DD reactivity scaled very favorably with power
  - TRANSP simulations suggested DT fusion power of 8MW possible, *but*
  - Need to increase the plasma current to avoid  $\beta$ -limit
  - Need to develop ways to reduce edge influxes at higher current and power

# Supershots Limited by Pressure-Driven Instabilities Below Troyon-Scaling Limit

TFTR



- Peaked profiles still beneficial for fusion-relevant  $\beta^*$   $[= 2\mu_0 \sqrt{(\int p^2 dV/V)}/B_T^2]$
- TFTR identified ballooning mode growing rapidly on underlying  $n = 1$  mode before disruption (*Fredrickson, Nagayama and Janos*)
  - Made possible by excellent spatial and time resolution of  $T_e$  diagnostics (ECE)
- Spurred investigation of alternative modes, e.g. high- $I_i$ , H-mode
  - High- $I_i$  shots produced by current rampdown exceeded Troyon limit

# The Burden of Supershots

TFTR

- Extensive conditioning of the limiter was needed
  - TFTR inner “bumper” limiter contained about 2T of ATJ graphite
  - Bakeout limited to 150°C by concerns over thermal stresses in vessel
  - Followed this by days of Pulse Discharge Cleaning *and*
  - Disruptive Discharge Cleaning
    - Provoke deliberate disruptions of OH plasmas at increasing currents
- Long sequences of OH helium shots were necessary to degas limiter
  - Developed empirical indicators to assess limiter “condition” e.g.  $H_{\alpha}$ :CII ratio
- High energy disruptions were extremely detrimental to limiter condition
  - Avoided them by backing off: ran hundreds of shots without disruption, *but*
  - Lure of peak fusion performance inevitably pushed us towards the limit
  - Took three days to recover from 7MJ disruption trying for 10MW in 1994
- *Led us to increase toroidal field to 6T from 5.2T design during DT phase*

# In 1991, Developed Detailed Plan for DT Campaign

TFTR

- Earlier plans (1985,7) scrapped after budget cuts
  - Development of tritium handling systems was essentially stopped
- DT projections based on supershot progress (1988-90) revived hope
- 1991 plan was for a final 2-year campaign starting mid-1993 to study
  - Plasma behavior near “breakeven conditions” ( $Q \sim 0.5$ ) with  $E \sim 10\text{MJ}$  per pulse
  - Fusion alpha confinement and thermalization  $\leftarrow$  diagnostic progress
  - Alpha heating  $\leftarrow$  a stretch for  $Q < 1$
  - Effects of alphas on stability & transport  $\leftarrow$  burgeoning theoretical work
  - Effects of isotopic mix
  - ICRH in DT
  - Fueling with T pellets (in addition to NBI fueling)
  - Tritium retention

}  $\leftarrow$  prototype for BPX
- Within limits of 5g T on-site, 1g T in-vessel,  $10^{21}$  neutrons/year
- *All with assumption that TFTR would end operation at the end of FY94!*

# Experimental Plans Developed in 1992 - 3

TFTR

- Great increase in formality of reviews and operation following visits by “Tiger Team” (1990) and several DOE committees of experts
- Preparation of Experiment Proposals organized by Task Forces
  - Fusion Power (led by Jim Strachan) - responsibility for Day-1 XPs
  - D-T Technology (Kingston Owens)
  - D-T Transport and Advanced Physics (Mike Zarnstorff)
- Tension between desire for performance and reliability of operation
  - Wanted reliable, reproducible shot conditions for DT vs D-only comparisons
  - Higher DT power ( $\Rightarrow$  more alphas) would increase likelihood of disruption
- Analyzed recent TFTR D supershots and JET PTE experience
  - Substituting 50:50 DT in TRANSP model gave  $P_{DT}/P_{DD} \approx 162 \pm 10$
  - With 30MW NBI, we had about an even chance of reaching 7MW
- Settled on a goal of  $P_{DT} = 5\text{MW}$  for Day 1
  - Straightforward to explain to media - but not just a walk in the park either

# Many Diagnostics Installed and Others Modified to Measure Fusion Alpha Particles

TFTR

Alpha birth profile	10-Channel Neutron Collimator
Alpha loss rate	Poloidal array of detectors Movable probes
Confined alphas	Alpha CHERS (U Wisc) Alpha-Li pellet charge exchange (GA, Ioffe) Spectroscopy with Li pellet (NIFS, LANL) Alpha gyrotron scattering (MIT, Lodestar)
Alpha transport and ash	He CHERS

- Some needed setup and calibration with 14MeV neutrons and 3.5MeV alphas

# Rehearsed Scenarios Many Times Before Day 1

TFTR

- TFTR outage from November 92 through May 93
  - Tritium system commissioning: started handling trace T in May
- PDC, DDC, NB checkout and conditioning through June 93
- June 21 – 25, 93: DOE **Operational Readiness Review** for DT and **Operational Readiness Evaluation** (review of the review!)
- In July, rehearsed shots for main Day 1 XP, DT-7 or 607 (9 days), and continued development of Li pellet conditioning and 2.5MA shots
  - Operational reliability was not good at this stage – many technical faults
- Break for month of August for vacations – techs were run ragged
- Stand-down for almost a week at beginning of September for “self-assessment” after 3 safety-related occurrences: *close call for T program*
  - Even more scrutiny of operations and insistence on procedures
- Resumed operation in October then broke for DPP meeting (Nov 1-5)
- After final checks of systems, diagnostics, ready for Trace-T on Nov 12

# “Trace Tritium” Phase Used to Check Tritium System, Experimental Methods and Diagnostics

TFTR

- Used mixture of ~2% T<sub>2</sub> in D<sub>2</sub> delivered through T system

- Three experiments planned and performed

DT-6: Trace tritium NBI (Jassby)

DT-16: Trace tritium gas puffing (Efthimion)

DT-23: Tritium accounting and cleanup (Owens)

- First trace-T NBI occurred on Friday November 12, 1993

<u>Shot</u>	<u>P<sub>NB</sub></u>	<u>S<sub>n</sub></u>	<u>Comment</u>
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72611	16.4	1.5	T-1 (in D) All diagnostics OK
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72612	16.3	1.4	T-1, but trace-T beam failed to fire
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72613	13.8	1.9	T-1 for real !! Low Pb-- source 5A faulted
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72614	16.3	2.3	T-1 better. All sources fired. [T-2 now cancelled- large tauE]
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– Effect of T (in 1 of 7 NB sources) on neutron rate (indicator only!) obvious

– Injected trace-T from 8 NB sources by end of day – increased neutrons ×6

- All systems worked well

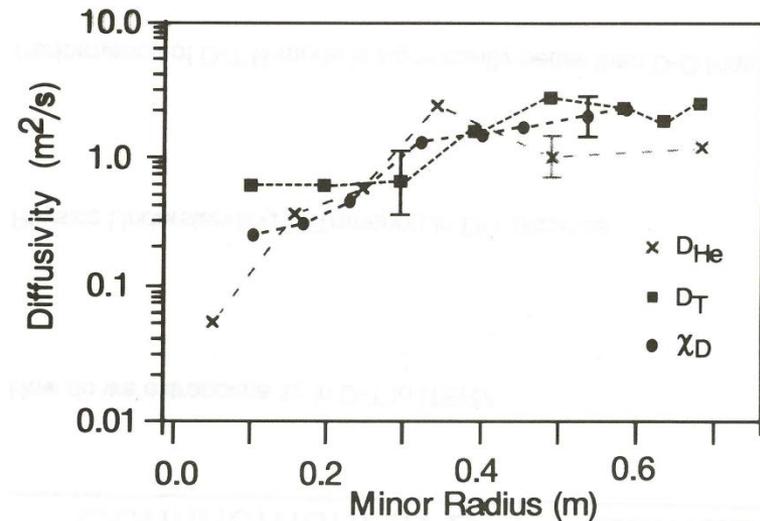
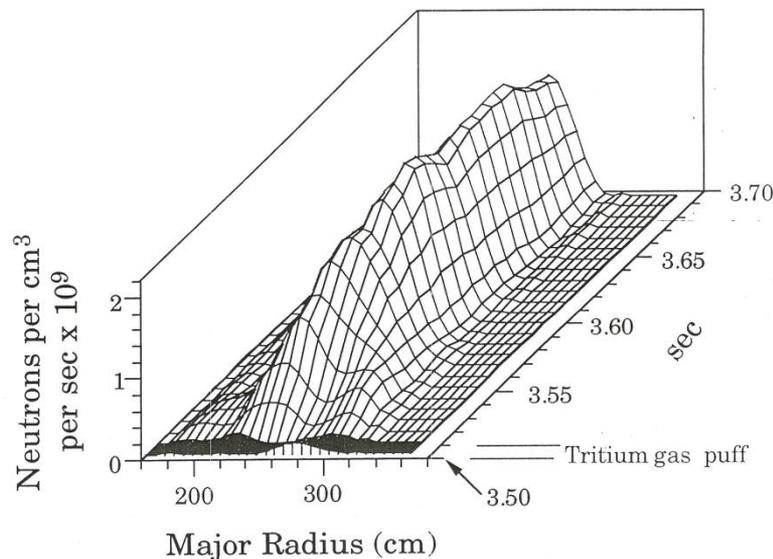
- Ran Trace-T experiments on 10 days – 71 shots total with T

- Finished with a final rehearsal of DT-7 (high P<sub>DT</sub>) on December 6

# Measured T Diffusion with Trace-T Gas Puff

TFTR

- Effect of scattering of 14MeV neutrons on collimated detectors measured by moving plasma with trace-T NBI radially
- Followed time evolution of DT neutron emission from ohmically heated D plasma as T puffed at edge diffused to center
- Modelled radial diffusion with combinations of  $D$ ,  $v_{\text{pinch}}$  to match



Larry Johnson  
Phil Efthimion

# Dec 9, 1993 - Day 1 of Full DT: Technical Difficulties and Halting Steps

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TFTR

- After the standard “fiducial” shot around 9 am, we had to break for a technical problem for about 3 hours
- When we resumed conditioning shots with lithium pellets, second one disrupted immediately after the pellet!
- After recovering, we had to break again to fix a neutron detector problem
  - Dale held the crowd in the MBG Auditorium at bay
- Ended first shift with a D-only prototype of the first shot for XP DT-1 (Escaping Alpha Diagnostic Baseline and Checkout), *making way for ...*
- **First TFTR shot (73222) with full T in source 2a (counter) at 4:47pm**
  - About  $3 \times 10^{17}$  DT neutrons/s  $\Rightarrow P_{DT} \approx 0.8\text{MW}$
- After the D-only comparison and several failures of source 5c to inject T, next T shot wasn't until about 8pm
- Ran one more shot with T to finish first part of DT-1 around 8:30pm
- There was a lot of excitement and tension building in the control room ...

# DT Day 1: The Control Room Scene

TFTR

Only people with a special red badge were allowed in (including a TV crew) ...  
*but there were also a few faces we hadn't seen in a long time in the room!*



# Started High Fusion Power Experiment (DT-1) Around 9pm on 12/9/93

TFTR

- Began with four D-only reference shots (2MA, 28MW) to check conditions
  - Beam fault on first, evidence of slideaways on the third (too much Li) so added small gas puff to maintain density
- At 10:50pm we ran shot T-1 of the plan (73234) with one T source (3MW!) but dropped total power to 28MW out of concern for stability
  - **$6.5 \times 10^{17}$  DT neutrons/s  $\Rightarrow P_{DT} \approx 1.8\text{MW}$  (equalling JET PTE)**
  - During the NBI, the microphones in the Test Cell began to “snarl” with neutron-induced shot noise and the TV camera images were blanketed by “snow”
  - Dale’s “Fusion Power” diagnostic (TV image of a scintillator behind a mask) lit up
- At 11:07 we ran shot T-2 with 4 T, 5 D sources (original XP had 5 T, 7 D)
- From the Task Force Leader’s logbook:
  - 73235 T-2 (5co/4ctr, T in 1a,2a,4c,5a) EEYAH!**
  - **$1.4 \times 10^{18}$  DT neutrons/s  $\Rightarrow P_{DT} \approx 3.9\text{MW}$  with 24.3MW NBI ( $Q = 0.16$ )**
- Although we had not quite reached our 5MW goal, it was decided to stick with the plan and take the D-only comparison shot to finish off a long day

# The Reaction to the Reactions

TFTR



# DT Day 2: Stick to the Plan or Go For It?

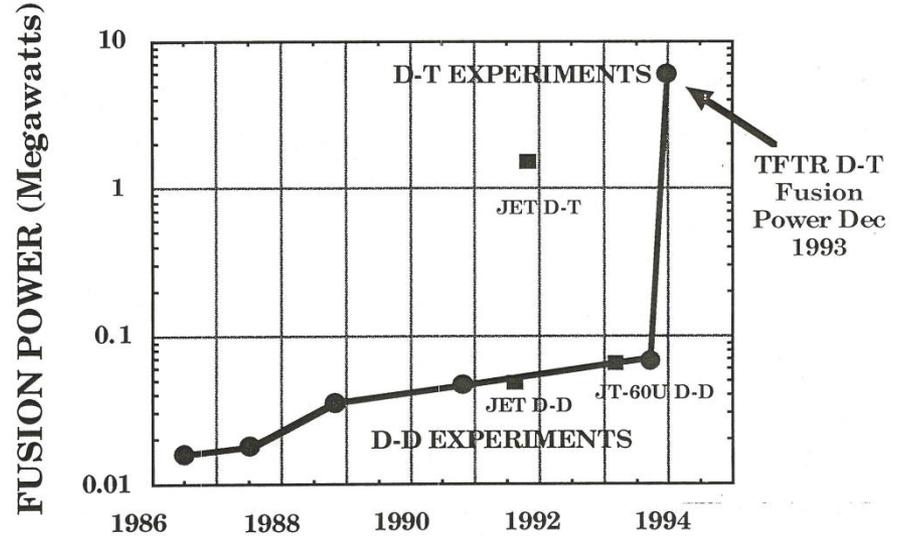
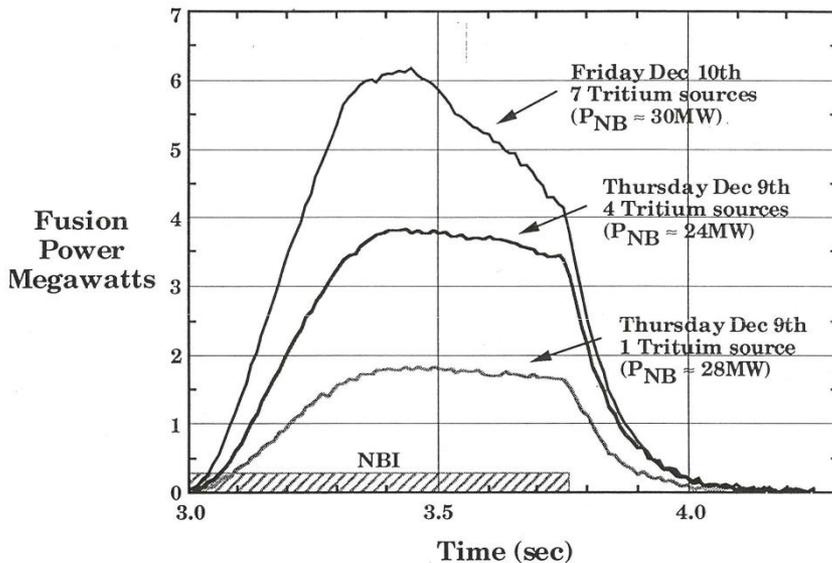
TFTR

- After 3 OH shots with Li and several D-only setup shots with ~25MW NBI, first DT shot didn't come until after 1pm
- Worked our way through shots T-3 and T-4 (5 T sources) by 3pm
  - Increased NBI to 5T, 6D sources (73255)
  - **$2.0 \times 10^{18}$  DT neutrons/s  $\Rightarrow P_{DT} \approx 5.5\text{MW}$  with 29.2MW NBI (Q = 0.19)**
- We had followed the XP and reached our goal, but more seemed possible ...
- Serious discussion ensued in the control room: *we went for it!*
- Ran several 30MW D-only shots to prepare for a 7 T source shot
  - Progress delayed for an hour by a mysterious TF fault
- Finally took a 7 T, 4 D source shot (73268) at 8:02pm
  - **$2.2 \times 10^{18}$  DT neutrons/s  $\Rightarrow P_{DT} \approx 6.2\text{MW}$  with 29.6MW NBI (Q = 0.21)**
- After more argument and a 2 hour delay to fix the TF problem, we boldly headed into *terra incognita* by running a shot (73273) with 8 T sources only
  - **$0.8 \times 10^{18}$  DT neutrons/s  $\Rightarrow P_{DT} \approx 2.2\text{MW}$  with 22.5MW NBI (Q = 0.10)**
  - We had gone “over the top” in the DT mixture

# Serious Analysis (and Celebration) Now Began

TFTR

- First discussion of results was at Physics Meeting on Monday 12/13/93
- Lots of work over the weekend by Data Analysis and Diagnostic physicists
  - Larry Johnson was tasked to assess the fusion power we achieved
  - Neutron rates spanned more than  $10^5$ : showed good consistency between methods

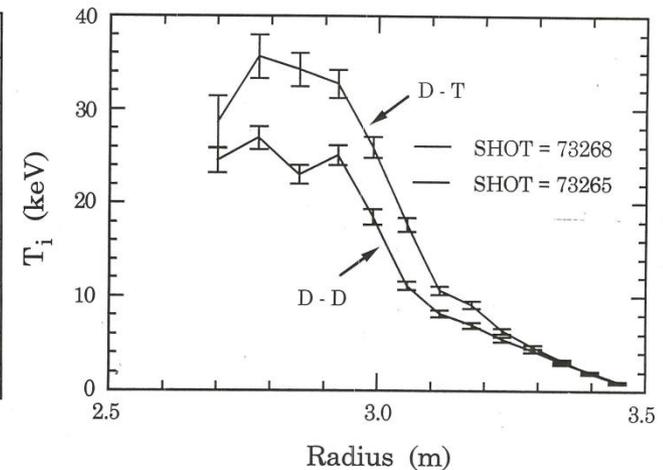
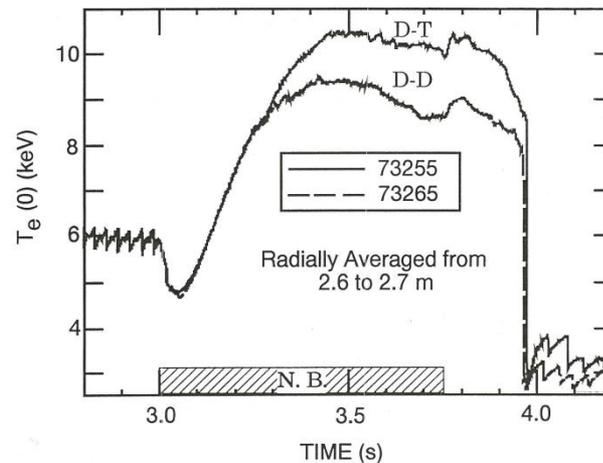
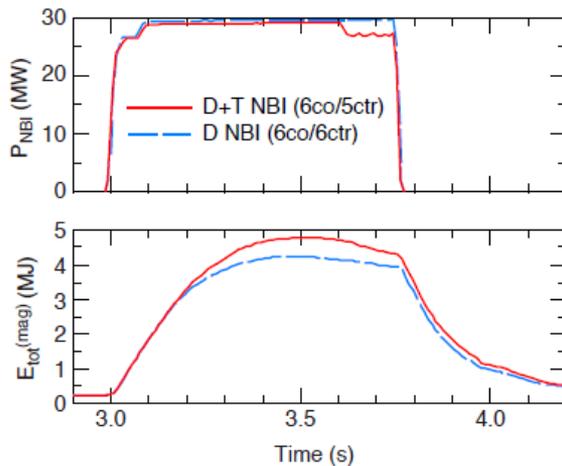


- “All hands” meeting on Wed 12/15 to congratulate and thank the Lab staff
  - PU President Harold Shapiro visited to convey the university’s appreciation

# Significant Isotope Effect Apparent from Day 1

TFTR

- The neutral beams worked better in T: higher voltage and power
- We learned immediately that there was still considerable D influx from the walls, despite our efforts to condition them to reduce the influx
  - We needed to run T-NBI rich to achieve optimum reactivity

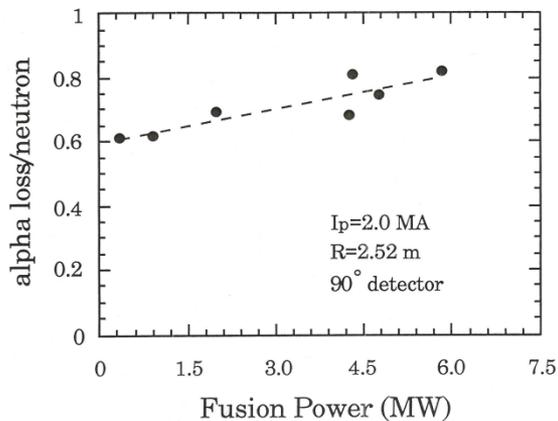


- TRANSP calculated ~50% of increase in  $T_e$  could have been alpha heating
- $\chi_i$  decreased by ~2 in DT plasma
  - Increase in  $T_i$  not entirely welcome: too high for optimum reactivity
  - Decreasing  $T_i$ , at constant pressure would have improved DT/DD reactivity ratio
- These initial indications of isotope scaling held up in later experiments

# Alpha Particle Physics from Days 1 & 2

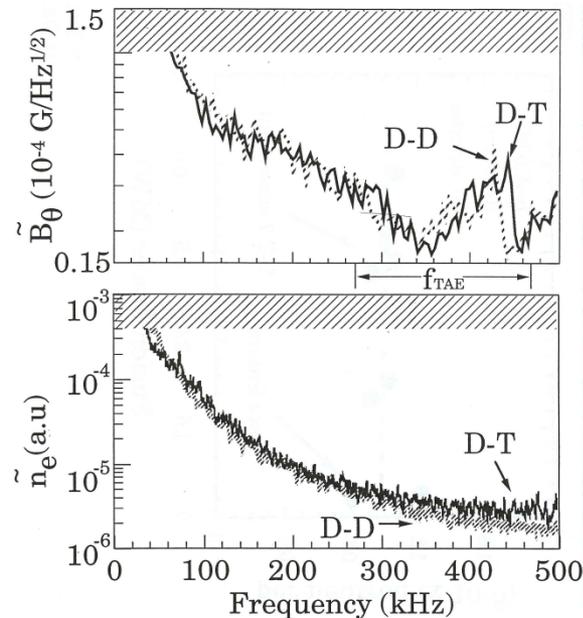
TFTR

Alpha loss rate did not increase strongly with fusion power



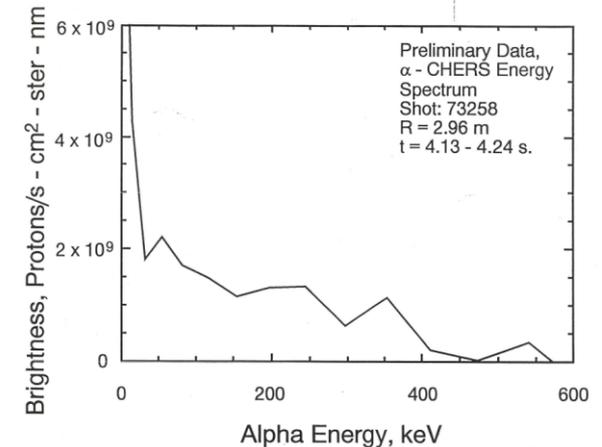
- Lost-alpha detectors were ready for planned current scans starting in the following week

TAE range fluctuations did not increase in DT plasmas



- Spurred refinement of TAE theory

Thermalizing alphas detected by CHERS

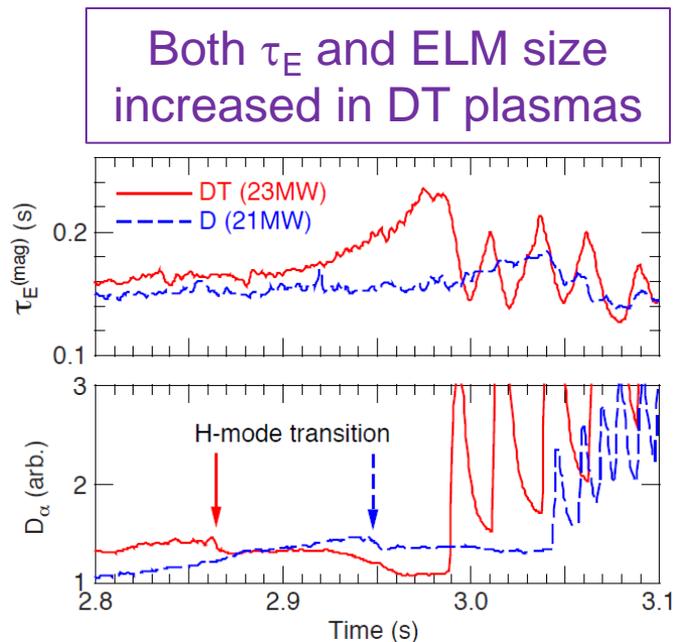


- Later detected by pellet-alpha charge-exchange
- CHERS also measured thermal helium ash

# Still Under Threat of TFTR Termination, We Pushed on with the DT Plan into the New Year

TFTR

- We continued experiments in the following week, including
  - Alpha loss vs plasma current
  - Tritium accounting
  - Alpha heating investigation
  - ICRF with trace tritium
- After the holiday break, we resumed operation in Feb 1994 and spent the first month on ICRH experiments in DT
- More DT experiments on high- $I_i$  plasmas and limiter H-modes followed

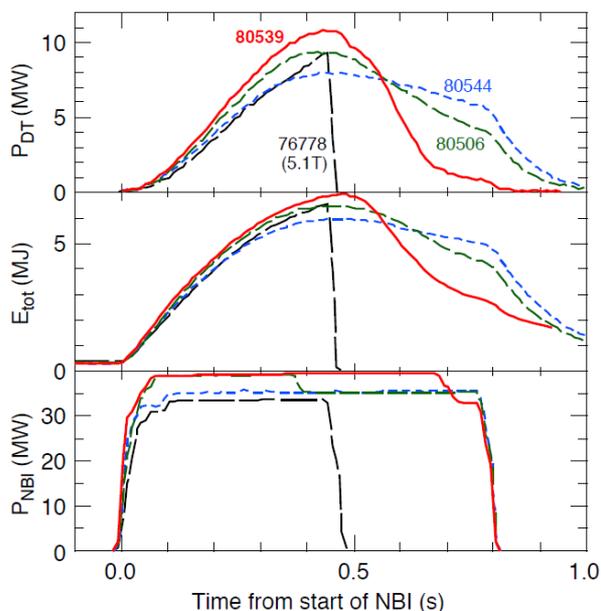


- In April, we began preparation for a push to 10MW fusion power (DT-8)
  - This meant higher current and more power from the NBI system
  - We began analysis and review of increasing the toroidal field to 6T (from 5.2T)
- **DT operation became routine**

# By the APS-DPP Meeting in November 1994, TFTR Had Completed an *Annus Mirabilis*

TFTR

- On May 27, reached  $P_{DT} \approx 9.3\text{MW}$  with  $29.2\text{MW NBI}$  transiently ( $Q^* = 0.35!$ ): shot 76778 with 6.5MJ stored energy disrupted with a jaw-dropping bang
  - This was our “best shot” at the time of the IAEA FEC in Seville
- In mid October, resumed the power push using higher TF (5.5T at 2.52m) and unleashing the NBI system
- On Nov 2, reached  $P_{DT} \approx 10.7\text{MW}$  for  $\sim 0.05\text{s}$  with  $39.5\text{MW NBI}$  (80539)



- Meanwhile, the Lab had won a reprieve for TFTR which was funded for continuation of the DT program in 1995
- In 1995, we prepared a proposal for the TFTR “Advanced Performance” project
  - Exploit new regimes, e.g. “reversed shear”
  - Favorably reviewed and started but the funding was not available to complete it

# TFTR Achieved More than Three Years of Safe and Successful D-T Operation

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TFTR

- 1031 D-T shots and >23000 high-power shots after the start of D-T
  - Machine availability comparable to that during operation in deuterium
  - **We proved that it was possible to conduct productive and innovative research despite the strictures of operating a nuclear facility**
- 952 kCi (99g) of tritium were processed
  - Tritium Purification System operated in a closed cycle during final run
- Successful maintenance and operation of an activated and tritium contaminated facility was demonstrated.
  - Machine under vacuum for >3 years of continuous operation May 93 – Jul 96
  - ICRF launchers and new diagnostics installed during opening Aug - Oct '96
  - Resumed operation for final run Dec '96 through April 4, '97
- A wealth of scientific data about DT plasmas and alpha particles was gathered: *some of it remains to be analyzed*
- **A credit to the scientific, engineering and technical staff of PPPL and of our collaborators**

# TFTR Achieved Many of the Parameters Expected to be Produced in ITER

TFTR

	<u>TFTR</u>	<u>ITER</u>
Central pressure $\beta(0)$ %	6	6
Collision frequency $\nu_e^*$ ( $10^{-2}$ )	1	0.8
Electron density ( $10^{20} \text{ m}^{-3}$ )	1.0	1.1
$T_i$ (keV)/ $T_e$ (keV)	36/13	18/20
Fuel mixture D/T	1	1
Toroidal field $B_T$ (T)	5.6	5.3
Fusion Power Density ( $\text{MWm}^{-3}$ )	2.8	1
<ul style="list-style-type: none"> <li>Confinement was the outstanding issue <b><i>and remains so</i></b></li> </ul>		
Confinement time (s)	0.2	2.5
<ul style="list-style-type: none"> <li><b>Most reliable solution: bigger device with higher current</b></li> </ul>		
Normalized gyro-radius $\rho_i/a$ ( $10^{-3}$ )	6.5	2